

Alpex 220

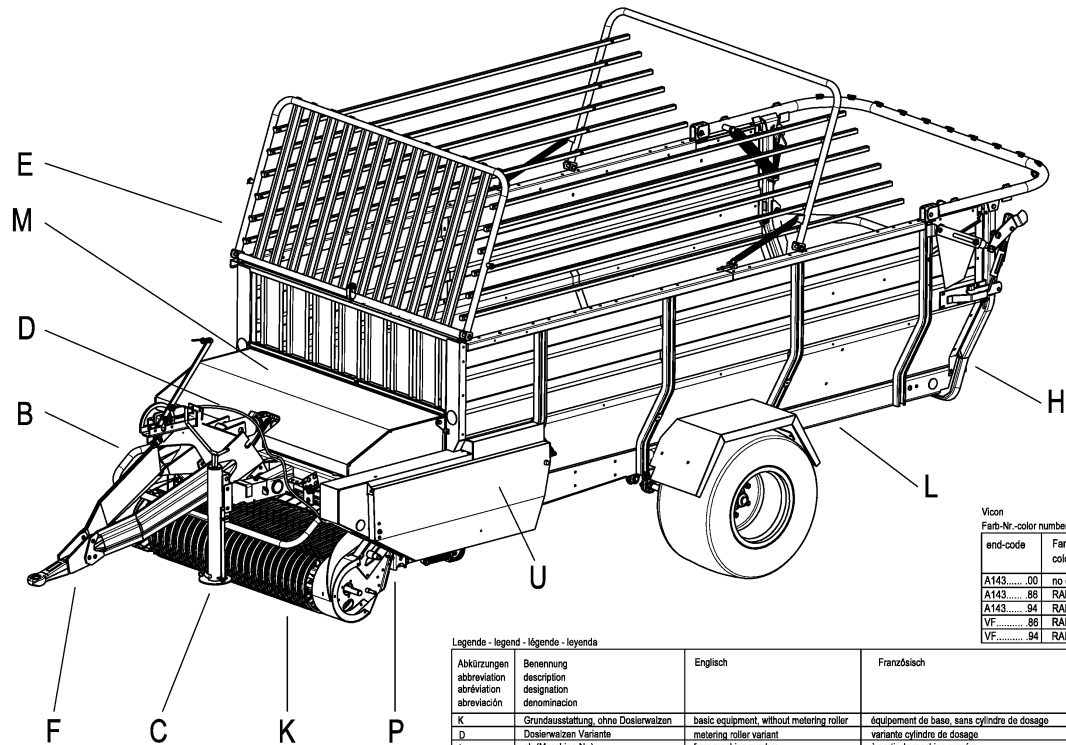
Spare Parts Manual

Article number: MS_1663_3347
Language: EN
Production year (from): 2006
Prod. Series nr (from): 6645
0101 < Mach. ID <=



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Vicon
Farb-Nr.-color number-nombre de couleurs-numero de color

end-code	Farbbezeichnung color name-nom couleur-numero del color
A143.....00	no color specification
A143.....86	RAL 7021 Dark Grey
A143.....84	RAL 3000 Red
VF.....86	RAL 7021 Dark Grey
VF.....94	RAL 3000 Red

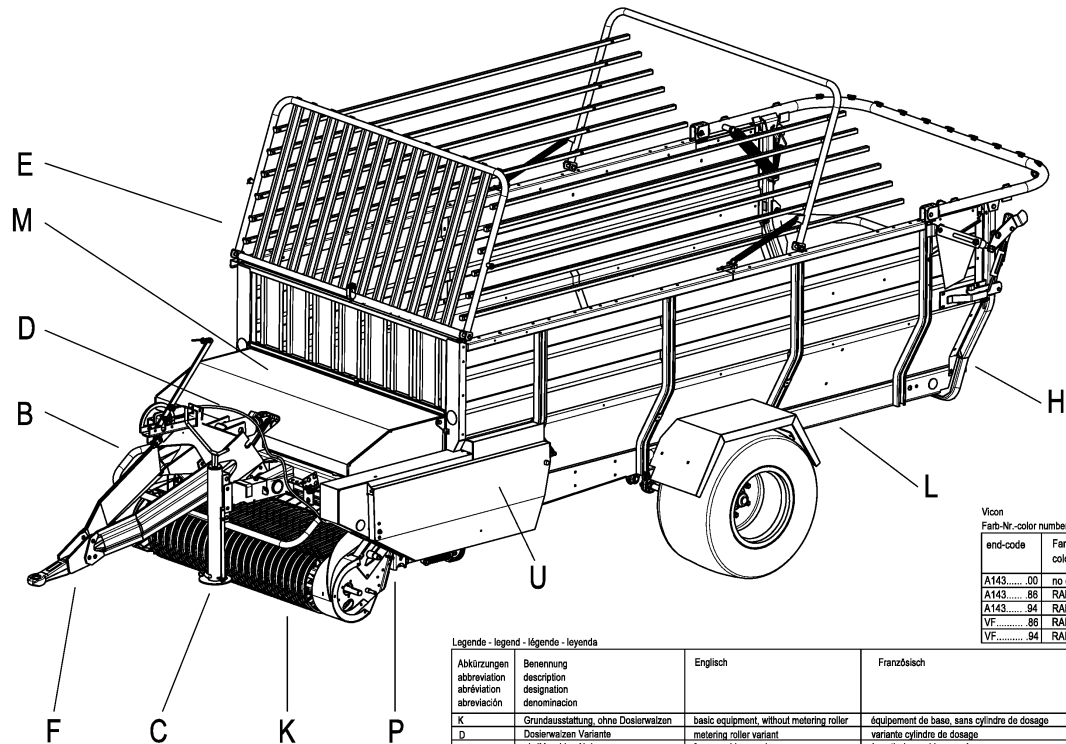
Legende - legend - légende - leyenda

Abkürzungen abbreviation abreviación	Benennung description designation denominación	Englisch	Französisch	Spanisch
K	Grundausrüstung, ohne Dosierwalzen	basic equipment, without metering roller	équipement de base, sans cylindre de dosage	equipo básico, sin rodillo dosificación
D	Dosierwalzen Variante	metering roller variant	variante cylindre de dosage	variantes rodillo dosificación
+	ab (Maschine-Nr.)	from machine number	à partir de machine numéro	a partir de máquina número
-	bis (Maschine-Nr.)	up to machine number	jusqu'à numéro de la machine	hasta máquina número
+A	ab Baujahr	from year of construction	à partir de l'année de construction	desde el año de construcción
-A	bis Baujahr	to year of construction	jusqu'à l'année de construction	hasta el año de construcción
E	ersetzt	replaced	remplacé	sustituye
V	Ausstellvariante	option	variante	variante
X	gehört zu Pos.Nr.	belongs to pos.no.	fait partie de pos.no.	forma parte de pos.no.
S	siehe Seite	see page	voir page no.	véase en página
b	besteht aus	consist of	se composer de	consistente en



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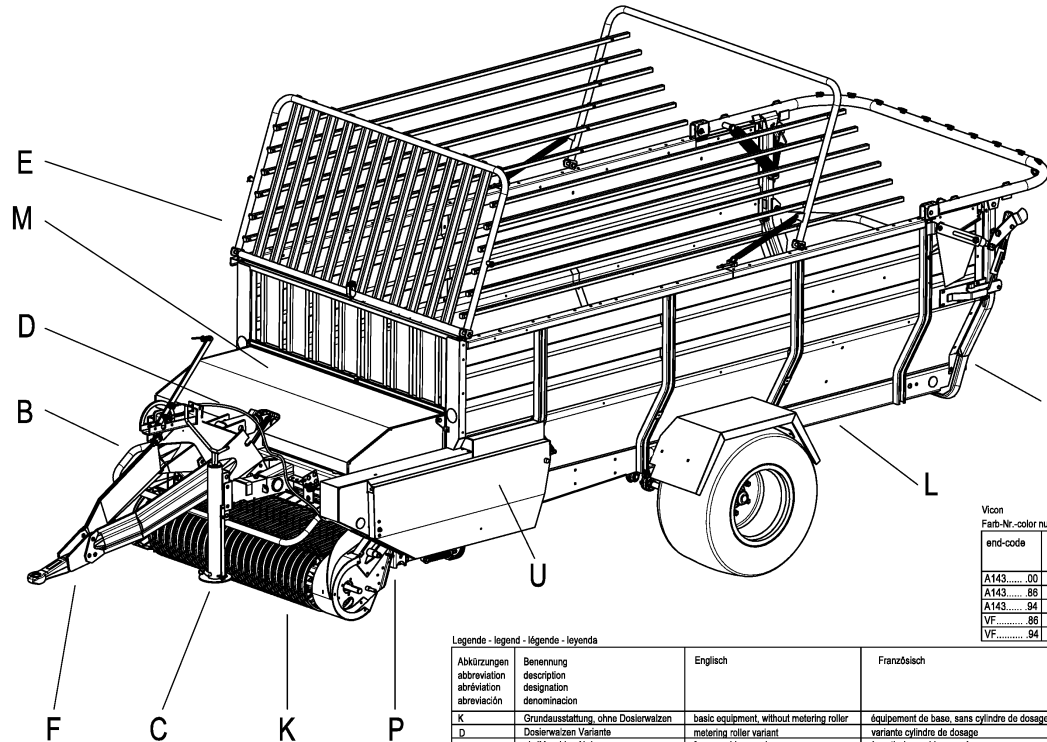
Legende - legend - légende - leyenda

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K	Grundausrüstung, ohne Dosierwalzen	basic equipment, without metering roller	équipement de base, sans cylindre de dosage	equipo básico, sin rodillo dosificación
D	Dosierwalzen Variante	metering roller variant	variante cylindre de dosage	variantes rodillo dosificación
+	ab (Maschine-Nr.)	from machine number	à partir de machine numéro	a partir de máquina número
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+A	ab Baujahr	from year of construction	à partir de l'année de construction	desde el año de construcción
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E	ersetzt	replaced	remplacé	sustituye
V	Ausrüstvariante	option	variante	variante
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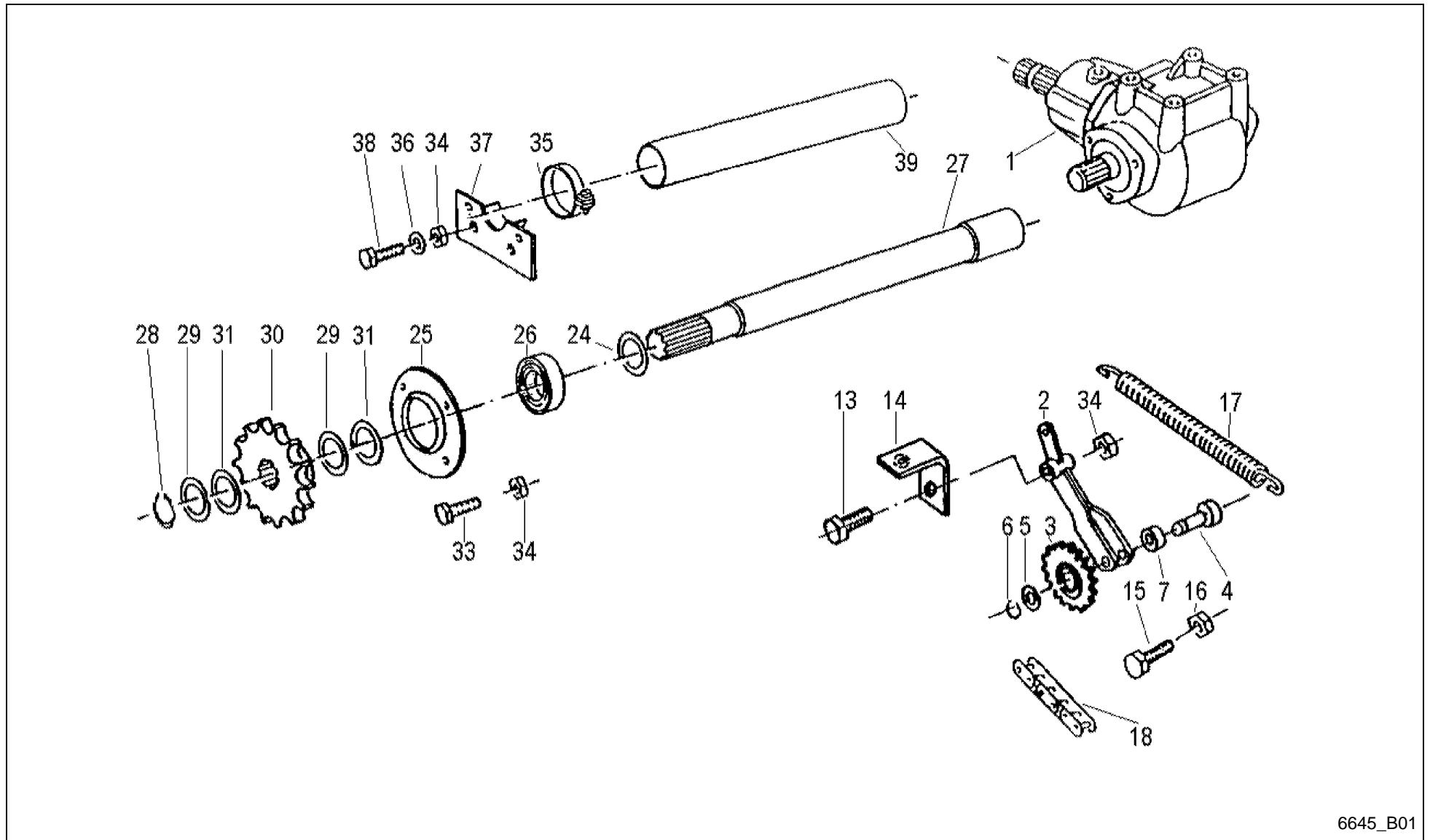


Vicon
Farb-Nr.-color number-nombre de couleurs-numero de color

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D	Dosierwalzen Variante	metering roller variant	variante cylindre de dosage	variantes rodillo dosificación
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-A	bis Baujahr	to year of construction	jusqu'à l'année de construction	hasta el año de construcción
E	ersetzt	replaced	remplacé	sustituye
V	Ausdrückvariante	option	variante	variante
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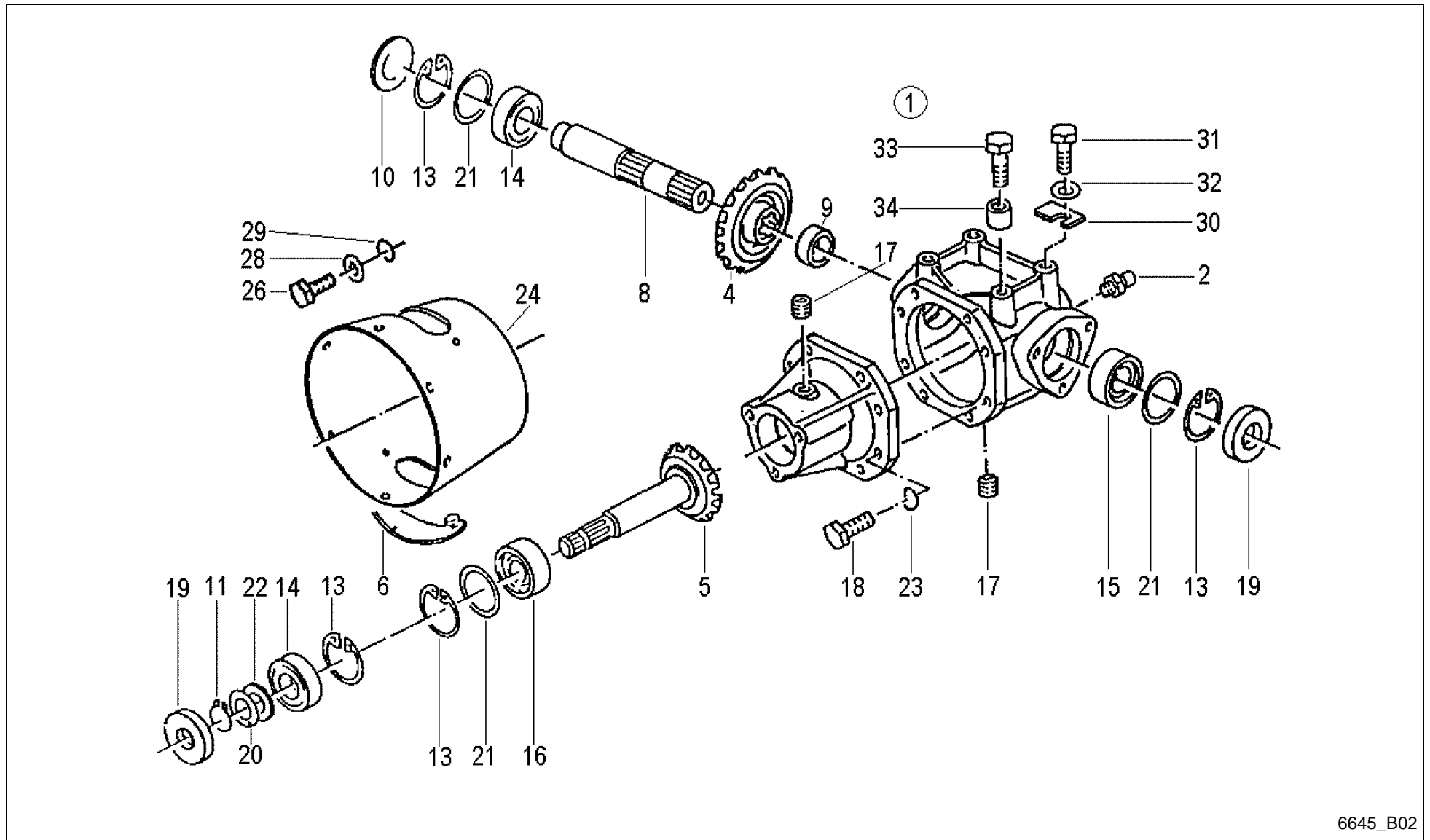
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Alpex 220 / DRIVE



PosNo.	Part No.	Qty.	Description	Remark
1	VF16610801	1	ANGLE DRIVE	
2	VF16631263	1	TENSIONER	
3	VF16513217	1	SPROCKET	
4	VF16630655	1	BOLT WELDED	
5	VF06214588	1	SHIM	
6	VF01107737	1	CIRCLIP	
7	VF06580174	2	SPACER	
13	VF01111557	1	HEX.HEAD SCREW	
14	VF16518921	1	ANGLE PLATE	
15	KG00480461	1	HEX. SCREW M16X50 8.8	
16	VF01112886	1	HEX. NUT	
17	VF01142492	1	DRAW SPRING	
18	VF01142993.01	1	ROLLER CHAIN	
24	VF16631182	1	SPACER	
25	VF06215785	1	BEARING FLANGE	
26	VF16614169	1	BALL BEARING	
27	VF16513000	1	DRIVE SHAFT	
28	VF01107755	1	CIRCLIP	
29	VF01137379	6	SHIM 40 X 50 X 2,5 D988-2	
30	VF16513003	1	SPROCKET	
31	VF06214493	3	SPACER 40X50X1 D988	
33	VF01112529	2	HEX.HEAD SCREW	
34	VF06209769	4	LOCK NUT	
35	VF01128272	1	HOSE CLIP	
36	VF06214207	2	WASHER	
37	VF06550405	1	SUPPORT PLATE	
38	VF01112538	2	HEX.HEAD SCREW	
39	VF06556888	1	PROTECTING TUBE	

Alpex 220 / ANGULAR GEAR



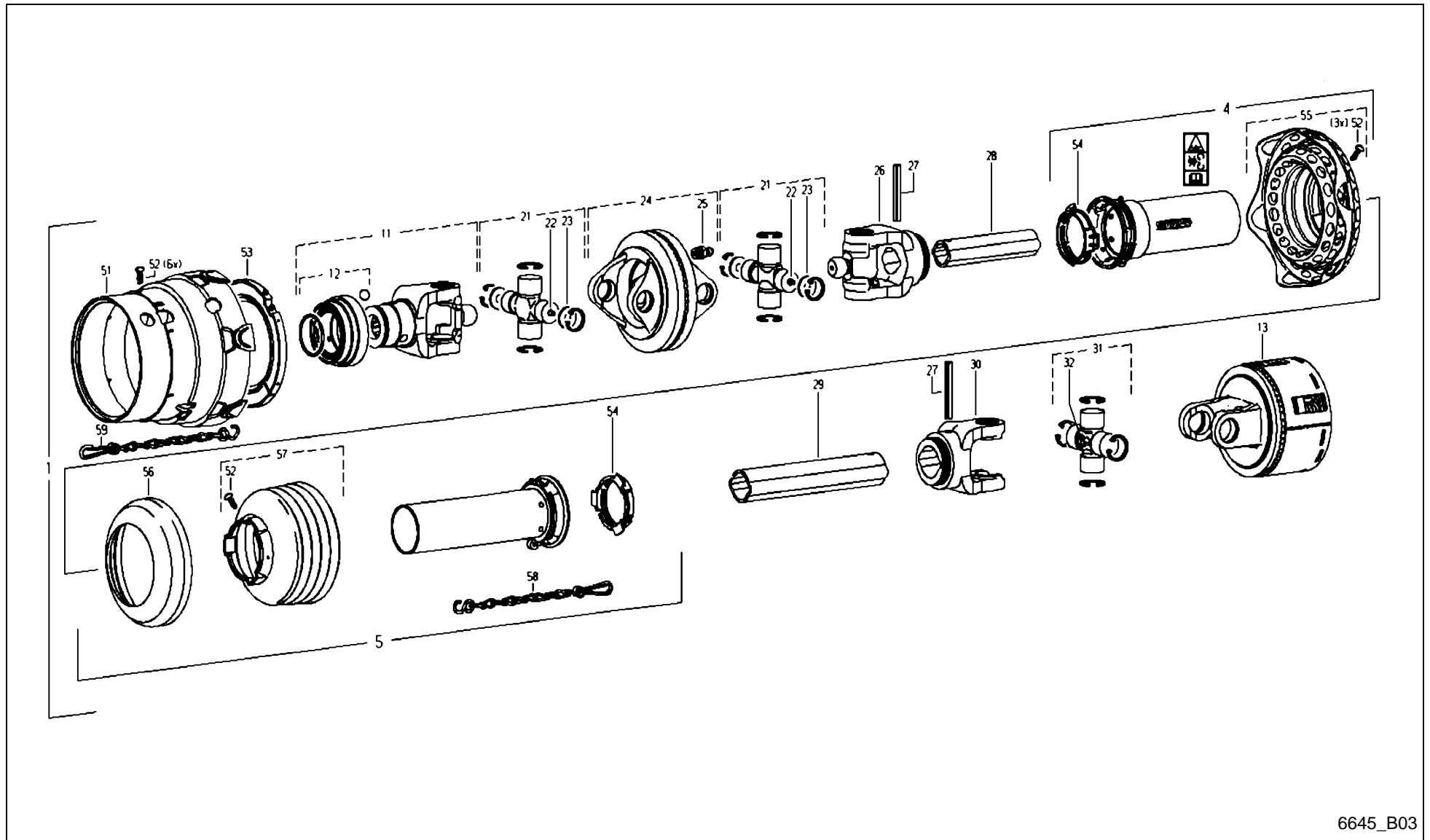
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Alpex 220 / ANGULAR GEAR

PosNo.	Part No.	Qty.	Description	Remark
1	VF16610801	1	ANGLE DRIVE	
2	VF06585321	1	VENTING SCREW	
4	VF16611262	1	BEVEL GEAR	
5	VF16611261	1	PINION SHAFT	
6	VF06554188	2	COVER	
8	VF06295430	1	OUTPUT SHAFT	
9	VF11439109110	1	BUSH	
10	VF06557587	1	CAP	
11	VF01137321	1	RING	
13	VF01107855	4	CIRCLIP	
14	VF01109063	2	GROOVE BALL BEARING	
15	VF01109958	1	TAPER R. BEARING	
16	VF01110002	1	TAPER R. BEARING	
17	VF01110415	3	SCREW PLUG	
18	VF01112429	8	HEX. HEAD SCREW	
19	VF01172407	2	RAD.SEAL RING	
20	VF06214490		SPACER	
20.1	VF06214491		SPACER	
20.2	VF06214492		SPACER 40X50X0,5 D988	
20.3	VF01137379		SHIM 40 X 50 X 2,5 D988-2	
21	VF06214521		SPACER	
21.1	VF06214520		SPACER	
21.2	VF06214519		SPACER	
23	VF01102800	8	SPRING WASHER	
24	VF06578978	1	PROTECTING CUP	
26	VF01112307	3	HEX. HEAD SCREW	
28	VF06214246	3	WASHER 9X18X2 GALV.	
29	VF01102799	3	SPRING WASHER	
30	VF06575248		SPACER / SHIM	
30.1	VF06575249		SPACER / SHIM	
30.2	VF06575250		SPACER / SHIM	
31	VF01177810	2	HEX.BOLT	
32	VF01142556	4	SPACING RING	
33	VF01177888	2	HEX.BOLT	
34	VF06575227	2	SPACER RING	

Alpex 220 / UNIVERSAL-JOINT SHAFT



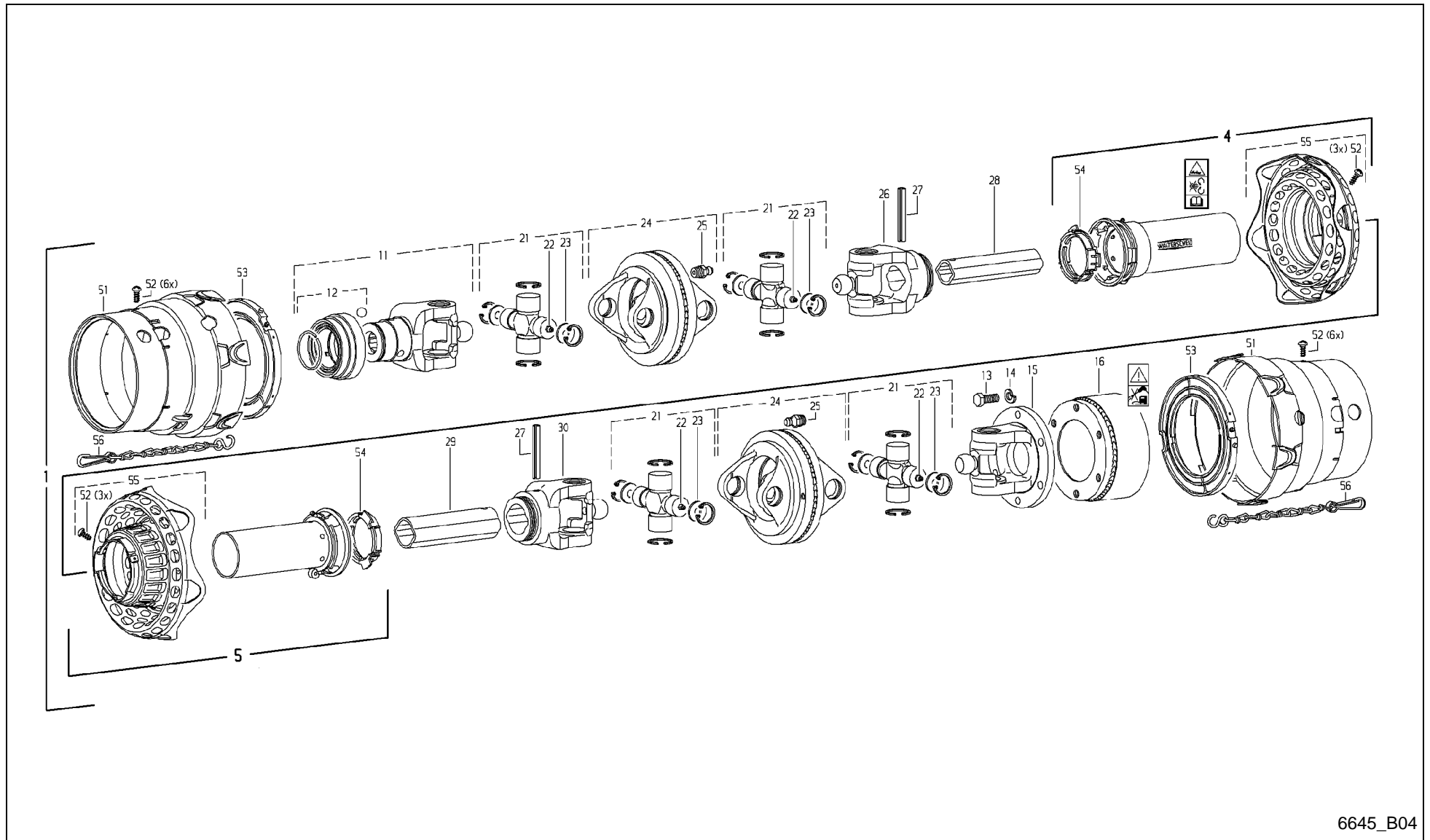
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Alpex 220 / UNIVERSAL-JOINT SHAFT

PosNo.	Part No.	Qty.	Description	Remark
1	VF16518241	1	JOINT SHAFT	
4	WA116565	1	OUTER GUARD HALF	
5	WA116192	1	INNER GUARD HALF BLACK	
11	VF16611252	1	QS-FORK KPL.	
12	VF06586171	1	FASTENER/LOCK	
13	A143502100	1	CLUTCH/COUPLING	
21	WA135075	2	CROSS AND BEARING KIT 2480	
22	WA153207	2	GREASE NIPPLE	
23	VG35.06.70	4	DISC	
24	VF06586755	1	DOUBLE YOKE	
25	VG63.12.01	1	GREASE NIPPLE AM8X1-DIN71412	
26	VF06582340	1	FORK	
27	KG01194500	2	TENSION PIN 10X80	
28	WA135895	1	PROFILE TUBE	
29	WA135897	1	PROFILE TUBE	
30	VF06582181	1	INBOARD YOKE RG2400-2A	
31	VF06582182	1	CROSS AND BEARING KIT COMPLETE	
32	VF16504065	1	GREASE NIPPLE BM8X1	
51	WA129948	1	GUARD CONE SDF25-2480 BLACK	
52	KG00742063	10	TAPPING SCREW 3.5X9.5 4.8	
53	VF16513616	1	SLIDING RING	
54	VF06581954	2	BEARING RING	
55	VF16625105	1	GUARD	
56	VF06557740	1	SUPPORT RING	
57	WA377342	1	GUARD CONE BLACK RP12	
58	VF16504077	1	CHAIN 400MM FE/ZN12 GALV.	
59	VF16513618	1	CHAIN 600MM	

Alpex 220 / UNIVERSAL-JOINT SHAFT



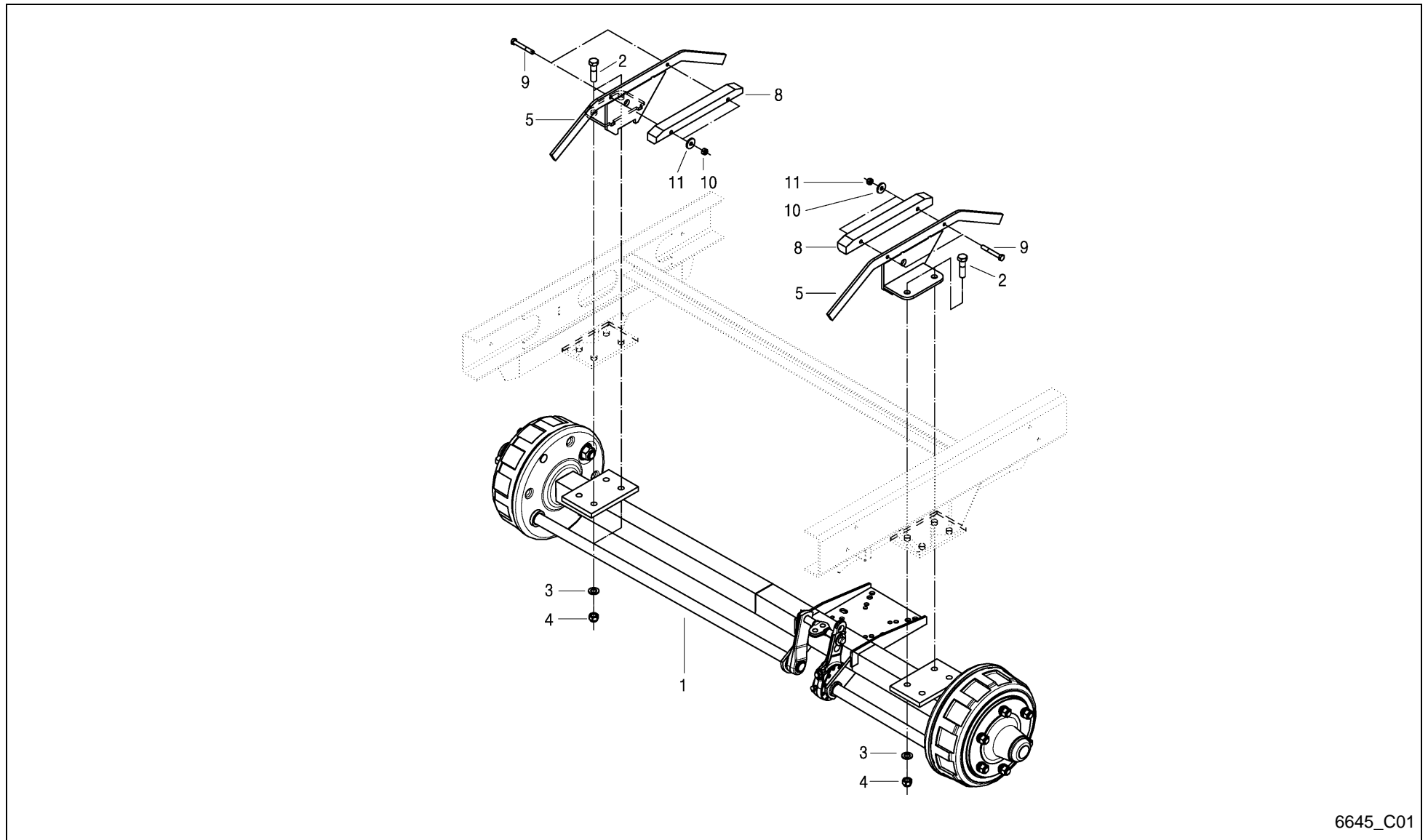
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Alpex 220 / UNIVERSAL-JOINT SHAFT

PosNo.	Part No.	Qty.	Description	Remark
1	VF16518245	1	UNIV PROP SHAFT	
4	VF16625120	1	PROTECTION HALF	
5	VF16625114	1	PROTECTION HALF	
11	VF16611252	1	QS-FORK KPL.	
12	VF06586171	1	FASTENER/LOCK	
13	KG00476561	6	HEX. SCREW M12X30 8.8	
14	A100000300	6	SPRING WASHER DIN127-A12	
15	VF16513601	1	FLANGED FORK	
16	A143502000	1	CLUTCH 1500NM	
21	WA135075	4	CROSS AND BEARING KIT 2480	
22	WA153207	4	GREASE NIPPLE	
23	VG35.06.70	8	DISC	
24	VF06586755	2	DOUBLE YOKE	
25	VG63.12.01	2	GREASE NIPPLE AM8X1-DIN71412	
26	VF06582340	1	FORK	
27	KG01194500	2	TENSION PIN 10X80	
28	WA135895	1	PROFILE TUBE	
29	WA135897	1	PROFILE TUBE	
30	VF16513605	1	FORK	
51	VG85.01.02	2	GUARD	
52	KG00742063	18	TAPPING SCREW 3.5X9.5 4.8	
53	VF16513616	2	SLIDING RING	
54	VF06581954	2	BEARING RING	
55	VF16625105	2	GUARD	
56	VF16513618	1	CHAIN 600MM	

Alpex 220 / BRAKING AXLE HYDRAULIC AND PNEUMATIC (-0147)



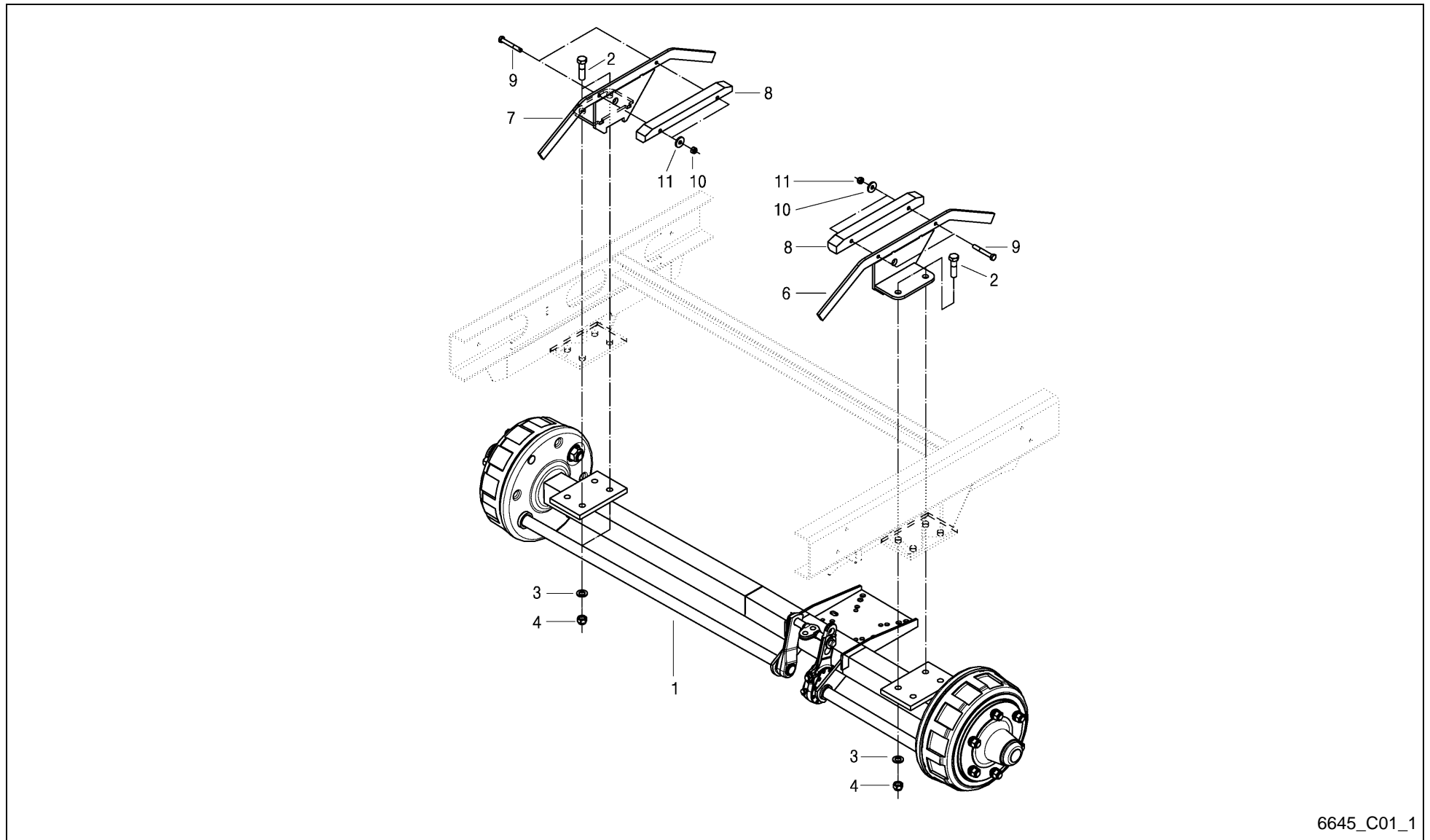
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Alpex 220 / BRAKING AXLE HYDRAULIC AND PNEUMATIC (-0147)



PosNo.	Part No.	Qty.	Description	Remark
1	VF16631585	1	BRAKING AXLE 4.5 TONS	S C10
2	VF01111867	8	HEX.BOLT	
3	VF06214295	8	WASHER 17,0X34,0X3,0 DIN 134	
4	VF01100590	8	LOCK NUT	
5	VF16631656	2	YOKE, WELDED	
8	VF16518865	2	STRAP	
9	VF01111168	4	HEX. HEAD SCREW	
10	VF06214192	4	WASHER 8,4X25X3 GALV.	
11	VF01104944	4	NY LOCK NUT 8A3CD985	

Alpex 220 / BRAKING AXLE HYDRAULIC AND PNEUMATIC (+0148)

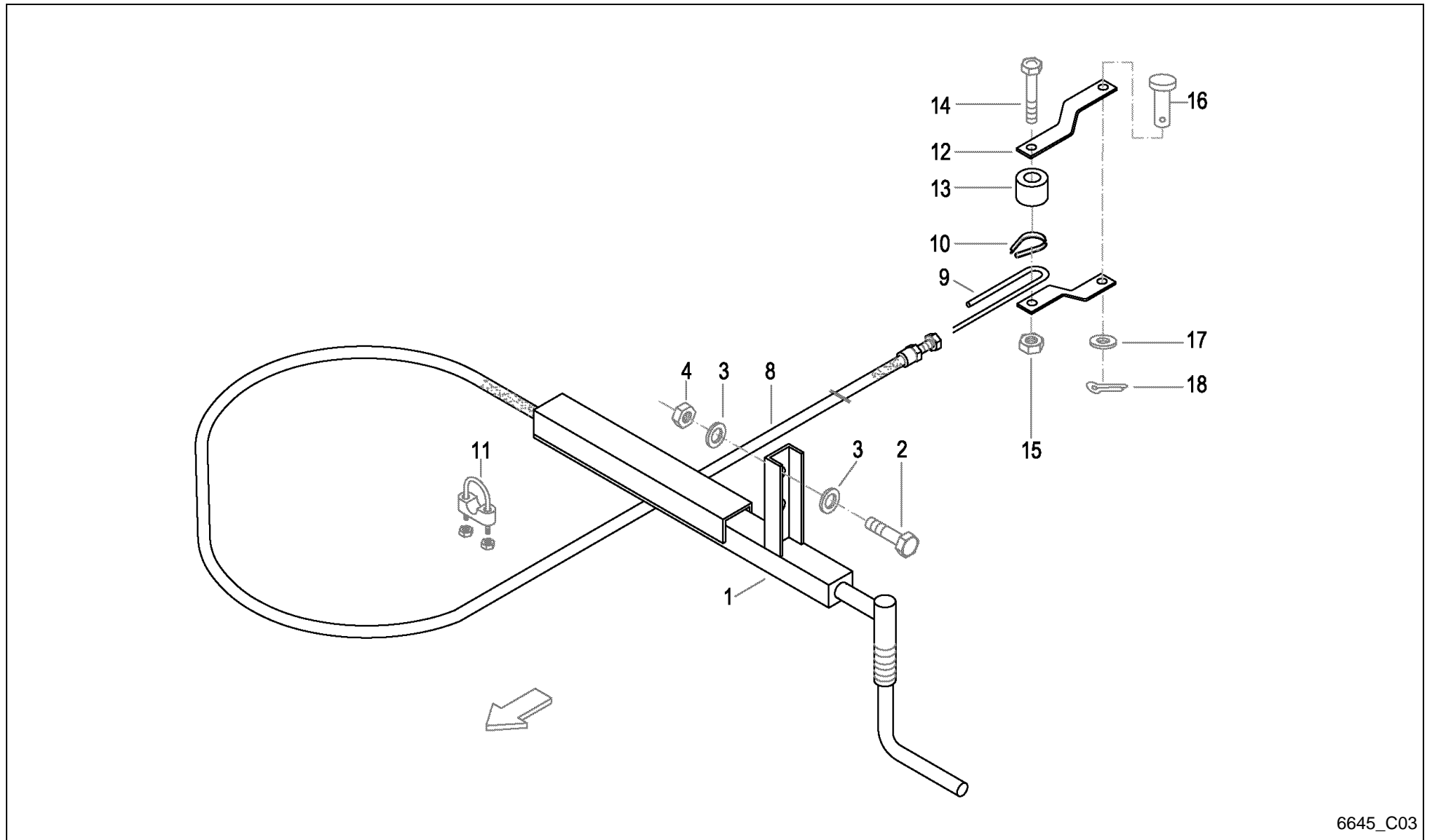


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Alpex 220 / BRAKING AXLE HYDRAULIC AND PNEUMATIC (+0148)



PosNo.	Part No.	Qty.	Description	Remark
1	VF16631786	1	BRAKING AXLE 6 TONS	S C11
2	VF01111867	8	HEX.BOLT	
3	VF06214295	8	WASHER 17,0X34,0X3,0 DIN 134	
4	VF01100590	8	LOCK NUT	
6	VF16631898	1	YOKE LEFT	
7	VF16631899	1	YOKE RIGHT	
8	VF16518865	2	STRAP	
9	VF01111168	4	HEX. HEAD SCREW	
10	VF06214192	4	WASHER 8,4X25X3 GALV.	
11	VF01104944	4	NY LOCK NUT 8A3CD985	



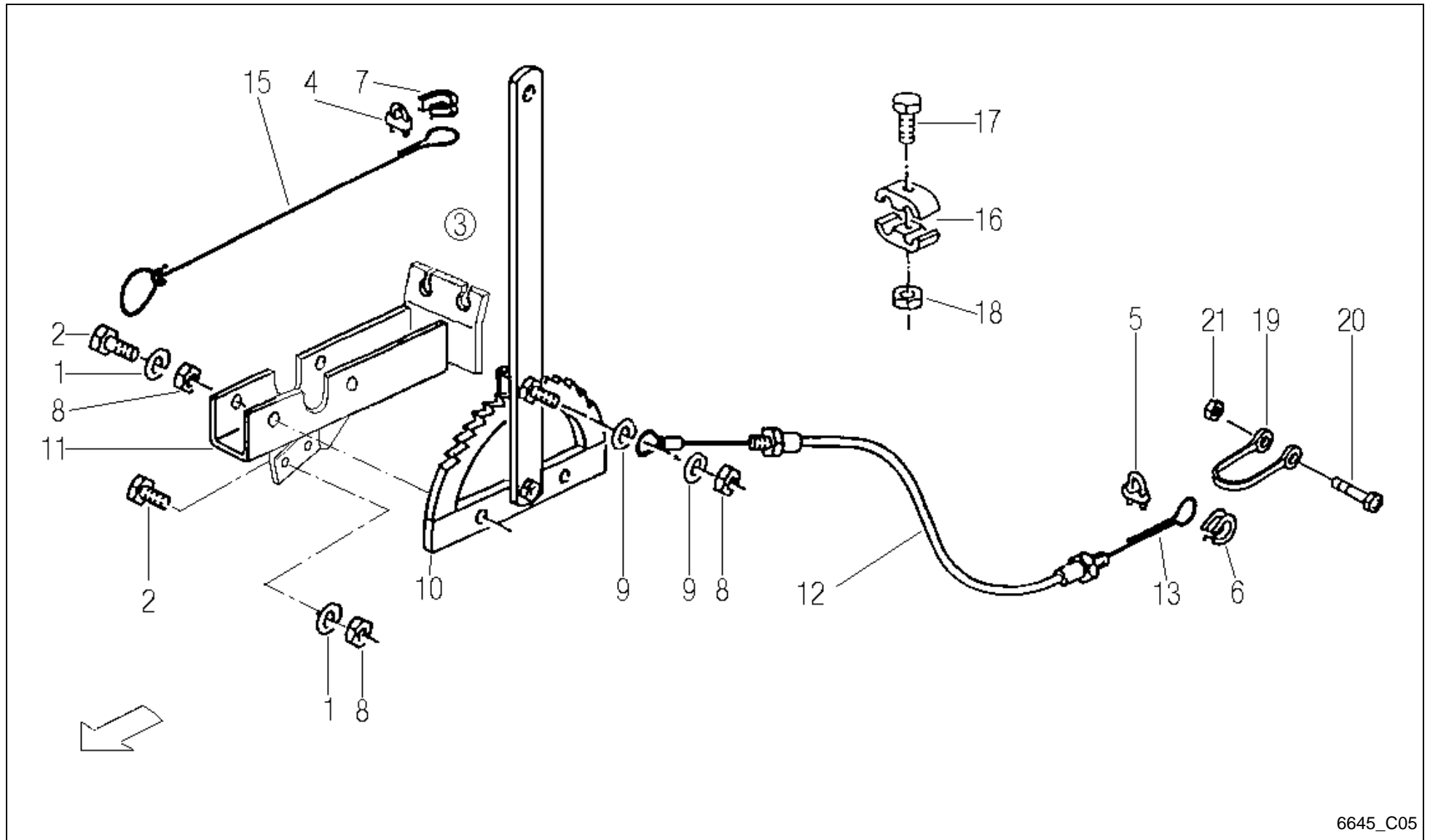
6645_C03

Alpex 220 / HANDBRAKE PRESS. AIR BRAKE



PosNo.	Part No.	Qty.	Description	Remark
1	VF16631721	1	PARK BRAKE LEVER WELDED	
2	VF01112529	2	HEX.HEAD SCREW	
3	VF06214207	4	WASHER	
4	VF06209769	2	LOCK NUT	
8	VF06558917	1	CABLE HOSE	
9	VF16513859	1	BRAKE CABLE	
10	VF01139169	1	THIMBLE B 5 DIN6899- GALV.	
11	VF01136686	2	CABEL CLAMP S 5 DIN1142- GALV.	
12	VF16513860	2	LASCHE	
13	VF16513861	1	BUSH	
14	VF01112429	1	HEX. HEAD SCREW	
15	VF06209768	1	LOCK NUT	
16	VF01397843	1	PIN/BOLT/STUD	
17	VF06214202	1	WASHER 14X24X1,6 GALV.	
18	VF01106451	1	SPLIT PIN	

Alpex 220 / BRAKE LEVER SINGLE AXLE (FRANCE)

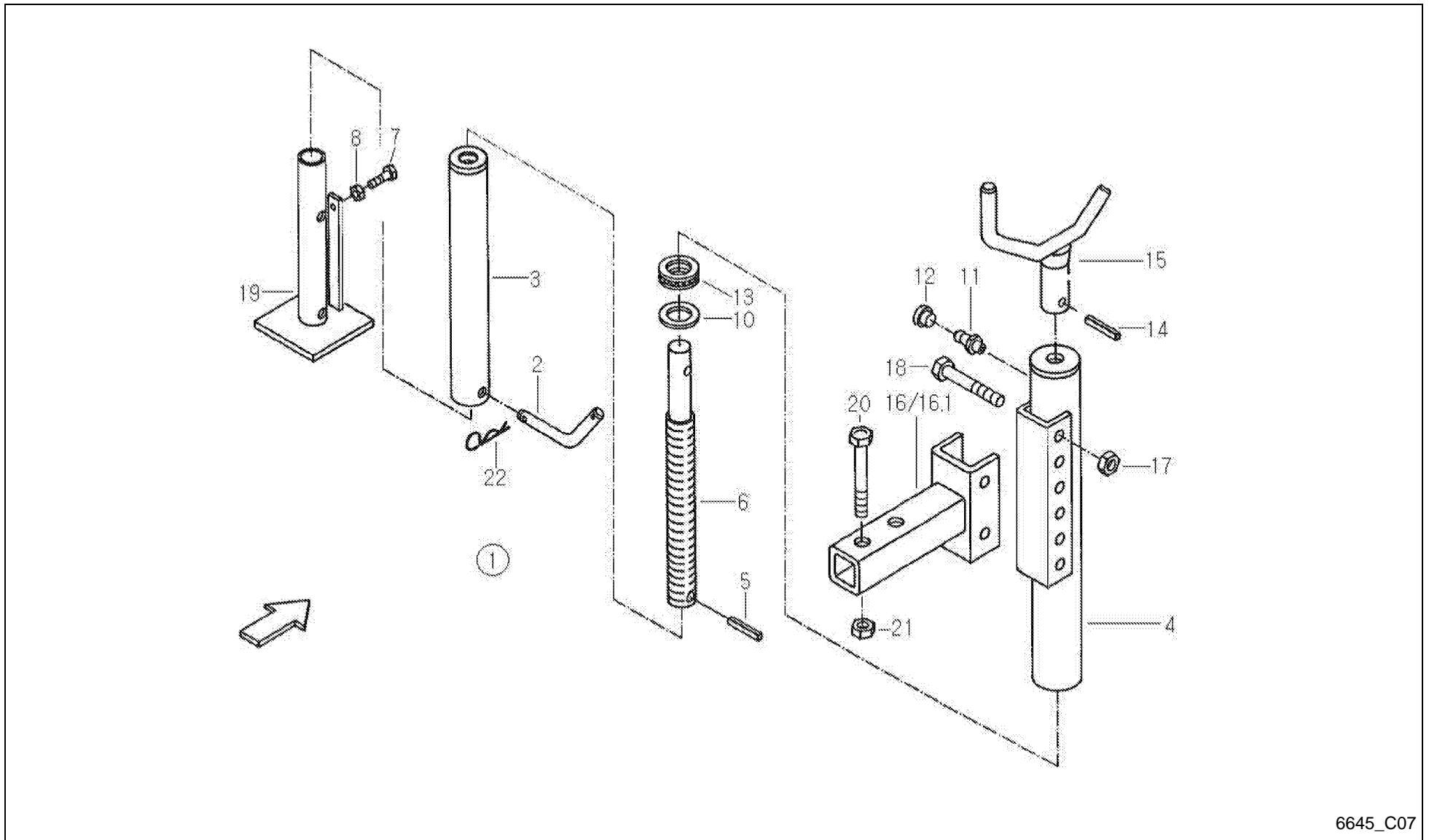


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Alpex 220 / BRAKE LEVER SINGLE AXLE (FRANCE)

PosNo.	Part No.	Qty.	Description	Remark
1	VF01107165	2	WASHER M10 11X20X2 A2C DIN126	X 3
2	VF01112439	2	HEX. HEAD SCREW	X 3
3	VF06559137	1	HAND BRAKE LEVER - PREASSEMBLED	
4	VF01136687	1	CLAMPING PIECE	
5	VF01136686	3	CABEL CLAMP S 5 DIN1142- GALV.	
6	VF01139169	1	THIMBLE B 5 DIN6899- GALV.	
7	VF01137837	1	THIMBLE	
8	VF06209768	5	LOCK NUT	X 3
9	VF06214197	2	WASHER 10,5X30X3 GALV.	
10	VF06558706	1	HAND BRAKE LEVER	X 3
11	VF06558708	1	BRACKET	X 3
12	VF16631681	1	ROPE COVER (BRAKE)	
13	VF06558728	1	BRAKE CABLE	
15	VF06587631	1	CABLE	
16	VF06578035	1	CLAMP	
17	VF01111071	1	HEX. HEAD SCREW	
18	VF01114357	1	LOCK NUT	
19	VF01121829	1	SHACKLE	
20	VF01111504	1	SCREW	
21	VF06209769	1	LOCK NUT	



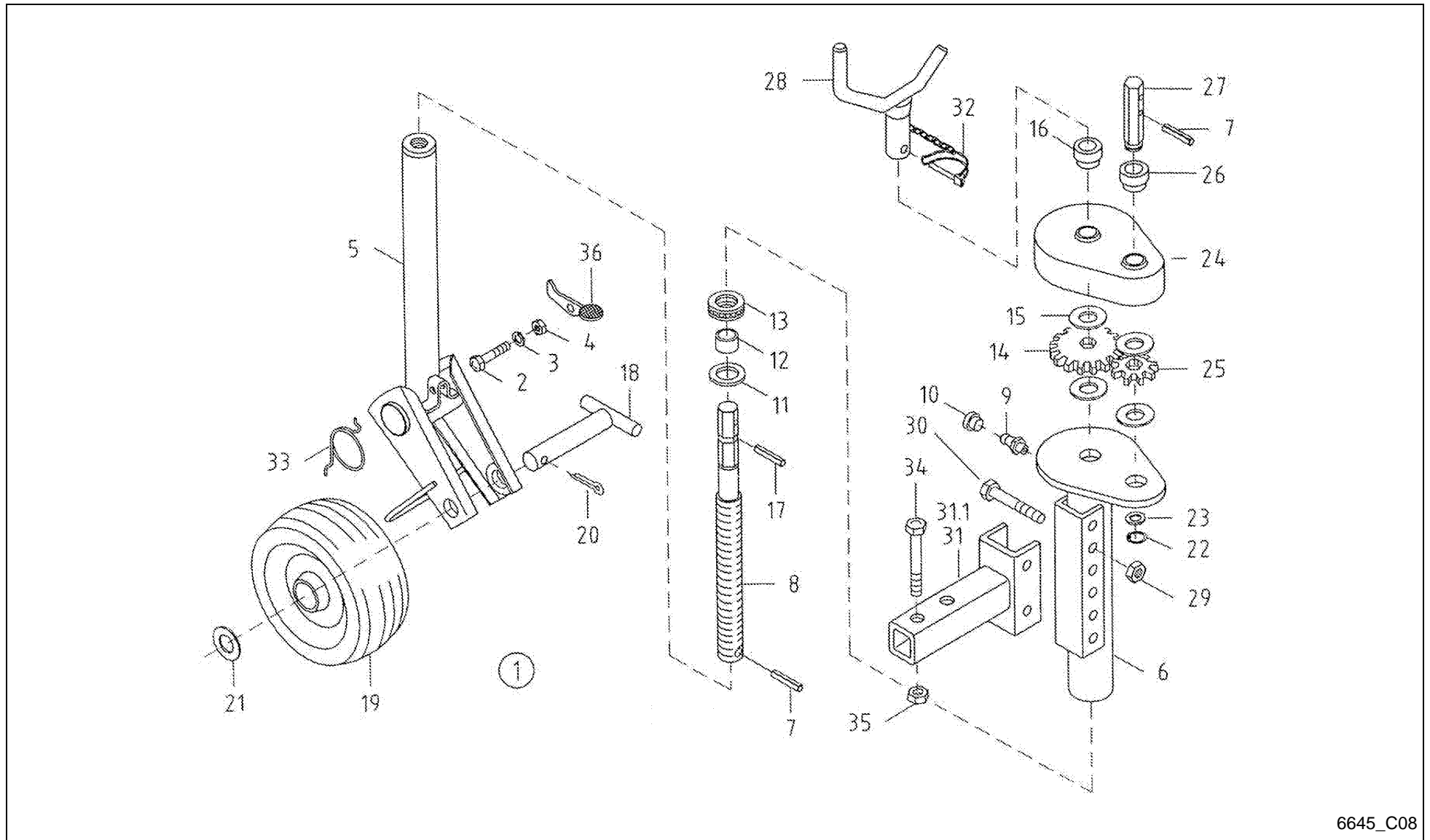
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Alpex 220 / PARKING STAND

PosNo.	Part No.	Qty.	Description	Remark
1	VF16613267	1	PRASED PARTS	
2	VF16614473	1	BOLT	
3	VF16614474	1	INNER TUBE	
4	VF16614475	1	EXTERNAL TUBE	
5	KG01185862	2	TENSION PIN 4X16	
6	VF16614480	1	SPINDLE	
7	VF01112307	1	HEX. HEAD SCREW	
8	VF01112824	1	HEX. NUT	
10	VF01141047	1	WASHER 21,0X44,0X5,0	
11	VF01120693	1	GREASE FITTING H1 AM 8X1 DIN 71412	
12	VF16514101	1	PLUG	
13	VF01109886	1	GR. BALL BEARING	
14	VF01115457	1	DOWEL PIN	
15	VF16614479	1	CRANK HANDLE	
16	VF16614478	1	RETAINER	
16.1	VF16631486	1	RETAINER	+A 2007
17	VF06209774	2	LOCK NUT	
18	VF01139339	2	HEX.BOLT	
19	VF16614472	1	SUPPORT	
20	VF16630548	1	HEXAGON HEAD SCREW M16X130 D931 10.9	
21	VF01127856	1	LOCK NUT	
22	VF06215671	1	PIN	

Alpex 220 / SUPPORT WHEEL

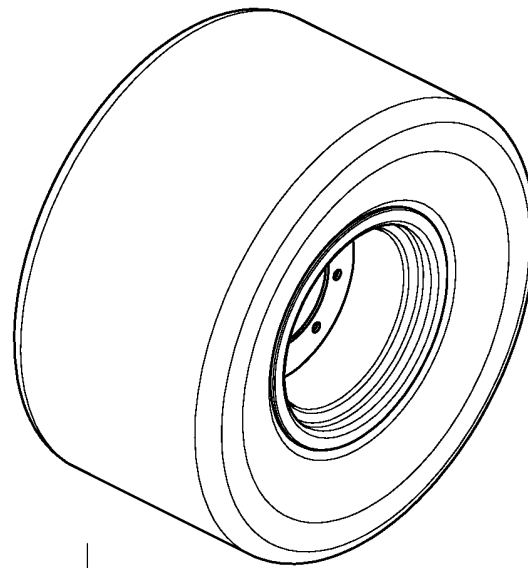


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Alpex 220 / SUPPORT WHEEL

PosNo.	Part No.	Qty.	Description	Remark
1	VF16613284	1	SUPPORT ROLLER	
2	VF01111145	1	HEX. HEAD SCREW	
3	VF06214358	1	WASHER	
4	VF01104944	1	NY LOCK NUT 8A3CD985	
5	VF16614481	1	INNER TUBE	
6	VF16614482	1	EXTERNAL TUBE	
7	VF01157325	2	DOWEL PIN	
8	VF16516821	1	SPINDLE	
9	VF01120693	1	GREASE FITTING H1 AM 8X1 DIN 71412	
10	VF16514101	1	PLUG	
11	VF16516836	1	WASHER/DISC/PLATE	
12	VF16614476	1	BUSH	
13	VF16516824	1	THRUST BEARING	
14	VF16516826	1	GEAR	
15	VF16516827	4	RING	
16	VF16516828	1	BUSH	
17	VF01115457	1	DOWEL PIN	
18	VF16614484	1	PIN	
19	VF16614485	1	WHEEL	
20	VF01106474	1	SPLIT PIN	
21	VF06214236	1	WASHER	
22	VF01107727	1	CIRCLIP	
23	VF06214470	1	SPACER	
24	VF16614477	1	HOUSING	
25	VF16516829	1	GEAR	
26	VF16516830	1	BUSH	
27	VF16516831	1	SHAFT	
28	VF16614483	1	CRANK HANDLE	
29	VF06209774	2	LOCK NUT	
30	VF01139339	2	HEX.BOLT	
31	VF16614478	1	RETAINER	
31.1	VF16631486	1	RETAINER	+A 2007
32	VF16611281	1	FOLDING PLUG	
33	VF16518312	1	RETURN SPRING	
34	VF16630548	1	HEXAGON HEAD SCREW M16X130 D931 10.9	
35	VF01127856	1	LOCK NUT	
36	VF16516834	1	LEVER/ARM	



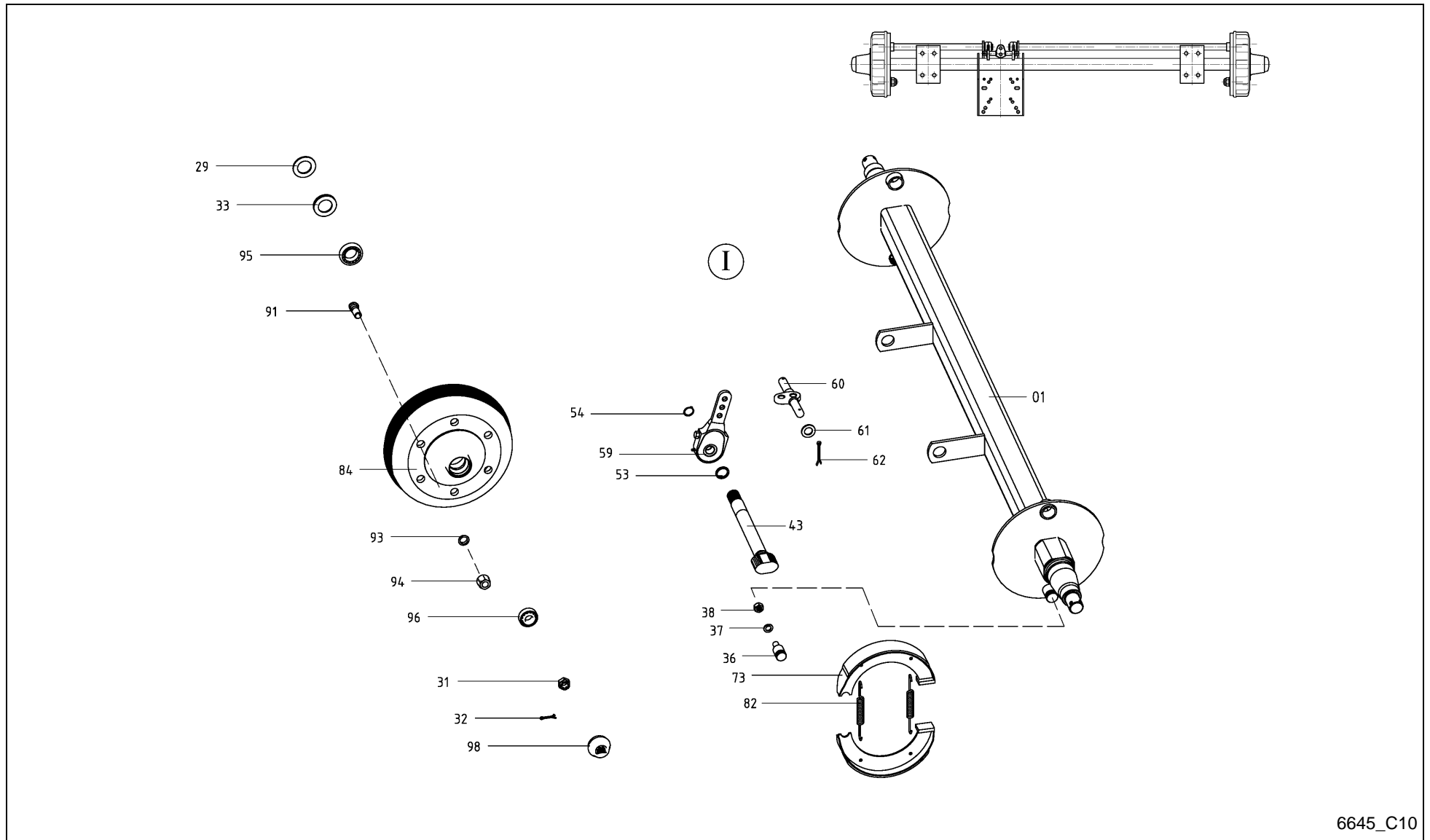
1, 2, 3

Alpex 220 / ASSORTMENT OF WHEEL



PosNo.	Part No.	Qty.	Description	Remark
1	A143014200	2	WHEEL	
2	A143014300	2	WHEEL	Option
3	VF16512621	2	WHEEL	Option

Alpex 220 / BPW TRAILER AXLE (-0147)



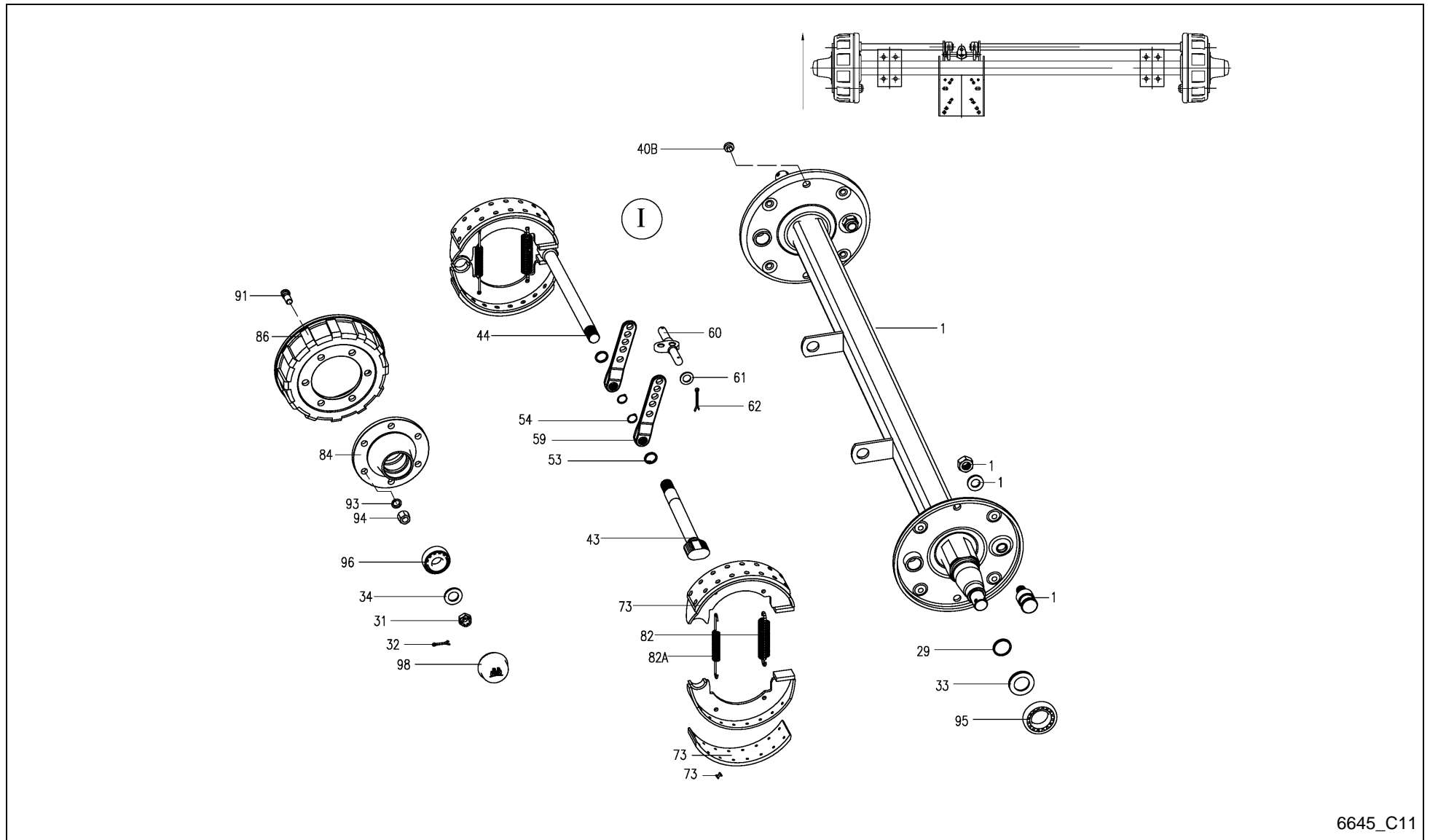
6645_C10



Alpex 220 / BPW TRAILER AXLE (-0147)

PosNo.	Part No.	Qty.	Description	Remark
I	VF16631585	1	BRAKING AXLE 4.5 TONS	
1	A143519900	1	AXLE BODY, GROUP	
29	VF16618697	2	RING	
31	VF16612406	2	CASTLE NUT	
32	A143507700	2	SPLIT PIN 5X45 ISO1234	
33	VF16618698	2	SEAL RING	
36	VF16602599	2	THREADED PIN	
37	VF16602600	2	WASHER	
38	VF16602601	2	LOCKING NUT	
43	A143505300	1	BRAKE CAMSHAFT L=575 / A=448	
44	A143505400	1	BRAKE CAMSHAFT L=1175 / A=1088	
53	A143503300	2	RING 42/34X4	
54	VF16618627	2	CIRCLIP	
59	A143503500	2	BRAKE LEVER	
60	VF03.110.02.140	1	BRAKE BALANCE	
61	A143504600	2	WASHER 21 DIN125	
62	A143505100	2	SPLIT PIN 5X28 ISO1234	
73	VF16617331	4	BRAKE SHOE	
82	VF16617332	4	TENSION SPRING	
84	A143505600	2	DRUM HUB	
91	A143505700	12	WHEEL STUD M18X1,5X50	
93	VF16618602	12	SPRING WASHER	
94	VF16618603	12	FLAT-COLLAR NUT	
95	VF16618604	2	FLAT-COLLAR NUT	
96	A143503800	2	TAPER ROLLER BEARING 30207	
98	VF16612405	2	WHEEL CAP	

Alpex 220 / BPW TRAILER AXLE (+0148)



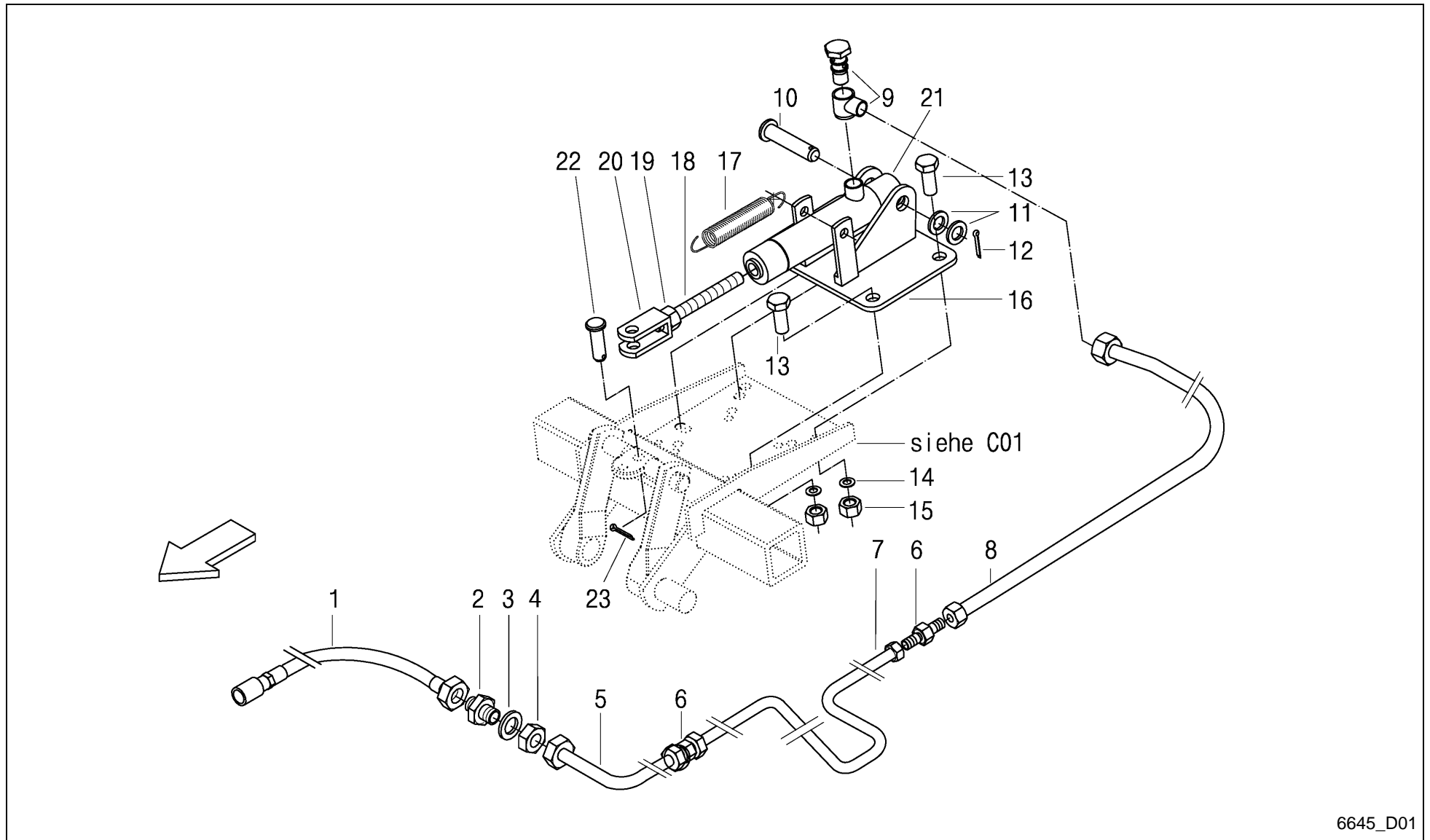
6645_C11



Alpex 220 / BPW TRAILER AXLE (+0148)

PosNo.	Part No.	Qty.	Description	Remark
I	VF16631786	1	BRAKING AXLE 6 TONS	
1	A143488500	1	AXLE BODY, GROUP	
29	VF16618697	2	RING	
31	VF16612406	2	CASTLE NUT	
32	A143507700	2	SPLIT PIN 5X45 ISO1234	
33	VF16602598	2	SEAL RING	
40B	VF16624942	4	PLUG	
43	A143507800	1	BRAKE CAMSHAFT L=1153 / A=1066	
44	A143507900	1	BRAKE CAMSHAFT L=553 / A=466	
53	A143503300	2	RING 42/34X4	
54	VF16618627	2	CIRCLIP	
59	A143508000	2	BRAKE LEVER 22/100-230	
60	VF03.110.02.140	1	BRAKE BALANCE	
61	A143504600	2	WASHER 21 DIN125	
62	A143505100	2	SPLIT PIN 5X28 ISO1234	
73	VF16618629	4	BRAKE SHOE	
82	VF16624941	2	TENSION SPRING	
82A	VF16617332	2	TENSION SPRING	
84	VF16617329.86	2	WHEEL HUB	
86	A143508100	2	BRAKE DRUM	
91	VF16612402	12	WHEEL STUD	
93	VF16618602	12	SPRING WASHER	
94	VF16618603	12	FLAT-COLLAR NUT	
95	VF16618604	2	FLAT-COLLAR NUT	
96	A143503800	2	TAPER ROLLER BEARING 30207	
98	VF16612405	2	WHEEL CAP	

Alpex 220 / HYDRAULIC FOR BRAKE DEV. SINGLE AXLE (-0147)



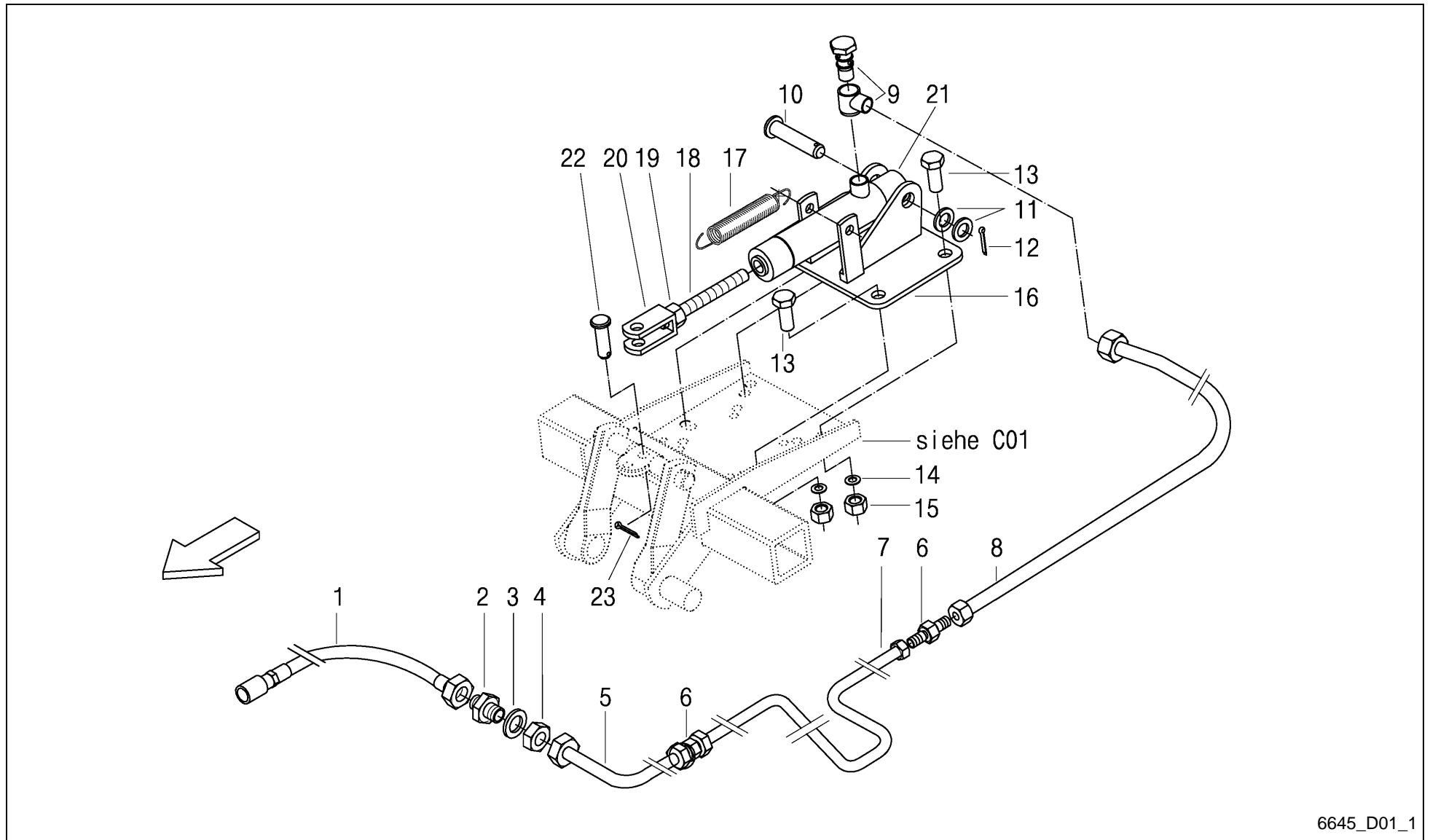
6645_D01

Alpex 220 / HYDRAULIC FOR BRAKE DEV. SINGLE AXLE (-0147)



PosNo.	Part No.	Qty.	Description	Remark
1	VF16613255	1	HYDR.HOSE	
2	VF01100600	1	STRAIGHT CONNECTOR XSV 12-L CF	
3	VF01124633	1	WASHER	
4	VF06216908	1	WHEEL NUT M 18X1,5 DIN80705	
5	VF16631727	1	HYDR. PIPE	
6	VF01116708	2	CONNECTING SLEEVE	
7	VF16631728	1	HYDR. PIPE	
8	VF16631729	1	HYDR. PIPE	
9	VF16631726	1	UNION 2-PIECE	
10	A143484600	1	BOLT B16 ISO2341	
11	A143476900	2	WASHER 16 ISO8738	
12	A143472600	1	SPLIT PIN 4X25 ISO1234	
13	A143493400	4	HEXAGON HEAD SCREW M14X35 DIN933	
14	A143493500	4	SPRING WASHER A14 DIN128	
15	A143493600	4	NUT M14 DIN934	
16	A143493700	1	RETAINER	
17	VF05.397.26.03	2	TENSION SPRING	
18	VF03.178.50.41	1	THREADED PIN D14 L125	
19	A143493800	1	NUT M16X1,5 DIN936	
20	A143476100	1	CLEVIS,	
21	VF05.444.50.11	1	CYLINDER D=20	
22	VF01397843	1	PIN/BOLT/STUD	
23	VF01106451	1	SPLIT PIN	

Alpex 220 / HYDRAULIC FOR BRAKE DEV. SINGLE AXLE (+0148)



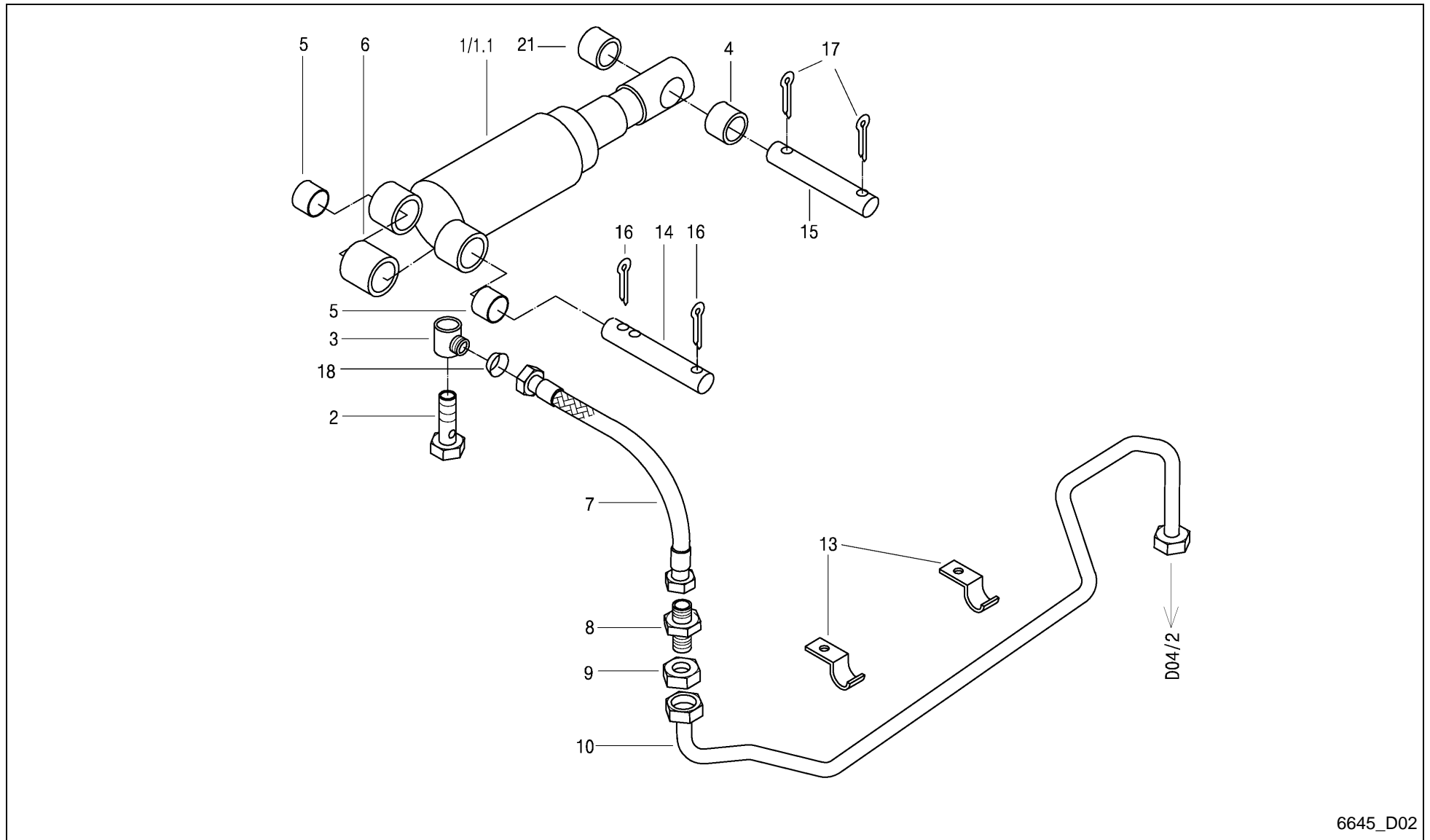
6645_D01_1

Alpex 220 / HYDRAULIC FOR BRAKE DEV. SINGLE AXLE (+0148)



PosNo.	Part No.	Qty.	Description	Remark
1	VF16613255	1	HYDR.HOSE	
2	VF01100600	1	STRAIGHT CONNECTOR XSV 12-L CF	
3	VF01124633	1	WASHER	
4	VF06216908	1	WHEEL NUT M 18X1,5 DIN80705	
5	VF16631727	1	HYDR. PIPE	
6	VF01116708	2	CONNECTING SLEEVE	
7	VF16631854	1	HYDR. PIPE	
8	VF16631729	1	HYDR. PIPE	
9	VF16631726	1	UNION 2-PIECE	
10	A143484600	1	BOLT B16 ISO2341	
11	A143476900	2	WASHER 16 ISO8738	
12	A143472600	1	SPLIT PIN 4X25 ISO1234	
13	A143493400	4	HEXAGON HEAD SCREW M14X35 DIN933	
14	A143493500	4	SPRING WASHER A14 DIN128	
15	A143493600	4	NUT M14 DIN934	
16	A143493700	1	RETAINER	
17	VF05.397.26.03	2	TENSION SPRING	
18	VF03.178.50.41	1	THREADED PIN D14 L125	
19	A143493800	1	NUT M16X1,5 DIN936	
20	A143476100	1	CLEVIS,	
21	VF05.444.50.12	1	CYLINDER D=25	
22	VF01397843	1	PIN/BOLT/STUD	
23	VF01106451	1	SPLIT PIN	

Alpex 220 / HYDR. FOR CRANKED DRAWBAR (-0147)



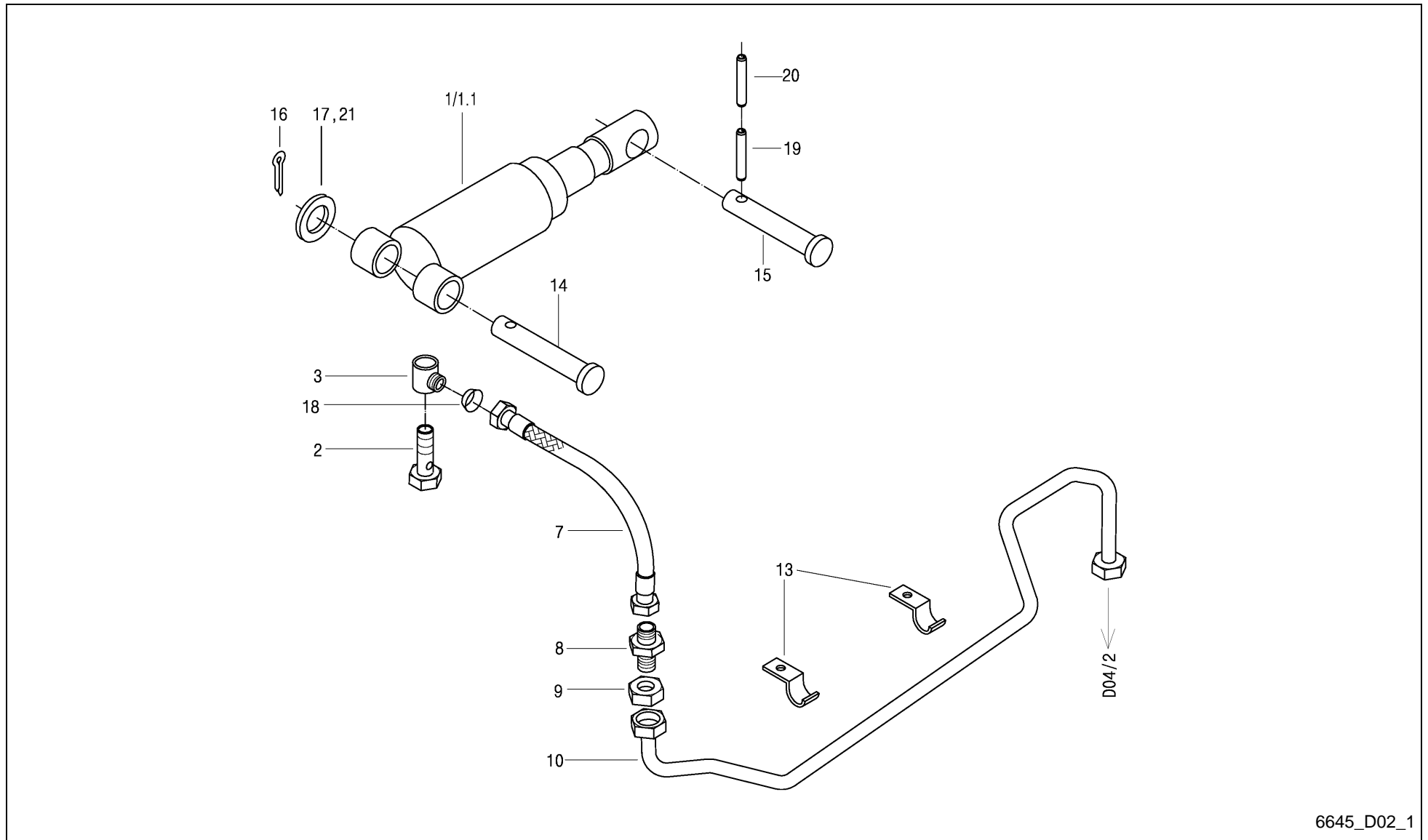
6645_D02

Alpex 220 / HYDR. FOR CRANKED DRAWBAR (-0147)



PosNo.	Part No.	Qty.	Description	Remark
1	VF16630158	1	HYDRAULIC CYLINDER	
1.1	VF16630159	1	SEALING SET	X 1
2	VF01141296	1	HOLLOW BOLT	
3	VF01141295	1	UNION	
4	VF16631223	1	BUSH	
5	VF16631225	2	BUSH	
6	VF16631224	1	BUSH	
7	VF01142641	1	HYDR. HOSE 0BODN6X 800 DKOL-8L+DKOL-8L	
8	VF01123941	1	STRAIGHT CONNECTOR XSV 8-L CF	
9	VF01121824	1	NUT M14X1,5 GM08L CF	
10	VF16631889	1	HYDR. PIPE	
13	VF06216397	2	FIXING CLIP	
14	VF06554569	1	PIN	S F05
15	VF16631685	1	BOLT D=25MM	S F05
16	VF01143009	2	SPLIT PIN	
17	VF01132647	2	SPLIT PIN	
18	VF06581181	1	RESTRICTOR 1,0 MM D8,0X1	
21	VF06554571	1	TUBE	

Alpex 220 / HYDR. FOR CRANKED DRAWBAR (+0148)



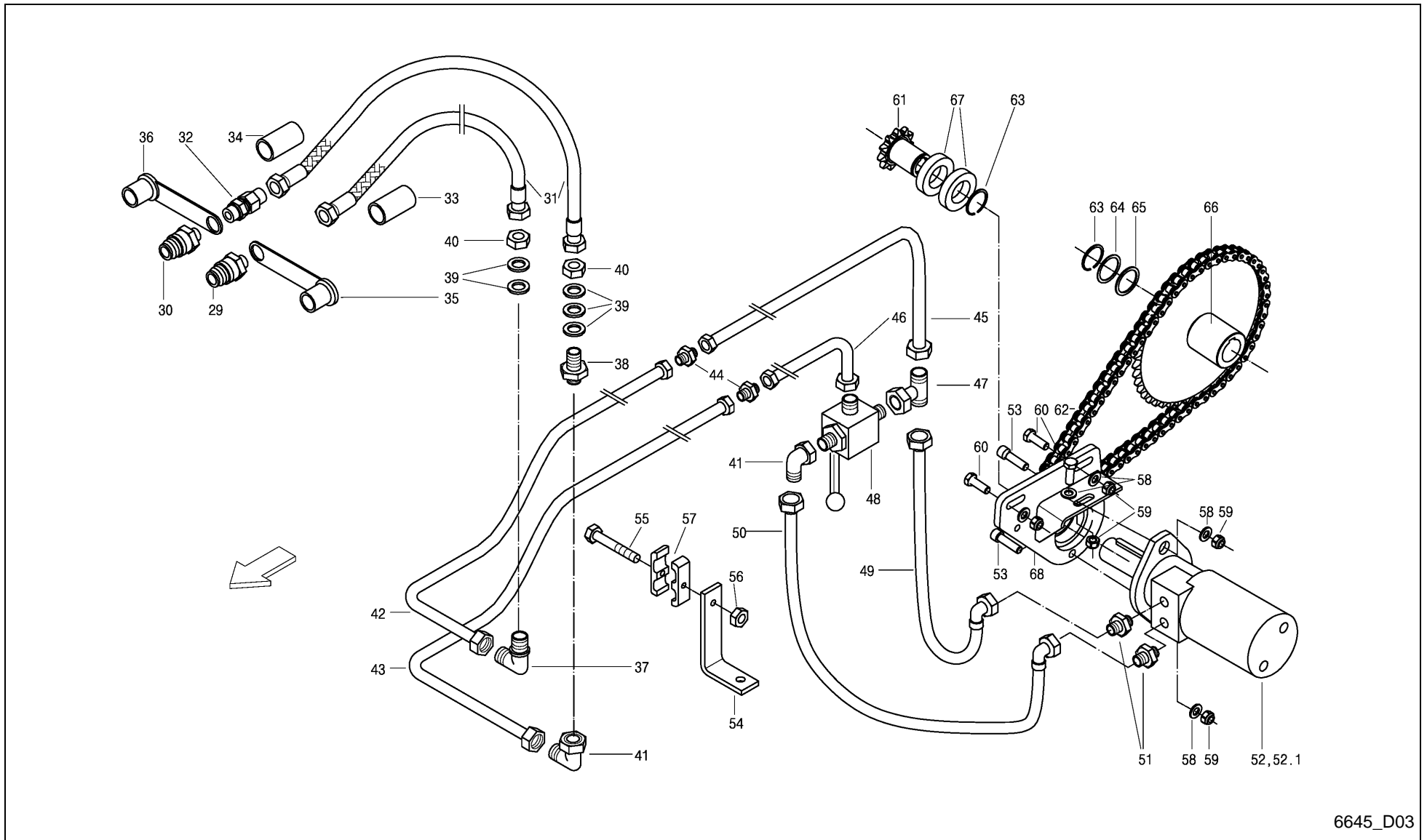
6645_D02_1



Alpex 220 / HYDR. FOR CRANKED DRAWBAR (+0148)

PosNo.	Part No.	Qty.	Description	Remark
1	VF16630158	1	HYDRAULIC CYLINDER	
1.1	VF16630159	1	SEALING SET	X 1
2	VF01141296	1	HOLLOW BOLT	
3	VF01141295	1	UNION	
7	VF01142641	1	HYDR. HOSE 0BODN6X 800 DKOL-8L+DKOL-8L	
8	VF01123941	1	STRAIGHT CONNECTOR XSV 8-L CF	
9	VF01121824	1	NUT M14X1,5 GM08L CF	
10	VF16631889	1	HYDR. PIPE	
13	VF06216397	2	FIXING CLIP	
14	VF01397555	1	PIN/BOLT/STUD	S F05
15	VF16635313	1	BOLT D=33MM	S F05
16	VF01106500	1	SPLIT PIN 8X50DIN94 GALV.	
17	VF06214237	1	WASHER	
18	VF06581181	1	RESTRICTOR 1,0 MM D8,0X1	
19	VF01157345	1	DOWEL PIN	
20	VF01136930	1	DOWEL PIN	
21	VF06214238	1	WASHER 34X50X5 A2C DIN 1441	

Alpex 220 / HYDRAULIS AND DRIVE F. SCRAPER FLOOR



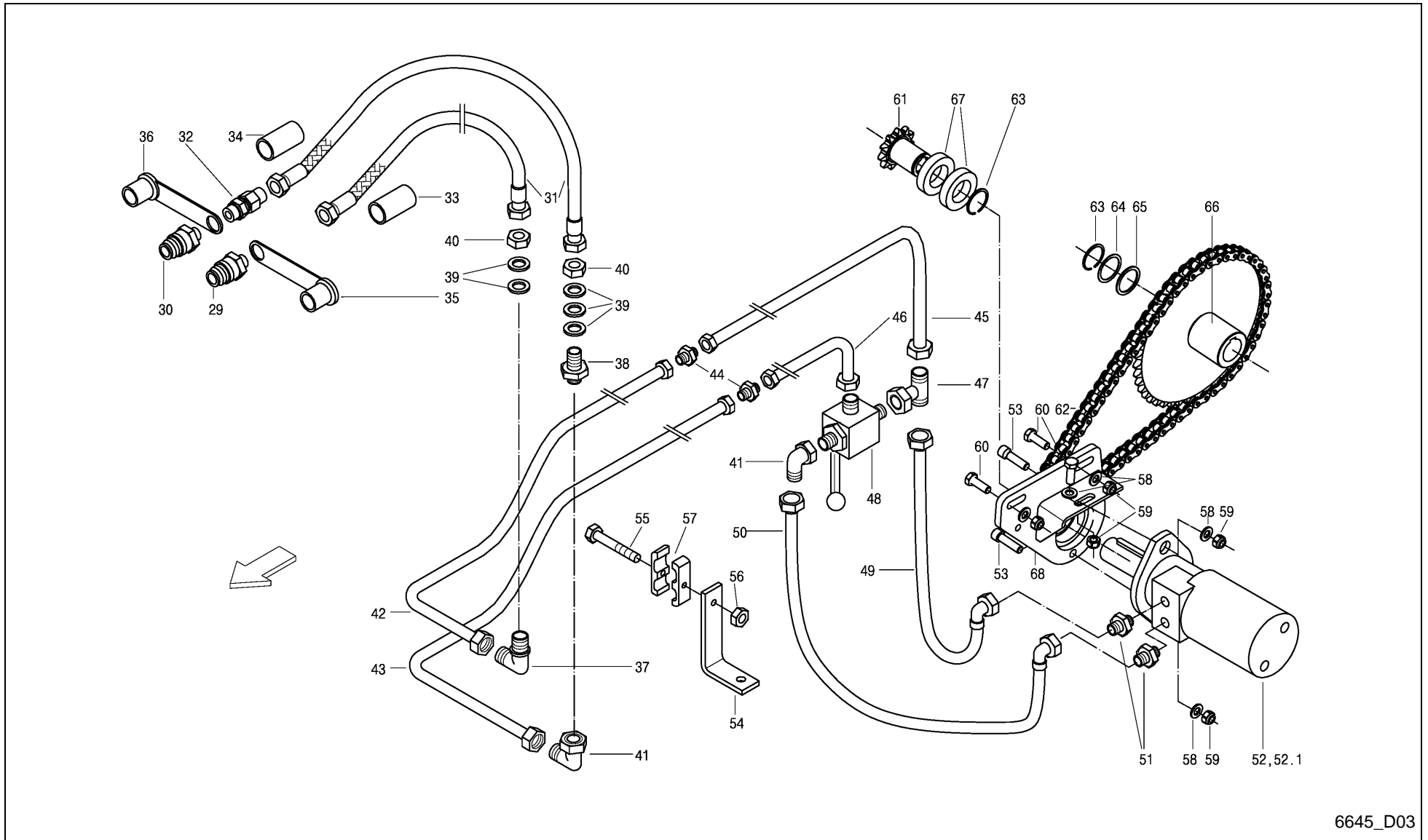
6645_D03



Alpex 220 / HYDRAULIS AND DRIVE F. SCRAPER FLOOR

PosNo.	Part No.	Qty.	Description	Remark
29	VF06571330	1	HOSE CONNECTION NW10, IG M 22X1,5	
30	VF16613435	1	SAFETY PIN	
31	VF16610873	2	HYDR.HOSE	
32	VF01397770	1	CHECK VALVE	
33	VF16515428	1	SHRINK TUBE RED 25X50	
34	VF16513948	1	SHRINK TUBE YELLOW 25X50	
35	VF01142006	1	DUST CAP	
36	VF06571341	1	DUST CAP BLACK 27MM DIAMETER	
37	VF01116758	1	TWO-WAY CONNECTOR	
38	VF01133922	1	NOZZLE AL15 D3910 GALV.	
39	VF06214306	5	WASHER 23X38X2 GALV. HV200	
40	VF01137633	2	WHEEL NUT M22 X 1,5 DIN80705 A2C	
41	VF16613433	2	ANGLE UNION	
42	VF16631692	1	HYDR. PIPE	
43	A143018800	1	HYDRAULIC PIPE	
44	VF01116710	2	CONNECTING SLEEVE	
45	VF16631693	1	HYDR. PIPE	
46	VF16631695	1	HYDR. PIPE	
47	VF16613434	1	T-CONNECTOR XET 15-L GALV.	
48	VF16613436	1	ROOSTER	
49	VF16613446	1	HYDR.HOSE	
50	VF16613447	1	HYDR.HOSE	
51	VF06216836	2	SOCKET XGE 15LR-ED CF	
52	VF16631611	1	HYDR. MOTOR EPM 250	
52.1	VF16630900		SEALING KIT HYDR. ENGINE	für Hydraulikmotor EPM
53	VF06214156	2	SCREW	
54	VF16613380	2	BRACKET	
55	VF01122389	6	HEX.HEAD SCREW	
56	VF01114357	6	LOCK NUT	
57	VF06578035	12	CLAMP	
58	VF06214207	5	WASHER	
59	VF06209769	5	LOCK NUT	
60	VF01112538	3	HEX.HEAD SCREW	
61	VF16631621	1	PINION 11Z	
62	VF16631624	1	ROLLER CHAIN 12B-1V70E INCL.VGL	
63	VF01107755	2	CIRCLIP	
64	VF06214332	1	WASHER	
65	VF06214333	1	WASHER	
66	VF16631614	1	SPROCKET	
67	VF16631612	2	GROOVED BALL BEARING 6008RS	

Alpex 220 / HYDRAULIS AND DRIVE F. SCRAPER FLOOR

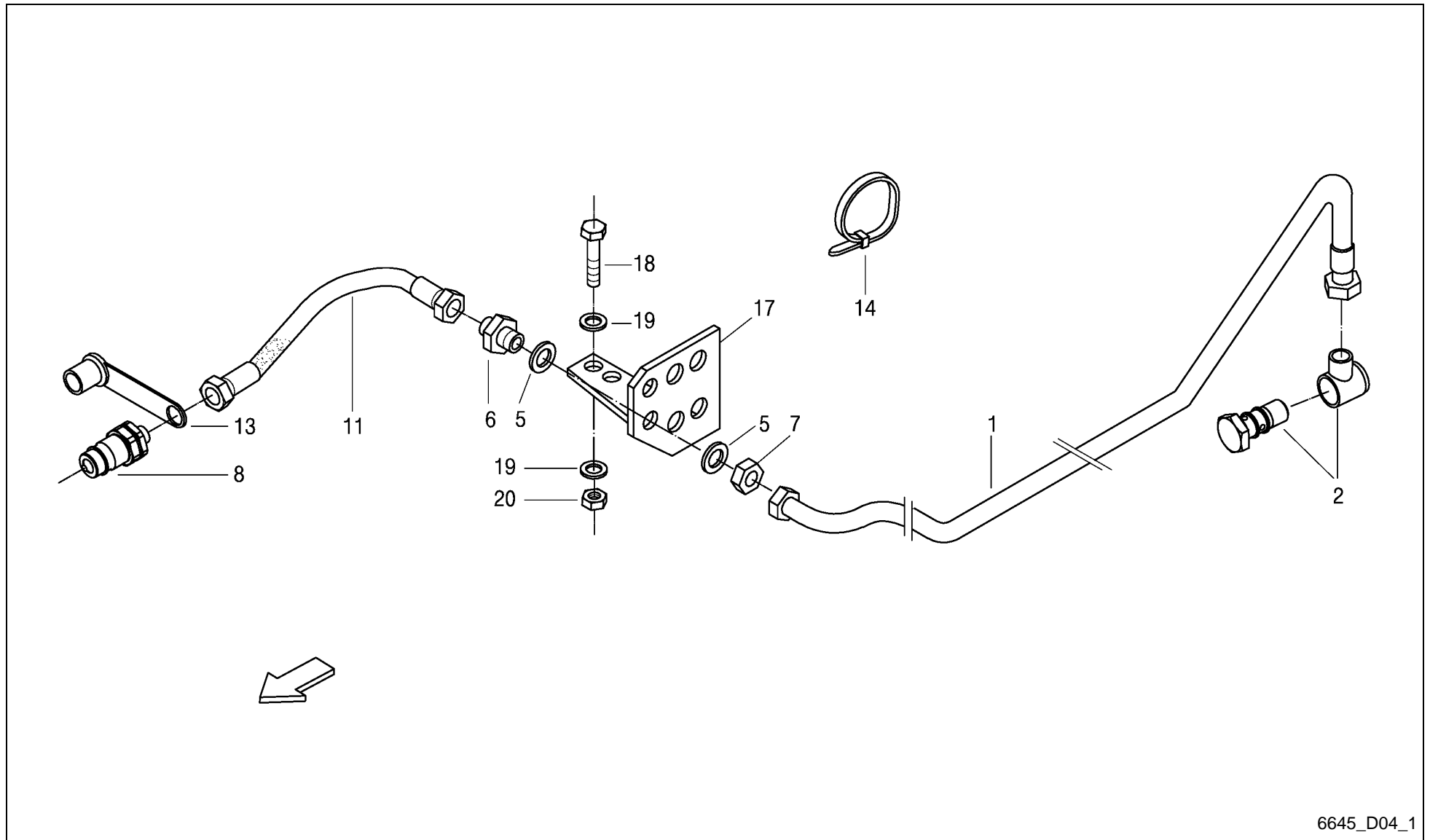


6645_D03

Alpex 220 / HYDRAULIS AND DRIVE F. SCRAPER FLOOR



PosNo.	Part No.	Qty.	Description	Remark
68	VF16631617	1	BASE PLATE	

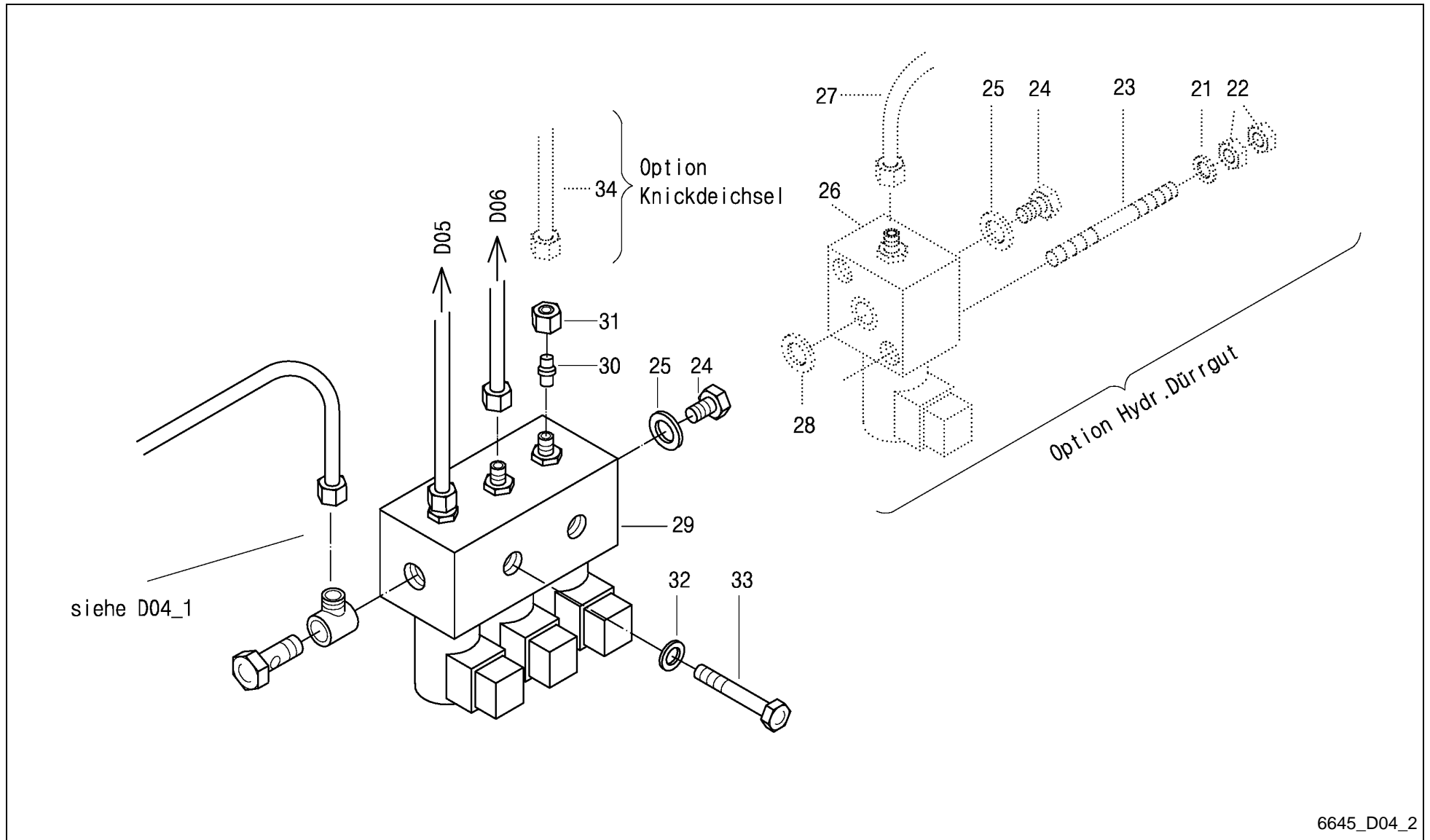


6645_D04_1

Alpex 220 / HYDR. INSTALATION BASIC CONTENT



PosNo.	Part No.	Qty.	Description	Remark
1	VF16613449	1	HYDR.PIPE	
2	VF16631123	1	UNION 2 PIECE	
5	VF06214202	2	WASHER 14X24X1,6 GALV.	
6	VF01123941	1	STRAIGHT CONNECTOR XSV 8-L CF	
7	VF01121824	1	NUT M14X1,5 GM08L CF	
8	VF16615171	1	PLUG CONTACT DN 10 EXTE. THREAD M 14X1,5	
11	VF06582530	1	HYDR. HOSE 0BODN6X2500 DKOL-8L+DKOL-8L	
13	VF06571341	1	DUST CAP BLACK 27MM DIAMETER	
14	VF06216479	1	CABLE TIE 150X3,6 SW SNX 2-35	
17	VF16518890	1	PLATE	
18	VF01112418	2	BOLT, SCREW	
19	VF01107103	4	WASHER/DISC/PLATE	
20	VF06209768	2	LOCK NUT	



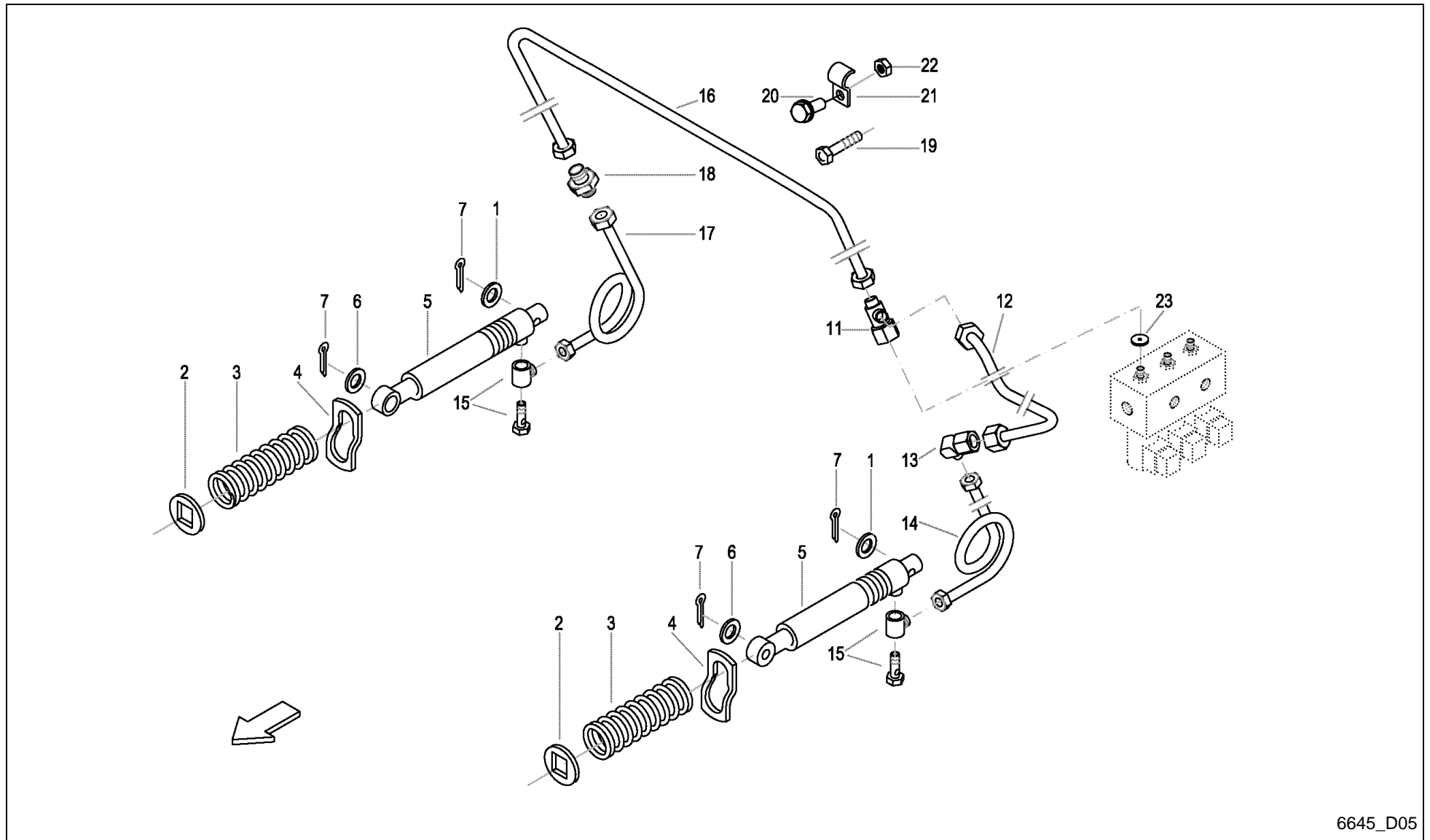
6645_D04_2

Alpex 220 / HYDR. INSTALATION BASIC CONTENT + OPTIONS



PosNo.	Part No.	Qty.	Description	Remark
21	VF01143103	1	WASHER/DISC/PLATE	Option Hydr. Dürrgut
22	VF01112824	2	HEX. NUT	Option Hydr. Dürrgut
23	VF16630486	2	THREADED PIN BM8X90 8.8 DIN978	Option Hydr. Dürrgut
24	VF01143104	1	SCREW PLUG	Option Hydr. Dürrgut
25	VF01118675	1	SEAL RING	Option Hydr. Dürrgut
26	VF16631291	1	VALVE BLOCK WITH MANUAL EMERGENCY	Option Hydr. Dürrgut
27	VF16631883	1	HYDR. PIPE	Option Hydr. Dürrgut
28	VF01169581	1	O-RING	Option Hydr. Dürrgut
29	VF16516558	1	VALVE BLOCK	
30	VF01141575	1	PLUG BUZ-8L	
31	VF01127346	1	UNION NUT H3105-CL 8-ST A3C	
32	VF01107163	1	WASHER	
33	VF01111168	1	HEX. HEAD SCREW	
34	VF16631889	1	HYDR. PIPE	Option Knickdeichsel

Alpex 220 / HYDRAULIC FOR PICK-UP



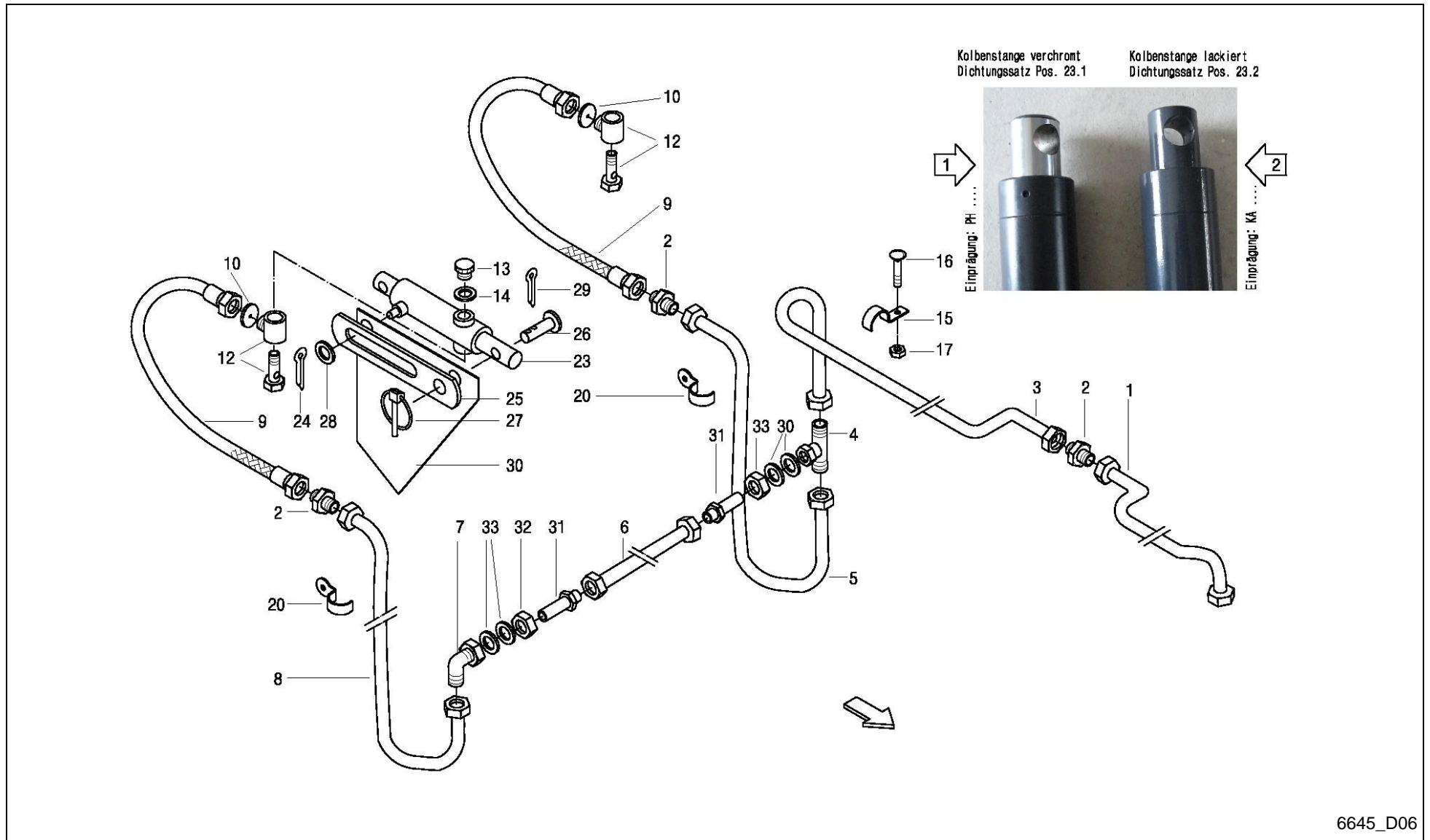
6645_D05

Alpex 220 / HYDRAULIC FOR PICK-UP



PosNo.	Part No.	Qty.	Description	Remark
1	KG01273861	2	WASHER DIN7349 M14 A3C	
2	VF16519184	2	WASHER/DISC/PLATE	
3	VF06215425	2	COMPRESSION SPRING	
4	VF06576503	2	CLIP	
5	VF16514631	2	CYLINDER	
5	VF16504079		SEALING SET	
6	VF06214585	2	WASHER	
7	VF01106451	4	SPLIT PIN	
11	VF01141654	1	NOZZLE XEVL 8-L GALV.	
12	VF16631698	1	HYDR. PIPE	
13	VF01116731	1	SOCKET D3905 L 8 W08LCFX	
14	VF06577864	1	HYDR.PIPE	
15	VF16631123	2	UNION 2 PIECE	
16	VF16631699	1	HYDR. PIPE	
17	VF16613306	1	HYDR.HOSE	
18	VF01116705	1	CONNECTING SLEEVE XG 8-L CF	
19	VF01112264	1	HEX. HEAD SCREW	
20	VF16631049	3	DRILLING SCREW 6.3X19 D7504	
21	VF06216397	4	FIXING CLIP	
22	VF01114357	1	LOCK NUT	
23	VF06581181	1	RESTRICTOR 1,0 MM D8,0X1	
24	VF01107095	1	WASHER 6,4DIN125 GALV.	

Alpex 220 / HYDRAULIC FOR REAR GATE



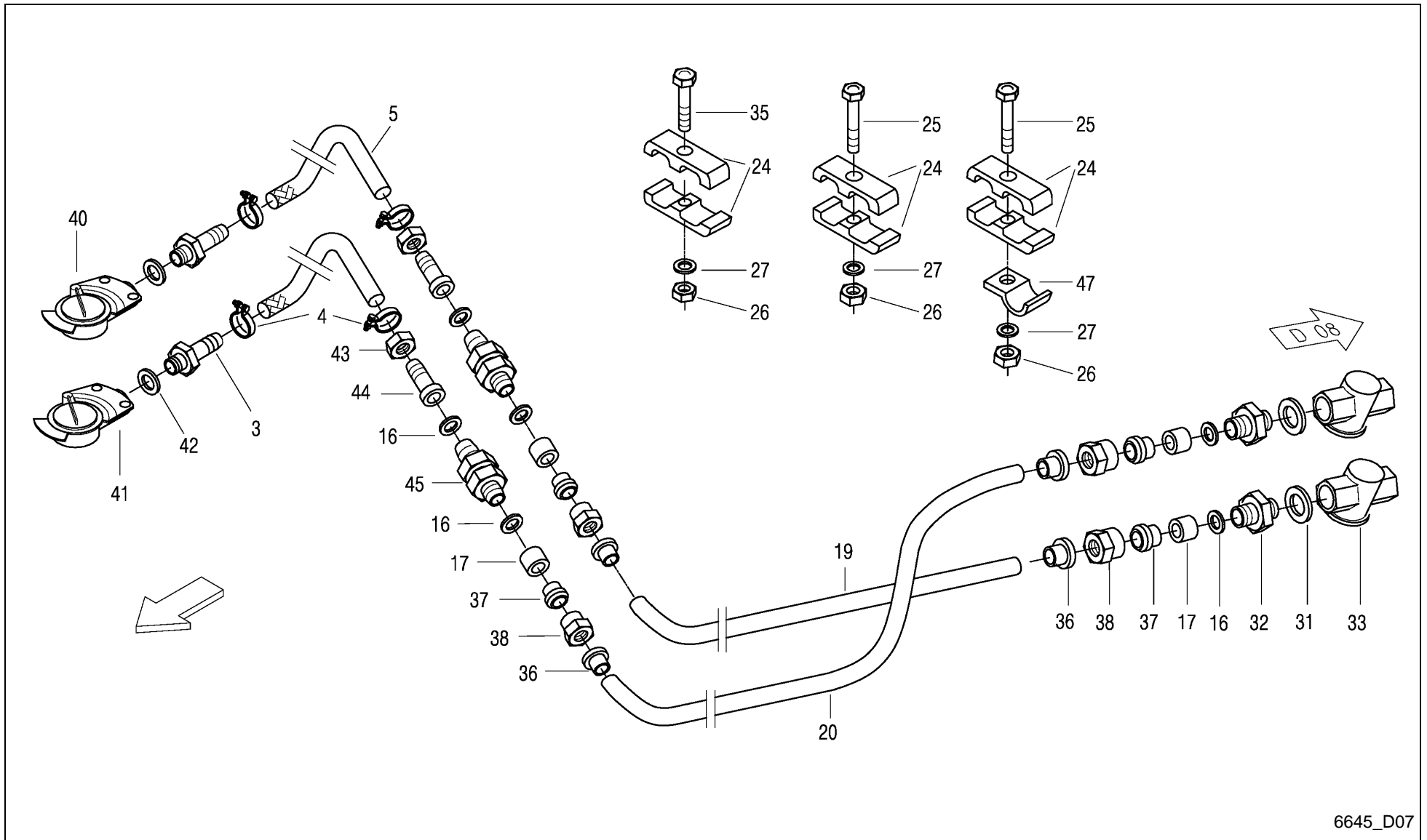
6645_D06



Alpex 220 / HYDRAULIC FOR REAR GATE

PosNo.	Part No.	Qty.	Description	Remark
1	VF16631705	1	HYDR. PIPE	
2	VF01116705	3	CONNECTING SLEEVE XG 8-L CF	
3	VF16631706	1	HYDR. PIPE	
4	VF16631609	1	NOZZLE 14/2-290/L8V ZN	
5	VF16631707	1	HYDR. PIPE	
6	VF16631708	1	HYDR. PIPE	
7	VF01172986	1	ELBOW UNION XE VW 8-L CF	
8	VF16631709	1	HYDR. PIPE	
9	VF16613311	2	HYDR.HOSE	
10	VF06581181	2	RESTRICTOR 1,0 MM D8,0X1	
12	VF16631123	2	UNION 2 PIECE	
13	VF01143104	2	SCREW PLUG	
14	VF16611312	2	SEALING RING	
15	VF06216397	4	FIXING CLIP	
16	VF01142077	4	SAUCER HEAD SCREW	
17	VF01114357	4	LOCK NUT	
20	VF06216396	4	HOSE CLIP	
23	VF16630658	2	HYDR. CYLINDER 30X300	
23.1	VF16630657		SEALING SET	
23.2	A143501400		SEAL KIT	
24	VF01122072	2	SPLIT PIN	
25	VF16515976	2	LIFT LIMIT	
26	VF16515987	2	PIN/BOLT/STUD	
27	VF16611321	2	LYNCH PIN 4X27 DIN11023 GALV.	
28	VF01107121	2	WASHER	
29	VF01106451	2	SPLIT PIN	
30	VF16611382	2	GUARD PLATE	
31	VF01123941	2	STRAIGHT CONNECTOR XSV 8-L CF	
32	VF01121824	2	NUT M14X1,5 GM08L CF	
33	VF06214202	4	WASHER 14X24X1,6 GALV.	

Alpex 220 / COMPRESSED AIR SYSTEM SINGLE AXLE (ONLY GERMANY)



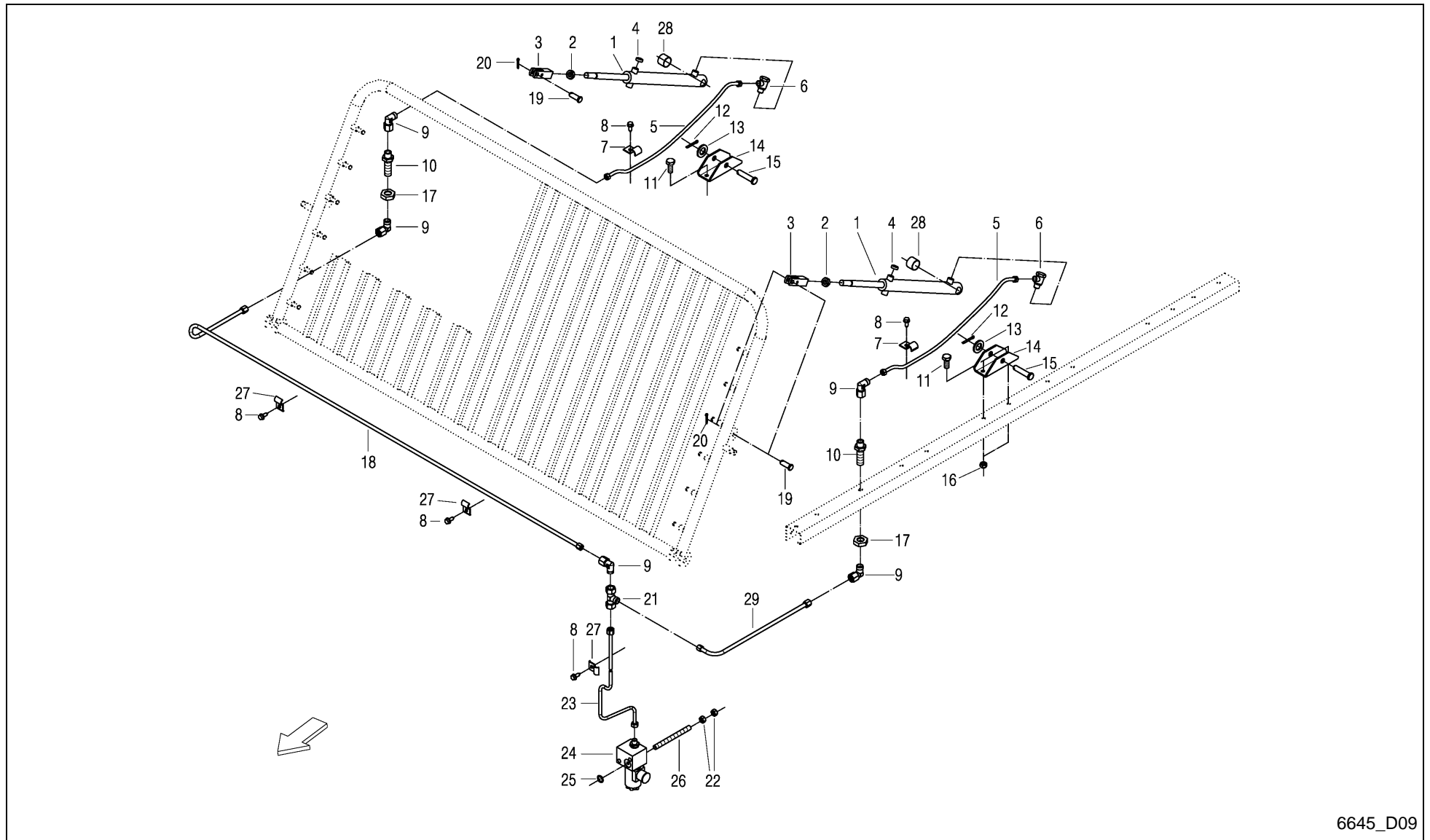
6645_D07

Alpex 220 / COMPRESSED AIR SYSTEM SINGLE AXLE (ONLY GERMANY)



PosNo.	Part No.	Qty.	Description	Remark
3	VF06216771	2	TUBE	
4	VF06216772	4	HOSE CLAMP WEDTH 15	
5	A143046200	2	BRAKE HOSE 2800 MM	
16	VF06277296	6	SEAL RING A12X19X1,5 VF	
17	VF01125146	4	THRUST RING DIN3867-AL15	
19	VF16631908	1	PLASTIC TUBE L=1730	
20	VF16631909	1	PLASTIC TUBE L=1830	
24	VF06578035	6	CLAMP	
25	VF01122389	1	HEX.HEAD SCREW	
26	VF01114357	2	LOCK NUT	
27	VF06214189	2	WASHER 6,4X18X2 A2C	
32	VF01142247	2	NOZZLE XGEB16M22D13	
33	VF06558801	2	FILTER M22X1,5	
35	VF01102664	1	HEX HEAD SCREW	
36	VF02953369	4	PLUG-IN SLEEVE	
37	VF01116626	4	CUTTING RING D15L DIN 3861 ST A3C	
38	VF01125152	4	UNION NUT L15 DIN3872	
40	VF16630646	1	COUPLING HEAD, YELLOW	
41	VF16630647	1	COUPLING HEAD, RED	
42	VF06216757	1	SEAL RING DRM22	
43	VF01142083	2	UNION NUT BLL15DIN3870	
44	VF01121766	2	TUBE DIN74304-A	
45	VF06216763	2	TWIN NOZZEL XGS15M22D99+SM	
46	VF06214307	4	WASHER	
47	VF06216396	1	HOSE CLIP	

Alpex 220 / HYDRAULIC OPERATION DRY FORAGE



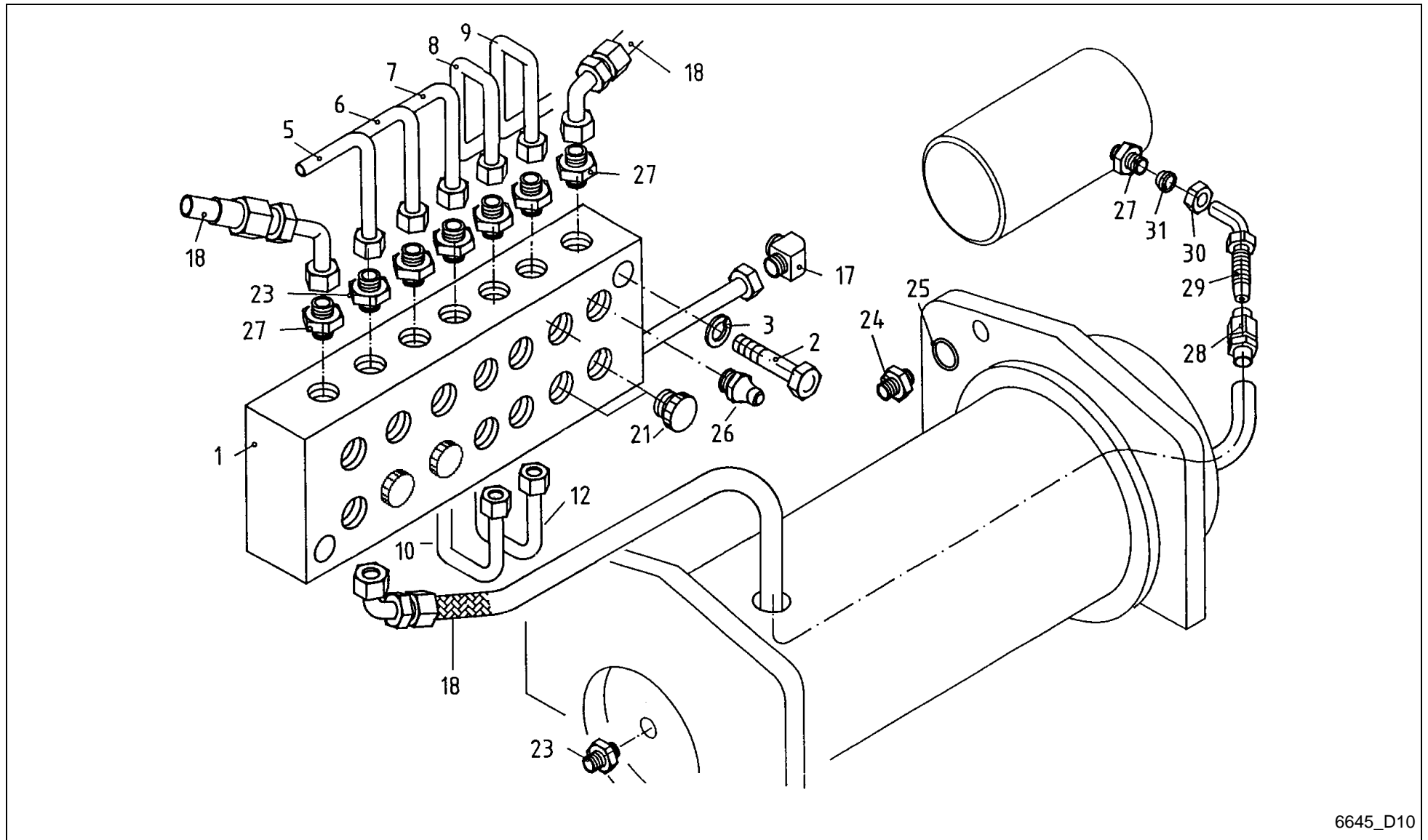
6645_D09

Alpex 220 / HYDRAULIC OPERATION DRY FORAGE



PosNo.	Part No.	Qty.	Description	Remark
1	VF06577987	2	LIFT CYLINDER	
2	VF01131116	2	HEX.NUT	
3	VF06578611	2	CLEVIS	
4	VF01143104	2	SCREW PLUG	
5	VF06562350	2	HYDR. HOSE	
6	VF16631123	2	UNION 2 PIECE	
7	VF06216401	2	FIXING CLAMP	
8	VF16631049	5	DRILLING SCREW 6.3X19 D7504	
9	VF01172986	5	ELBOW UNION XEVW 8-L CF	
29	A143039600	1	HYDRAULIC PIPE	
10	VF01123941	2	STRAIGHT CONNECTOR XSV 8-L CF	
11	VF01112418	4	BOLT, SCREW	
12	VF01106451	2	SPLIT PIN	
13	VF06214295	2	WASHER 17,0X34,0X3,0 DIN 134	
14	VF16631636	2	RETAINER	
15	VF01139468	2	PIN	
16	VF06209768	2	LOCK NUT	
17	VF01121824	2	NUT M14X1,5 GM08L CF	
18	VF16631885	1	HYDR. PIPE	
19	VF06210014	2	PIN	
20	VF01106447	2	SPLIT PIN	
21	VF01116740	1	NOZZLE XT 8-L GALV.	
22	VF01112824	4	HEX. NUT	
23	VF16631883	1	HYDR. PIPE	
24	VF16631291	1	VALVE BLOCK WITH MANUAL EMERGENCY	
25	VF01169581	1	O-RING	
26	VF16630486	1	THREADED PIN BM8X90 8.8 DIN978	
27	VF06216397	3	FIXING CLIP	
28	A143046463	2	SLEEVE Ø23X52	
29	A143039600	1	HYDRAULIC PIPE	

Alpex 220 / LUBE SYSTEM DRUM WITH 3 RAKES



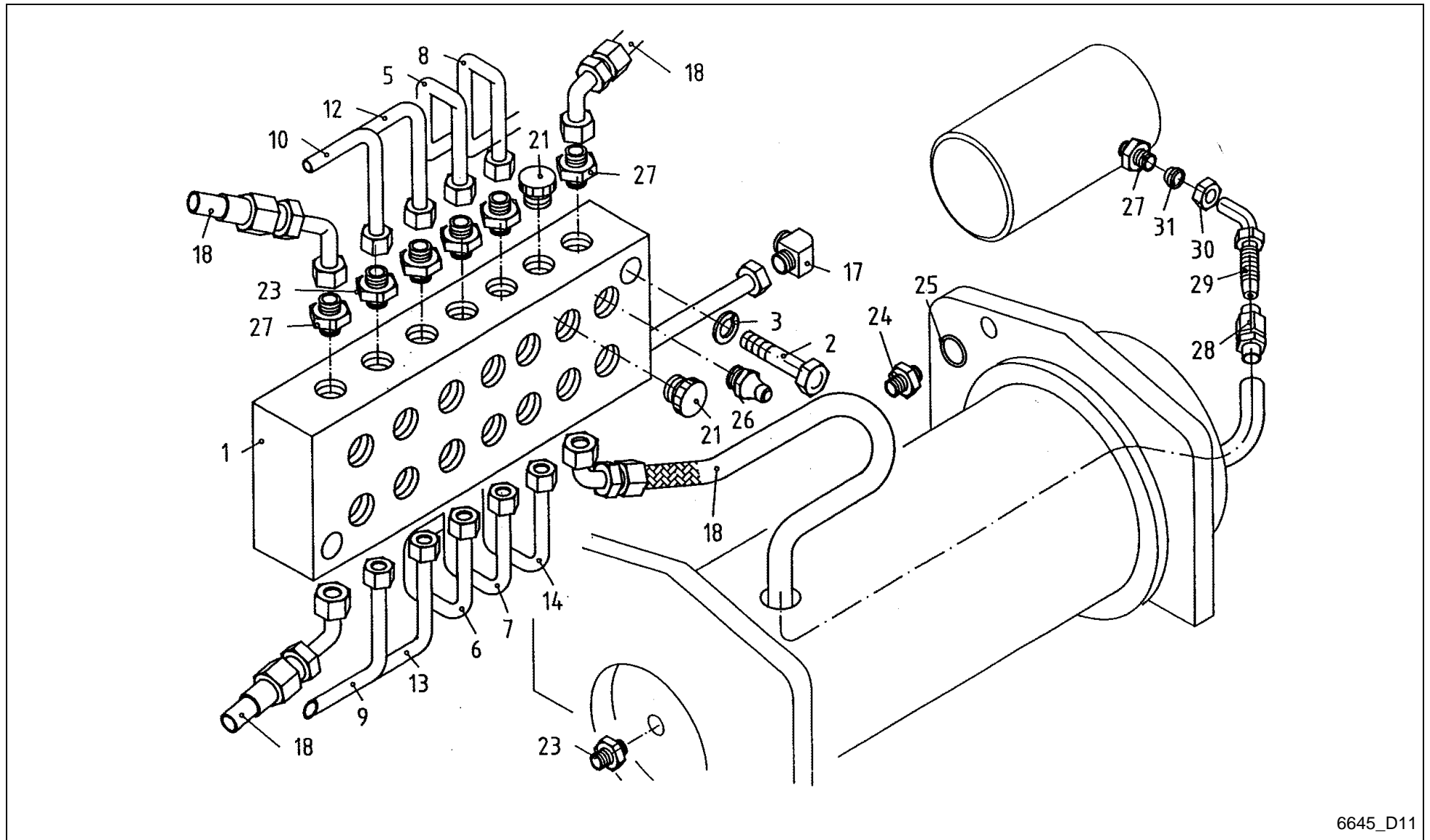
6645_D10

Alpex 220 / LUBE SYSTEM DRUM WITH 3 RAKES



PosNo.	Part No.	Qty.	Description	Remark
1	VF16516677	1	STRIP	
2	VF01122389	2	HEX.HEAD SCREW	
3	VF01102797	2	SPRING WASHER	
5	A143043400	1	LUBRICATION TUBE 3R L=1028MM	
6	A143043500	1	LUBRICATION TUBE 3R L=1215MM	
7	A143043600	1	LUBRICATION TUBE 3R L=1375MM	
8	A143043700	1	LUBRICATION TUBE 3R L=507MM	
9	A143043800	1	LUBRICATION TUBE 3R L=435MM	
10	A143043900	1	LUBRICATION TUBE 3R L=1380MM	
12	A143044000	1	LUBRICATION TUBE 3R L=435MM	
17	VF06216854	1	ANGULAR UNION	
18	VF16610926	3	LUBE HOSE	
21	VF06216527	8	PROTECTING PLUG	
23	VF06216815	10	NIPPLE	
24	VF01397760	3	SOCKET/ADAPTER	
25	VF01163589	3	O-RING	
26	VF01120693	10	GREASE FITTING H1 AM 8X1 DIN 71412	
27	VF01397933	6	SOCKET/ADAPTER	
28	VF16516717	3	SCREW SLEEVE	
29	VF16518135	3	PIPE SOCKET	
30	VF01100982	3	UNION NUT	
31	VF01292484	3	SEALING	

Alpex 220 / LUBE SYSTEM DRUM WITH 4 RAKES



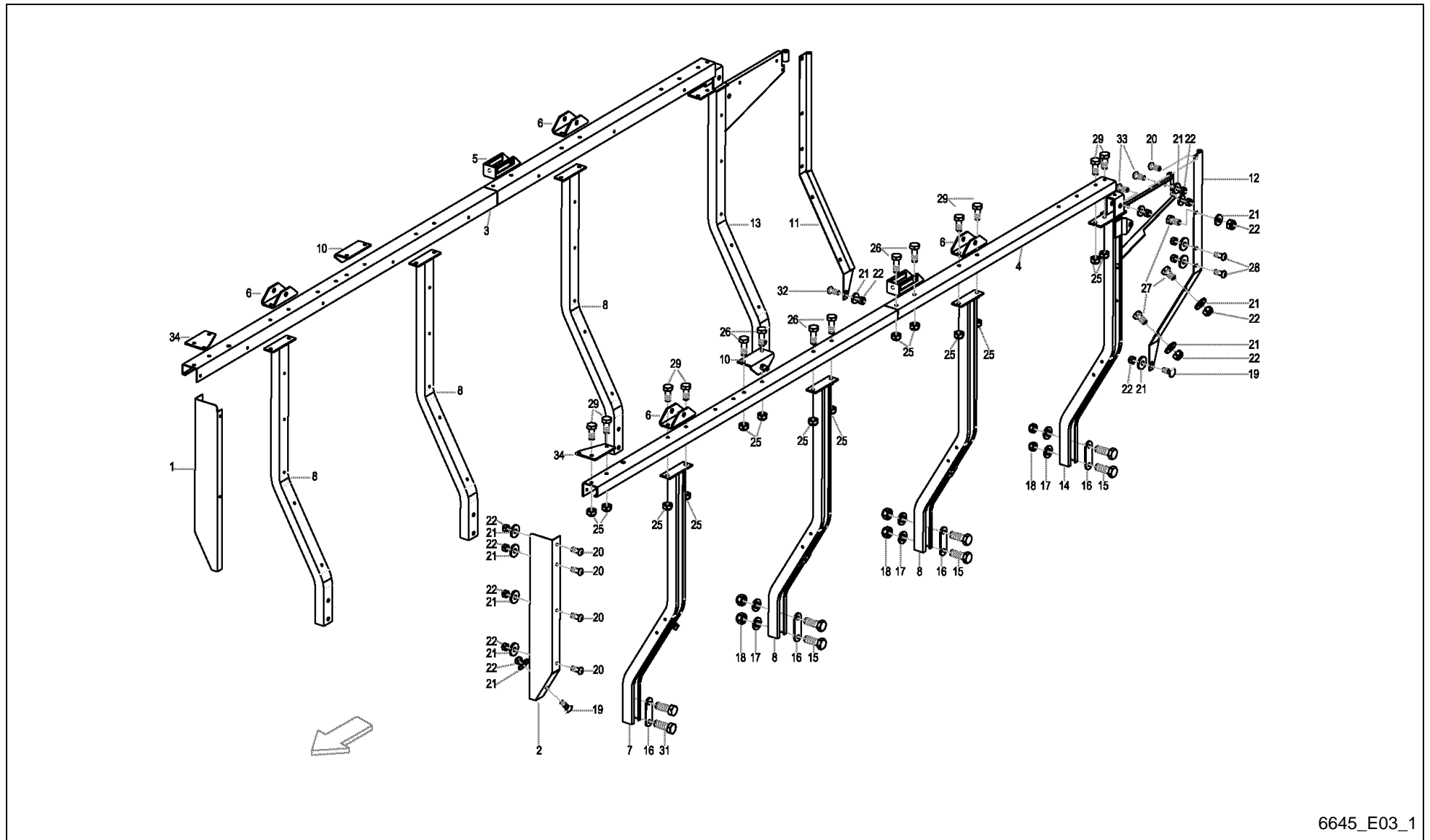
6645_D11

Alpex 220 / LUBE SYSTEM DRUM WITH 4 RAKES



PosNo.	Part No.	Qty.	Description	Remark
1	VF16516677	1	STRIP	
2	VF01122389	2	HEX.HEAD SCREW	
3	VF01102797	2	SPRING WASHER	
5	VF16516696	1	LUBE TUBE	RECHENLAGER
6	VF16516699	1	LUBE TUBE	RECHENLAGER
7	VF16516700	1	LUBE TUBE	RECHENLAGER
8	VF16516701	1	LUBE TUBE	RECHENLAGER
9	VF16516702	1	LUBE TUBE	FLANSCHZAPFEN
10	VF16516705	1	LUBE TUBE	FLANSCHZAPFEN
12	VF16516706	1	LUBE TUBE	FLANSCHZAPFEN
13	VF16516707	1	LUBE TUBE	FLANSCHZAPFEN
14	VF16516708	1	LUBE TUBE	TROMMELLAGER
17	VF06216854	1	ANGULAR UNION	
18	VF16610926	4	LUBE HOSE	
21	VF06216527	2	PROTECTING PLUG	
23	VF06216815	14	NIPPLE	
24	VF01397760	4	SOCKET/ADAPTER	
25	VF01163589	4	O-RING	
26	VF01120693	13	GREASE FITTING H1 AM 8X1 DIN 71412	
27	VF01397933	8	SOCKET/ADAPTER	
28	VF16516717	4	SCREW SLEEVE	
29	VF16518135	4	PIPE SOCKET	
30	VF01100982	4	UNION NUT	
31	VF01292484	4	SEALING	

Alpex 220 / GREEN FODDER SUPERSTR. SUPPORTS - FOR COVERING NET (-A 2007)



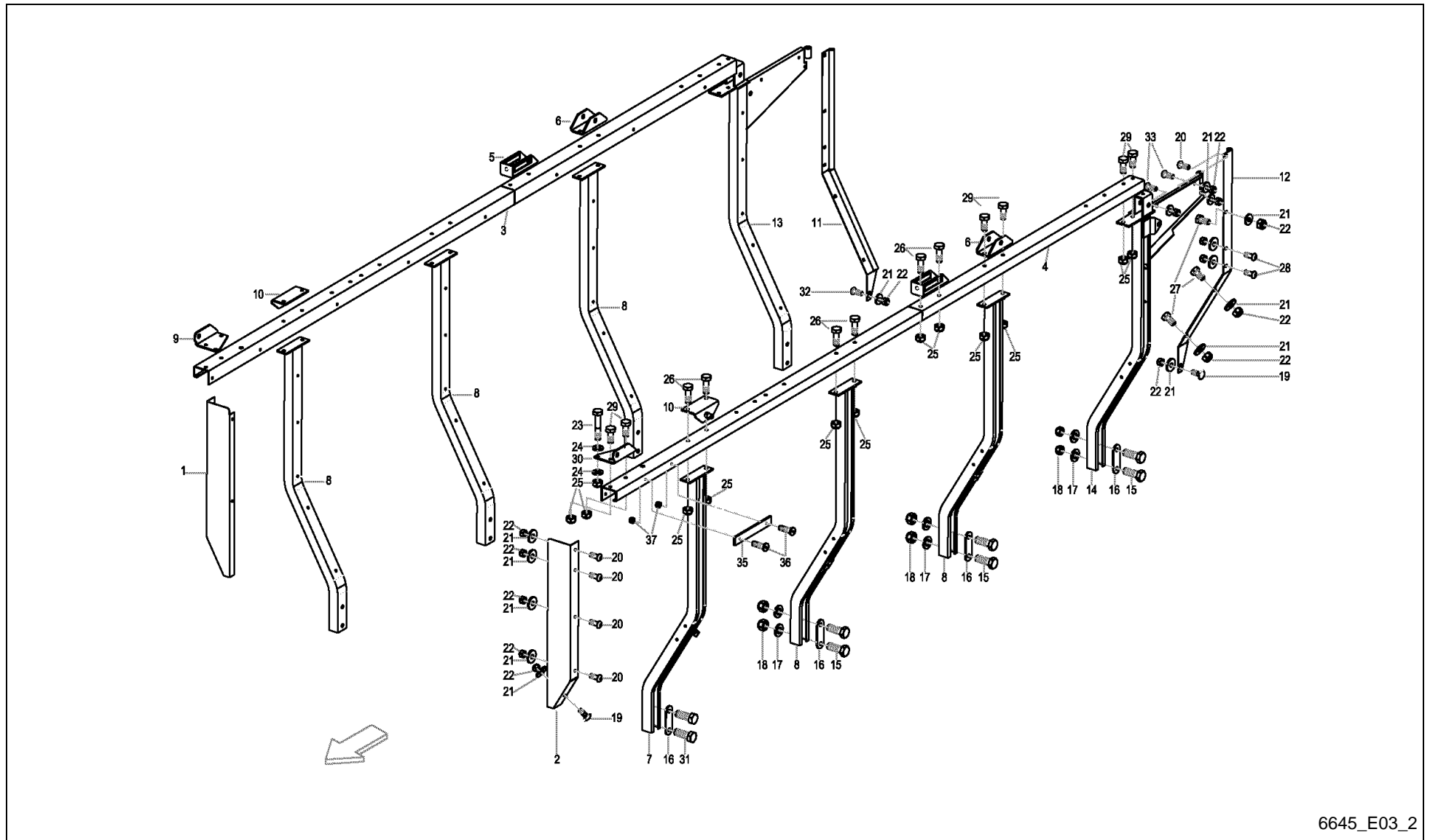
6645_E03_1

Alpex 220 / GREEN FODDER SUPERSTR. SUPPORTS - FOR COVERING NET (-A 2007)



PosNo.	Part No.	Qty.	Description	Remark
1	VF16631606	1	CORNER PLATE RIGHT	
2	VF16631605	1	CORNER PLATE LEFT	
3	VF16631582	1	CROSS BAR RIGHT	
4	VF16631581	1	CROSS BAR LEFT	
5	VF16630974	2	ANCHOR WALER WELDED	
6	VF16631636	4	RETAINER	
7	VF16631678	1	SUPPORT SIDE WALL	
8	VF16631559	5	SIDE WALL SUPORT	
10	VF16631647	2	ANGLE BRACKET, WELDED	
11	VF16631564	1	SIDEBAR RIGHT	
12	VF16631563	1	SIDEBAR LEFT	
13	VF16631562	1	SUPPORT RIGHT WELDED	
14	VF16631561	1	SUPPORT LEFT WELDED	
15	VF01112538	16	HEX.HEAD SCREW	
16	VF16631587	8	PANEL,	
17	VF06214207	16	WASHER	
18	VF06209769	16	LOCK NUT	
19	VF06207534	3	SCREW	
20	VF01142565	10	TRUSS-HEAD SCR. M8X20 109 GALV.	
21	VF06214192	26	WASHER 8,4X25X3 GALV.	
22	VF01104944	26	NY LOCK NUT 8A3CD985	
25	VF06209768	34	LOCK NUT	
26	VF01112429	8	HEX. HEAD SCREW	
27	VF06207535	6	OVAL HEADED BOLT	
28	VF01142856	4	CUP SQR. BOLT M8X25DIN7380-2 10.9 GALV.	
29	VF01112418	24	BOLT, SCREW	
31	VF06209459	4	SCREW M12X35D933 8.8 A3C DIN267-27 COATE	
32	VF01137624	1	SCREW	
33	VF01141006	4	TRUSS-HEAD SCR. M8X16 109 GALV.	
34	VF16631583	2	CORNER PLATE	

Alpex 220 / GREEN FODDER SUPERSTR. SUPPORTS WITH FRONT BRACKET (+A 2008)



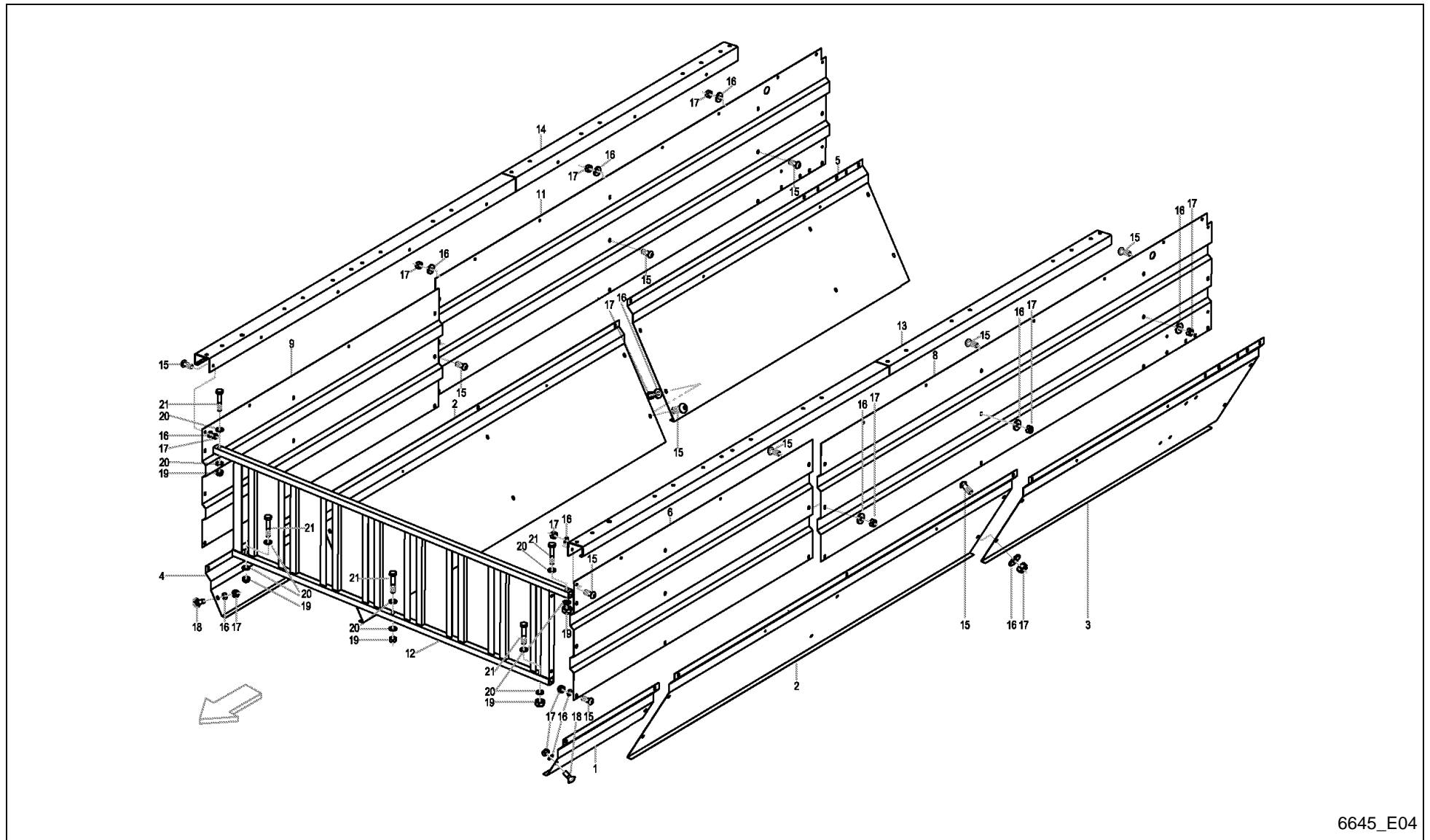
6645_E03_2

Alpex 220 / GREEN FODDER SUPERSTR. SUPPORTS WITH FRONT BRACKET (+A 2008)



PosNo.	Part No.	Qty.	Description	Remark
1	VF16631606	1	CORNER PLATE RIGHT	
2	VF16631605	1	CORNER PLATE LEFT	
3	VF16631582	1	CROSS BAR RIGHT	
4	VF16631581	1	CROSS BAR LEFT	
5	VF16630974	2	ANCHOR WALER WELDED	
6	VF16631636	4	RETAINER	
7	VF16631678	1	SUPPORT SIDE WALL	
8	VF16631559	5	SIDE WALL SUPORT	
9	VF16631829	1	CORNER BRACKET RIGHT	
10	VF16631647	2	ANGLE BRACKET, WELDED	
11	VF16631564	1	SIDEBAR RIGHT	
12	VF16631563	1	SIDEBAR LEFT	
13	VF16631562	1	SUPPORT RIGHT WELDED	
14	VF16631561	1	SUPPORT LEFT WELDED	
15	VF01112538	16	HEX.HEAD SCREW	
16	VF16631587	8	PANEL,	
17	VF06214207	16	WASHER	
18	VF06209769	16	LOCK NUT	
19	VF06207534	3	SCREW	
20	VF01142565	10	TRUSS-HEAD SCR. M8X20 109 GALV.	
21	VF06214192	26	WASHER 8,4X25X3 GALV.	
22	VF01104944	26	NY LOCK NUT 8A3CD985	
23	VF01111315	2	HEX.HEAD SCREW	
24	VF01107103	4	WASHER/DISC/PLATE	
25	VF06209768	34	LOCK NUT	
26	VF01112429	8	HEX. HEAD SCREW	
27	VF06207535	6	OVAL HEADED BOLT	
28	VF01142856	4	CUP SQR. BOLT M8X25DIN7380-2 10.9 GALV.	
29	VF01112418	24	BOLT, SCREW	
30	VF16631828	1	CORNER BRACKET LEFT	
31	VF06209459	4	SCREW M12X35D933 8.8 A3C DIN267-27 COATE	
32	VF01137624	1	SCREW	
33	VF01141006	4	TRUSS-HEAD SCR. M8X16 109 GALV.	
35	VF16631913	1	SPACER	
36	VF01132294	2	SCR. M5X25 D963 48 GALV.	
37	VF06209765	2	LOCK NUT M5 8 GALV. DIN985	

Alpex 220 / GREEN FODDER SUPERSTRUCTURE - SIDE PANELS ()



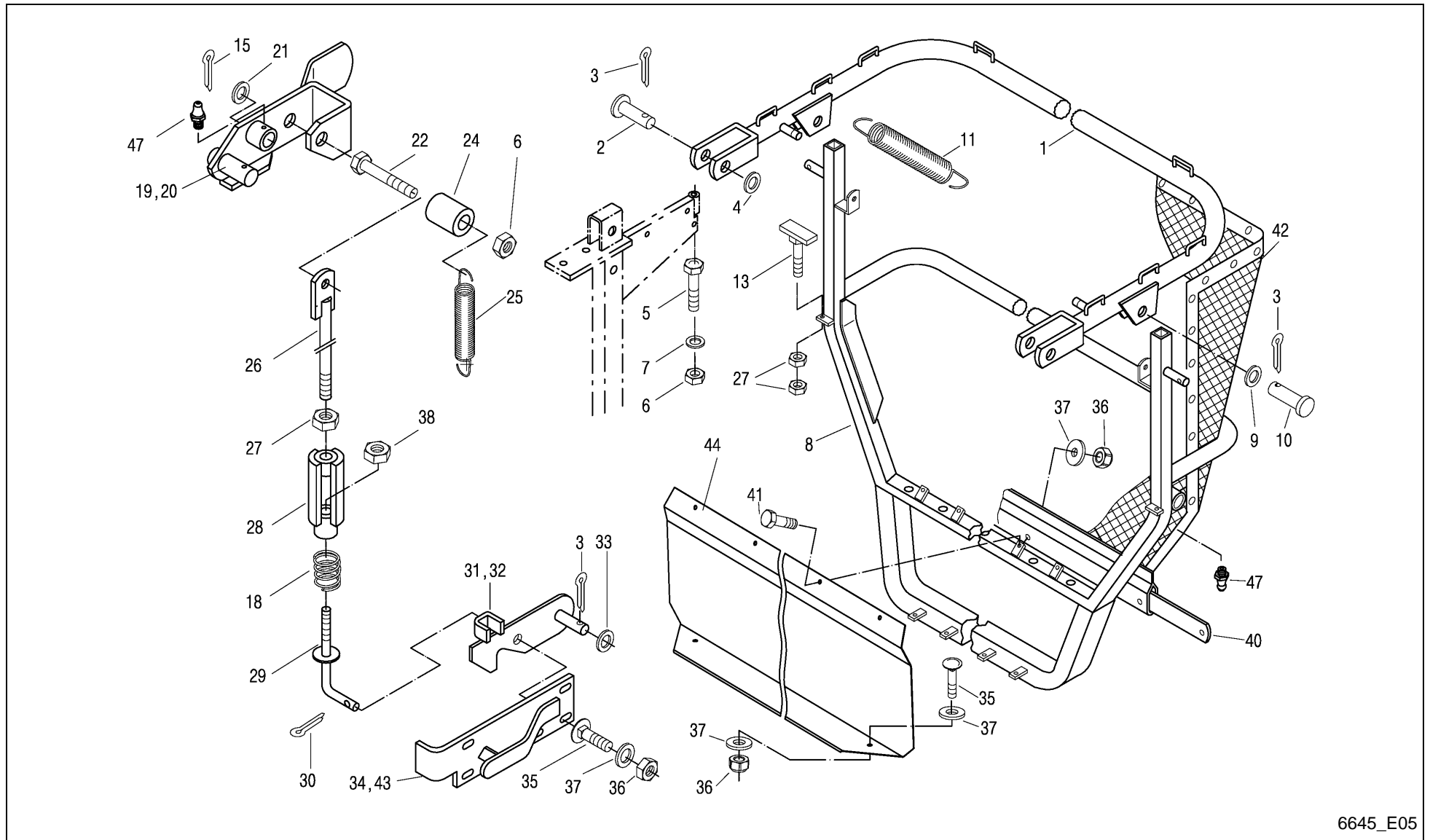
6645_E04



Alpex 220 / GREEN FODDER SUPERSTRUCTURE - SIDE PANELS ()

PosNo.	Part No.	Qty.	Description	Remark
1	A143028394	1	SIDE PANEL LEFT,	
2	A143028494	2	SIDE PANEL BELOW FRONT	
3	A143028594	1	SIDE PANEL LEFT BELOW	
4	A143028694	1	SIDE PANEL RIGHT,	
5	A143028794	1	SIDE PANEL RIGHT BELOW	
6	A143028894	1	SIDE PANEL LEFT UP	
8	A143028994	1	SIDE PANEL LEFT UP	
9	A143029094	1	SIDE PANEL RIGHT UP	
11	A143029194	1	SIDE PANEL RIGHT UP	
12	VF16631565	1	FRONT WALL TL	
13	VF16631581	1	CROSS BAR LEFT	
14	VF16631582	1	CROSS BAR RIGHT	
15	VF01142565	50	TRUSS-HEAD SCR. M8X20 109 GALV.	
16	VF06214192	50	WASHER 8,4X25X3 GALV.	
17	VF01104944	50	NY LOCK NUT 8A3CD985	
18	VF06207534	2	SCREW	
19	VF06209768	5	LOCK NUT	
20	VF01107103	10	WASHER/DISC/PLATE	
21	VF01111315	5	HEX.HEAD SCREW	

Alpex 220 / HYDR. ADJUSTEMENT OF BACK NET UNIT



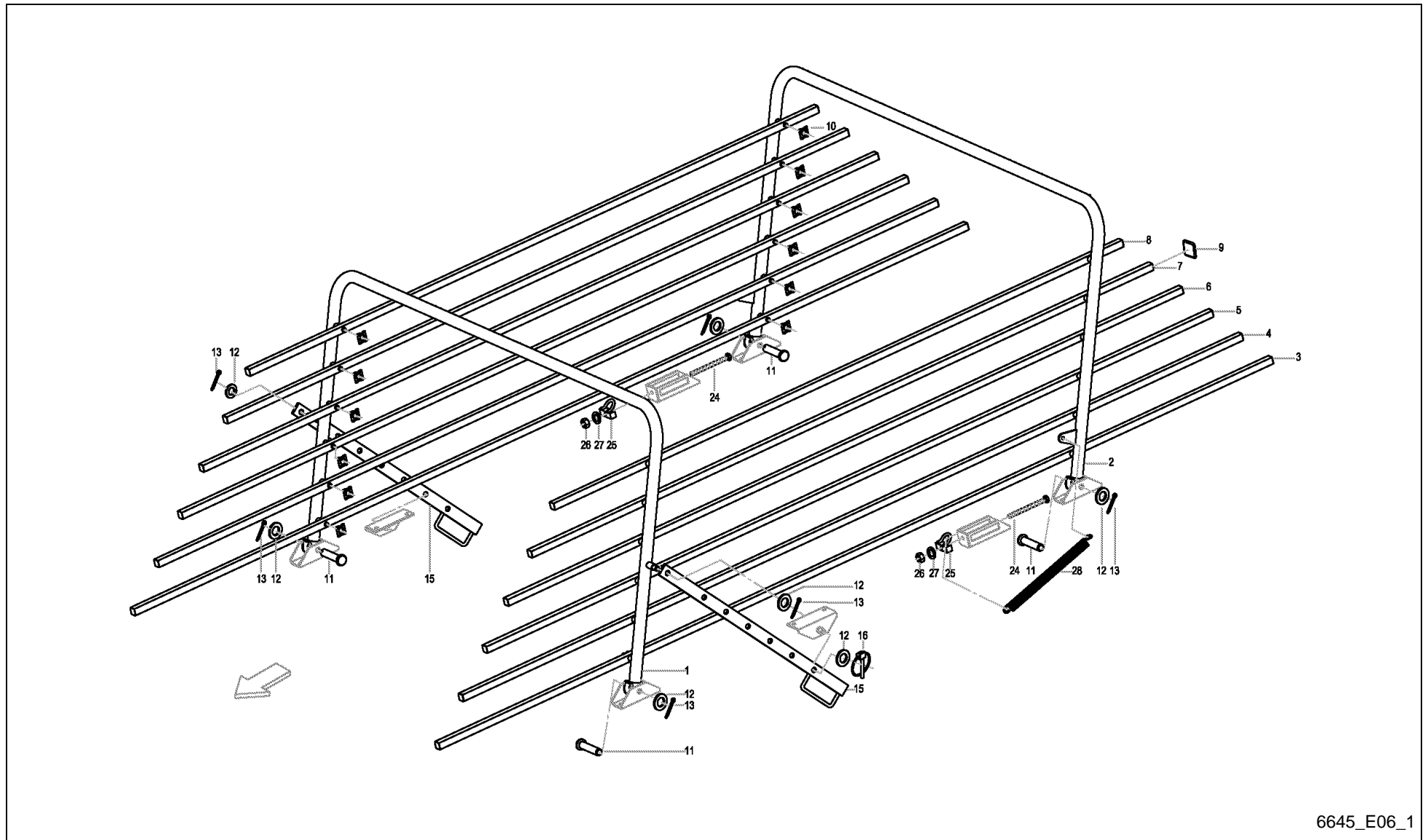
6645_E05



Alpex 220 / HYDR. ADJUSTEMENT OF BACK NET UNIT

PosNo.	Part No.	Qty.	Description	Remark
1	VF16631555	1	REAR PANEL BRACKET TL	
2	VF06210032	1	BOLT DIN1434-16H11X 70X 65 FE+ZN	
3	VF01106451	4	SPLIT PIN	
4	VF06214215	1	WASHER 18X30X1,5 GALV.	
5	VF01111514	2	HEX. HEAD SCREW	
6	VF06209769	4	LOCK NUT	
7	VF06214207	2	WASHER	
8	VF16631550	1	REAR PANEL	
9	VF06214218	2	WASHER	
10	VF01139468	2	PIN	
11	VF16611055	2	DRAW SPRING	
13	VF16630757	2	STOP	
15	VF01122072	2	SPLIT PIN	
18	VF06215315	2	COMPRESSION SPRING	
19	VF16611351	1	ADJUSTING LEVER	
20	VF16611352	1	ADJUSTING LEVER	
21	VF01115021	2	WASHER	
22	VF01111527	2	HEX. HEAD SCREW	
24	VF16611418	2	PIPE/TUBE	
25	VF16611054	2	DRAW SPRING	
26	VF16631556	2	TENSION ROD WELDED	
27	VF01102659	6	HEX. NUT	
28	VF16611341	2	TURNBUCKLE	
29	VF16611338	2	HOOK	
30	VF01132621	2	SPLIT PIN	
31	VF16611325	1	RATCHET/PAWL	
32	VF16611326	1	RATCHET/PAWL	
33	VF01124633	2	WASHER	
34	VF16611330	1	HINGED PIECE	
35	VF01142565	16	TRUSS-HEAD SCR. M8X20 109 GALV.	
36	VF01104944	22	NY LOCK NUT 8A3CD985	
37	VF06214192	19	WASHER 8,4X25X3 GALV.	
38	VF06209768	2	LOCK NUT	
40	A143023286	1	STRIP	
41	VF01112333	6	HEX. HEAD SCREW	
42	VF16631553	1	BACK NET	
43	VF16611331	1	HINGED PIECE	
44	A143029294	1	COVERING SHEET	
47	VF01120692	4	GREASE NIPPLE H1 AM 6X1 DIN 71412	

Alpex 220 / DRY FORAGE SUPERSTRUCTURE (-A 2007)



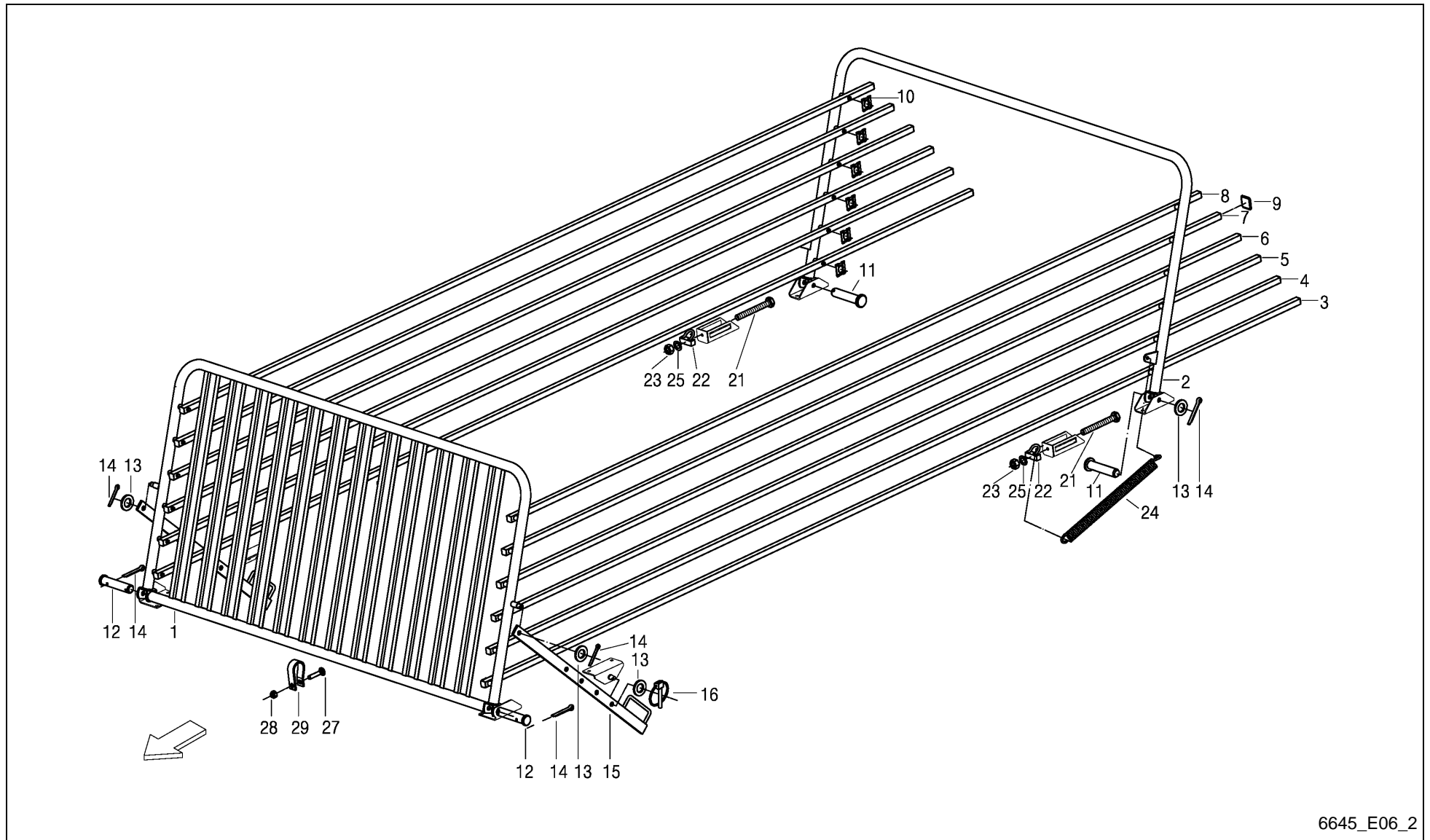
6645_E06_1

Alpex 220 / DRY FORAGE SUPERSTRUCTURE (-A 2007)



PosNo.	Part No.	Qty.	Description	Remark
1	VF16631632	1	SUPPORT SUPERSTRUCTURE TL	
2	VF16631635	1	YOKE	
3	VF16631641	2	TUBE PROFILE	
4	VF16631642	2	TUBE PROFILE	
5	VF16631643	2	TUBE PROFILE	
6	VF16631644	2	TUBE PROFILE	
7	VF16631645	2	TUBE PROFILE	
8	VF16631646	2	TUBE PROFILE	
9	VF16611490	24	SQUARE PLUG	
10	VF06214633	36	SEEGER RING	
11	VF01139468	4	PIN	
12	VF06214295	8	WASHER 17,0X34,0X3,0 DIN 134	
13	VF01106451	6	SPLIT PIN	
15	VF16631846	2	ADJUSTING LEVER	
16	VF16611321	2	LYNCH PIN 4X27 DIN11023 GALV.	
24	VF16630982	2	HEXAGON HEAD SCREW M10X120 D933 8.8	
25	VF16630980	2	CLAMPING YOKE WELDED	
26	VF01102659	1	HEX. NUT	
27	VF01107103	2	WASHER/DISC/PLATE	
28	VF01142492	2	DRAW SPRING	

Alpex 220 / DRY FORAGE SUPERSTRUCTURE (+A 2008)



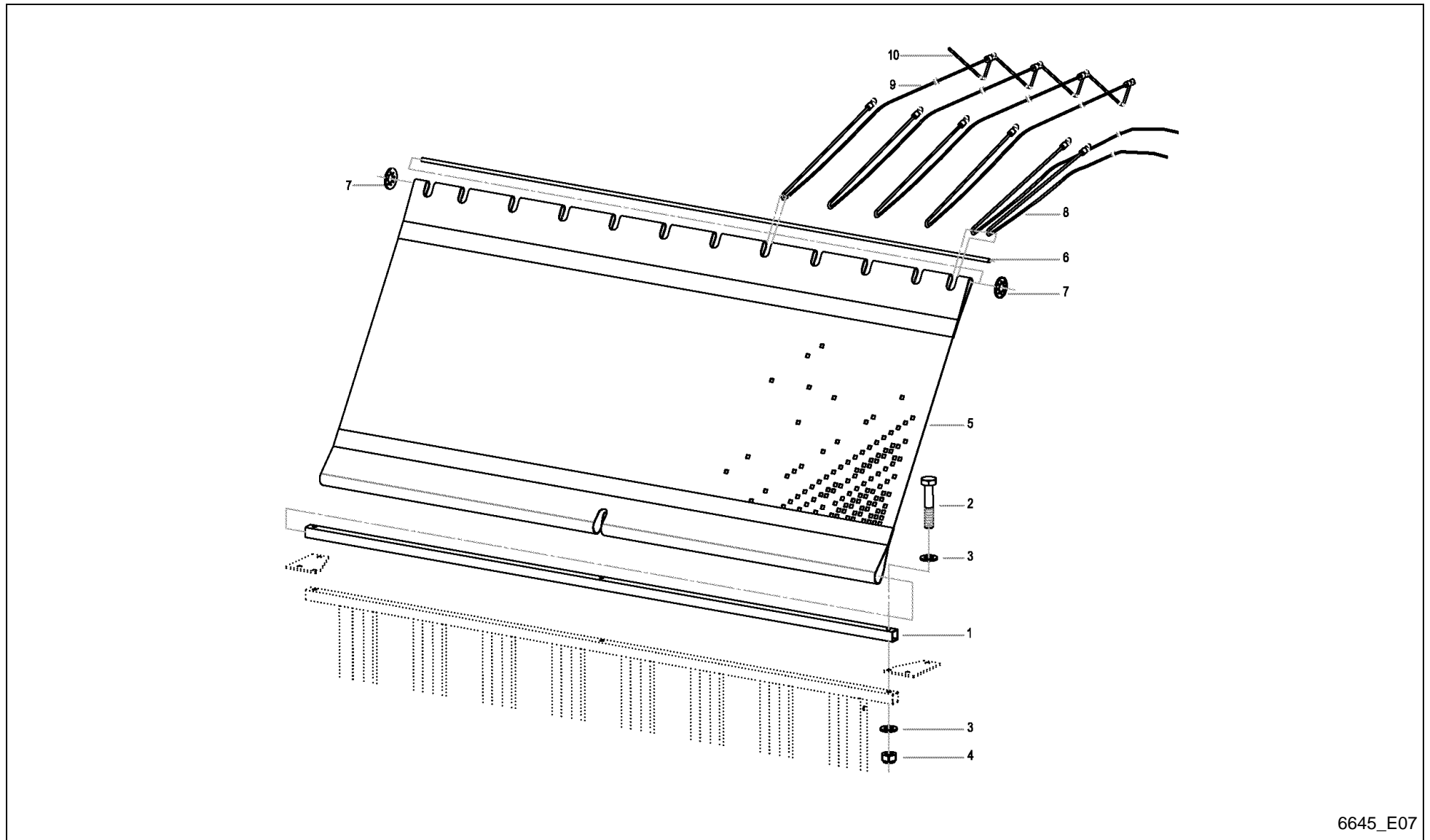
6645_E06_2

Alpex 220 / DRY FORAGE SUPERSTRUCTURE (+A 2008)



PosNo.	Part No.	Qty.	Description	Remark
1	VF16631835	1	FRONT WALL	
2	VF16631635	1	YOKE	
3	VF16631891	2	TUBE PROFILE TL22	
4	VF16631892	2	TUBE PROFILE TL22	
5	VF16631893	2	TUBE PROFILE TL22	
6	VF16631894	2	TUBE PROFILE TL22	
7	A143021763	2	TUBE PROFILE TL22	
8	VF16631896	2	TUBE PROFILE TL22	
9	VF16611490	24	SQUARE PLUG	
10	VF06214633	36	SEEGER RING	
11	VF01139468	4	PIN	
12	VF16631834	2	PIN	
13	VF06214295	8	WASHER 17,0X34,0X3,0 DIN 134	
14	VF01106451	6	SPLIT PIN	
15	VF16631848	2	ADJUSTING LEVER	
16	VF16611321	2	LYNCH PIN 4X27 DIN11023 GALV.	
21	VF16630982	2	HEXAGON HEAD SCREW M10X120 D933 8.8	
22	VF16630980	2	CLAMPING YOKE WELDED	
23	VF01102659	2	HEX. NUT	
24	VF01142492	2	DRAW SPRING	
25	VF01107103	2	WASHER/DISC/PLATE	
27	VF16631789	1	TRUSS-HEAD SCREW M10X60 D603 8.8	
28	VF06209768	1	LOCK NUT	
29	VF16631914	1	YOKE PARK BRAKE	

Alpex 220 / DRY FORAGE SUPERSTRUCTURE NET AND CORD (-A 2007)

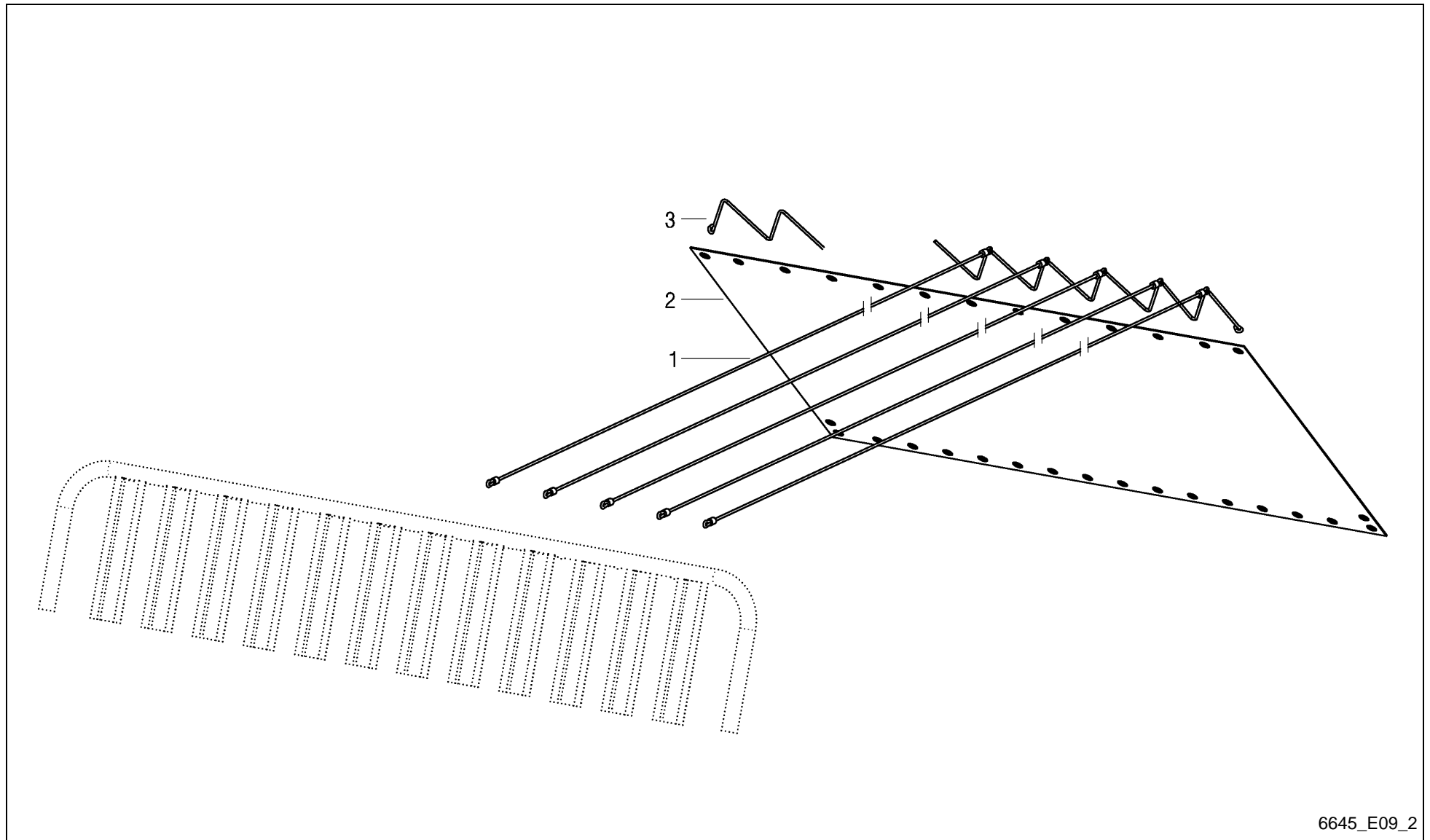


6645_E07

Alpex 220 / DRY FORAGE SUPERSTRUCTURE NET AND CORD (-A 2007)



PosNo.	Part No.	Qty.	Description	Remark
1	VF16631747	1	PROFILED TUBE	
2	VF01112476	3	HEX. HEAD SCREW	
3	VF01107103	6	WASHER/DISC/PLATE	
4	VF06209768	3	LOCK NUT	
5	VF16631638	1	FRONT NET TL	
6	VF16631639	1	ROD 1760 MM	
7	VF06587375	2	WASHER	
8	VF16613470	4	CABLE/ROPE	
9	VF16630219	1	CORD PE 6X20000MM	
10	VF16631637	10	CORD PE 6X3900 MM 2 ÖSEN	

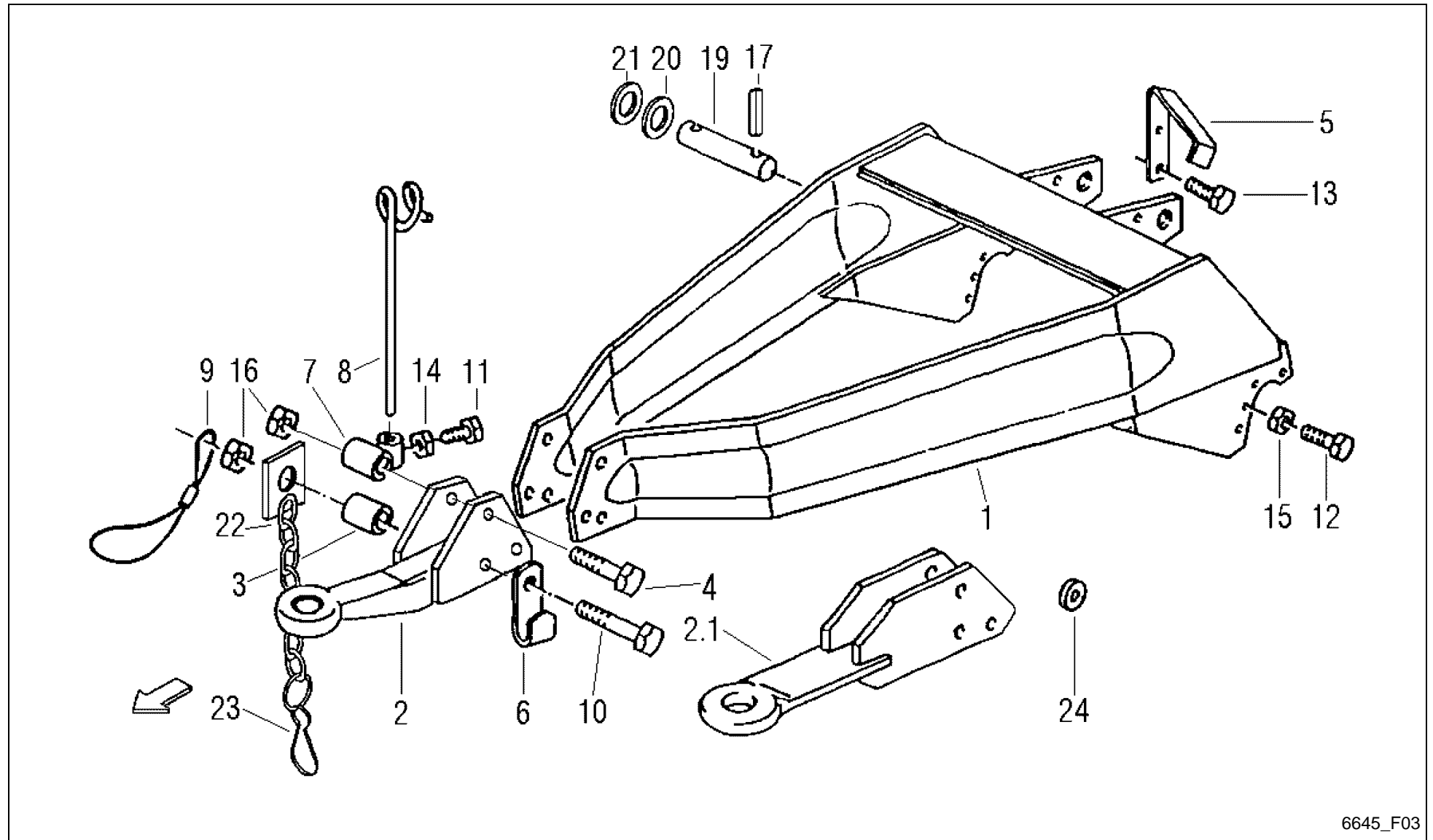


6645_E09_2

Alpex 220 / DRY FORAGE SUPERSTRUCTURE NET AND CORD (+A 2008)



PosNo.	Part No.	Qty.	Description	Remark
1	VF16631887	12	ROPE PE 6X2700 MM 2 ÖSEN	
2	A143043200	1	NET	
3	VF16630219	1	CORD PE 6X20000MM	

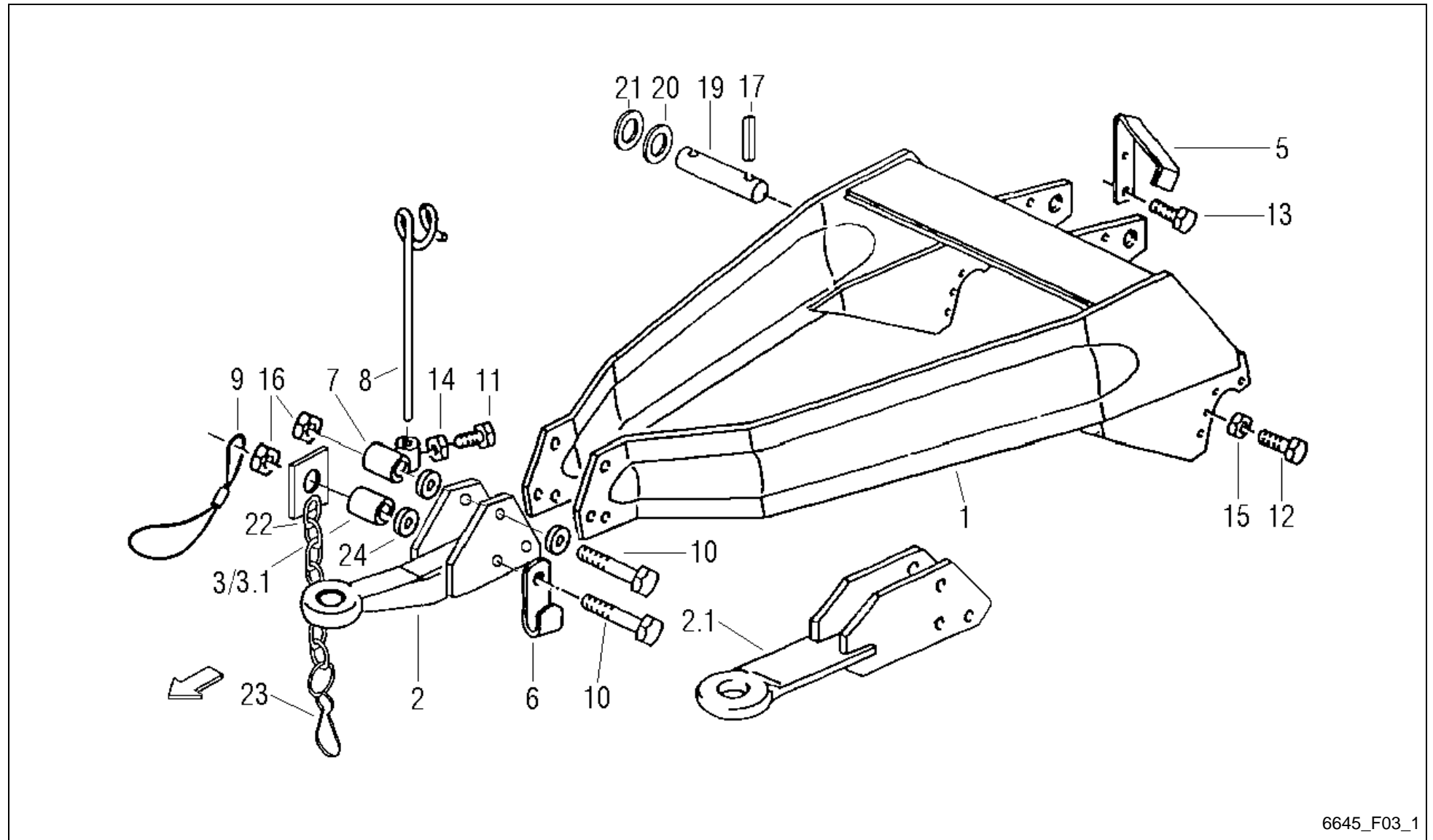


6645_F03



Alpex 220 / DRAWBAR Z 400 (-0147)

PosNo.	Part No.	Qty.	Description	Remark
1	VF06554513	1	DRAWBAR	
2	VF16631460	1	TRACTION EYE	
2.1	VF16613273	1	DRAWBAR EYE	
3	VF16631478	1	PIPE	
4	VF16630549	1	HEXAGON HEAD SCREW M20X130 DIN931 10.9	
5	VF06558560	1	CLAMPING PIECE	
6	VF06558561	1	ANGLE	
7	VF06558562	1	TUBE	
8	VF06558569	1	SUPPORT	
9	VF06587235	1	SAFETY CABLE	
10	VF06209165	1	HEX. HEAD SCREW	
11	VF01112307	1	HEX. HEAD SCREW	
12	VF01112687	4	HEX. HEAD SCREW	
13	VF06209473	2	BOLT M8X16 D933 8.8 A3C DIN267-27 COATE	
14	VF01112824	1	HEX. NUT	
15	VF01127856	4	LOCK NUT	
16	VF06209774	2	LOCK NUT	
17	VF01115478	2	DOWEL PIN	
19	VF06554790	1	PIN	
20	VF01137526	2	WASHER	
21	VF06214486	1	SPACER 35X45X1,0 D988	
22	VF16611433	1	CHAIN	
23	VF06211876	1	SNAP HOOK C60 D5299 GALV.	
24	VF06214226	4	WASHER	
25	VF01120692	1	GREASE NIPPLE H1 AM 6X1 DIN 71412	

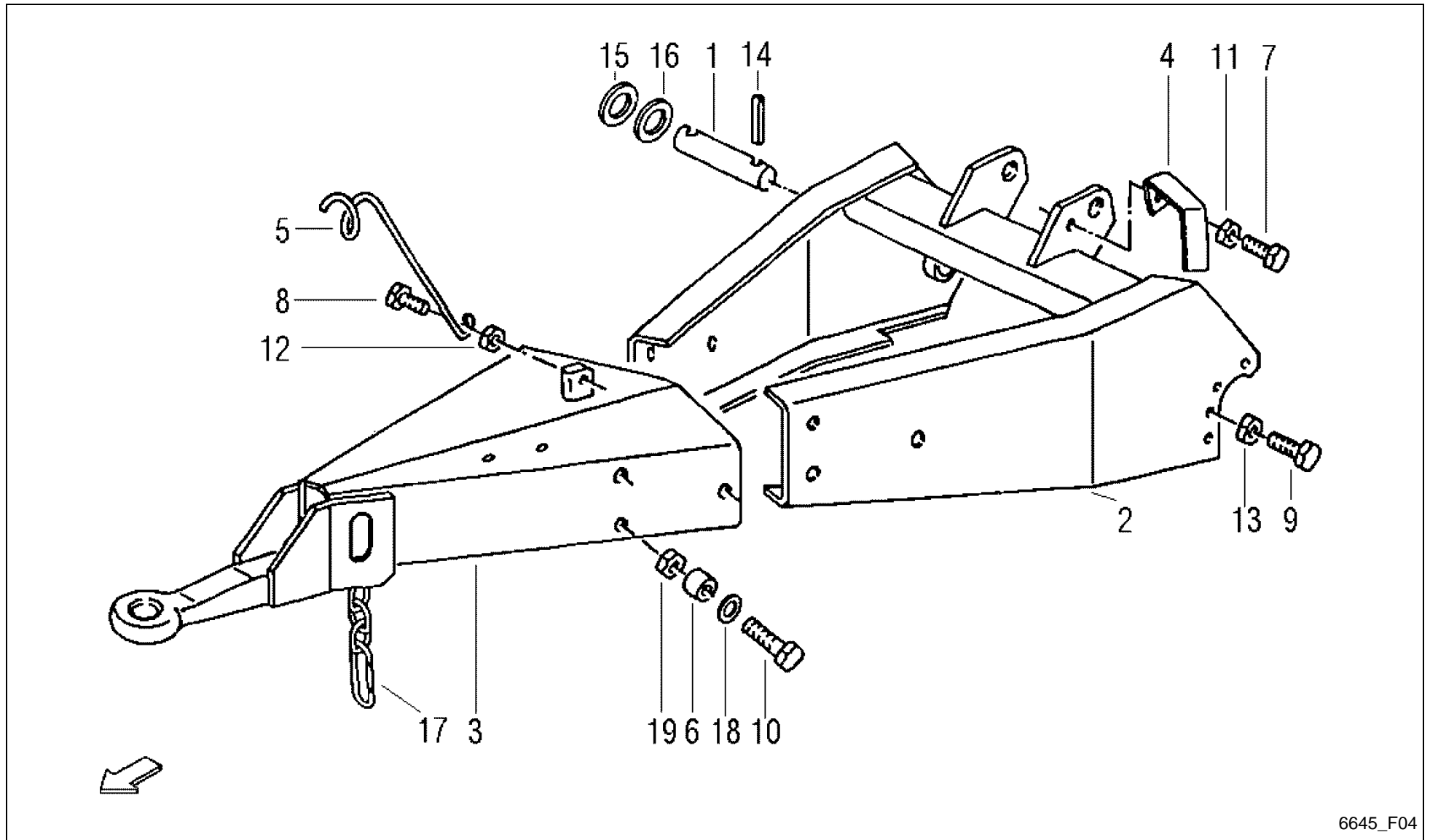


6645_F03_1



Alpex 220 / DRAWBAR Z 450 (+0148)

PosNo.	Part No.	Qty.	Description	Remark
1	VF16513246	1	DRAWBAR	
2	VF16631460	1	TRACTION EYE	
2.1	VF16613273	1	DRAWBAR EYE	
3	VF06554525	1	TUBE	
3.1	VF16631478	1	PIPE	
5	VF06558560	1	CLAMPING PIECE	
6	VF06558561	1	ANGLE	
7	VF06558562	1	TUBE	
8	VF06558569	1	SUPPORT	
9	VF06587235	1	SAFETY CABLE	
10	VF01136666	2	HEX. HEAD SCREW	
11	VF01112307	1	HEX. HEAD SCREW	
12	VF01112687	4	HEX. HEAD SCREW	
13	VF06209473	2	BOLT M8X16 D933 8.8 A3C DIN267-27 COATE	
14	VF01112824	1	HEX. NUT	
15	VF01127856	4	LOCK NUT	
16	VF06209774	2	LOCK NUT	
17	VF01115478	2	DOWEL PIN	
19	VF06554790	1	PIN	
20	VF01137526	2	WASHER	
21	VF06214486	1	SPACER 35X45X1,0 D988	
22	VF16611433	1	CHAIN	
23	VF06211876	1	SNAP HOOK C60 D5299 GALV.	
24	VF06214226	3	WASHER	
25	VF01120692	1	GREASE NIPPLE H1 AM 6X1 DIN 71412	

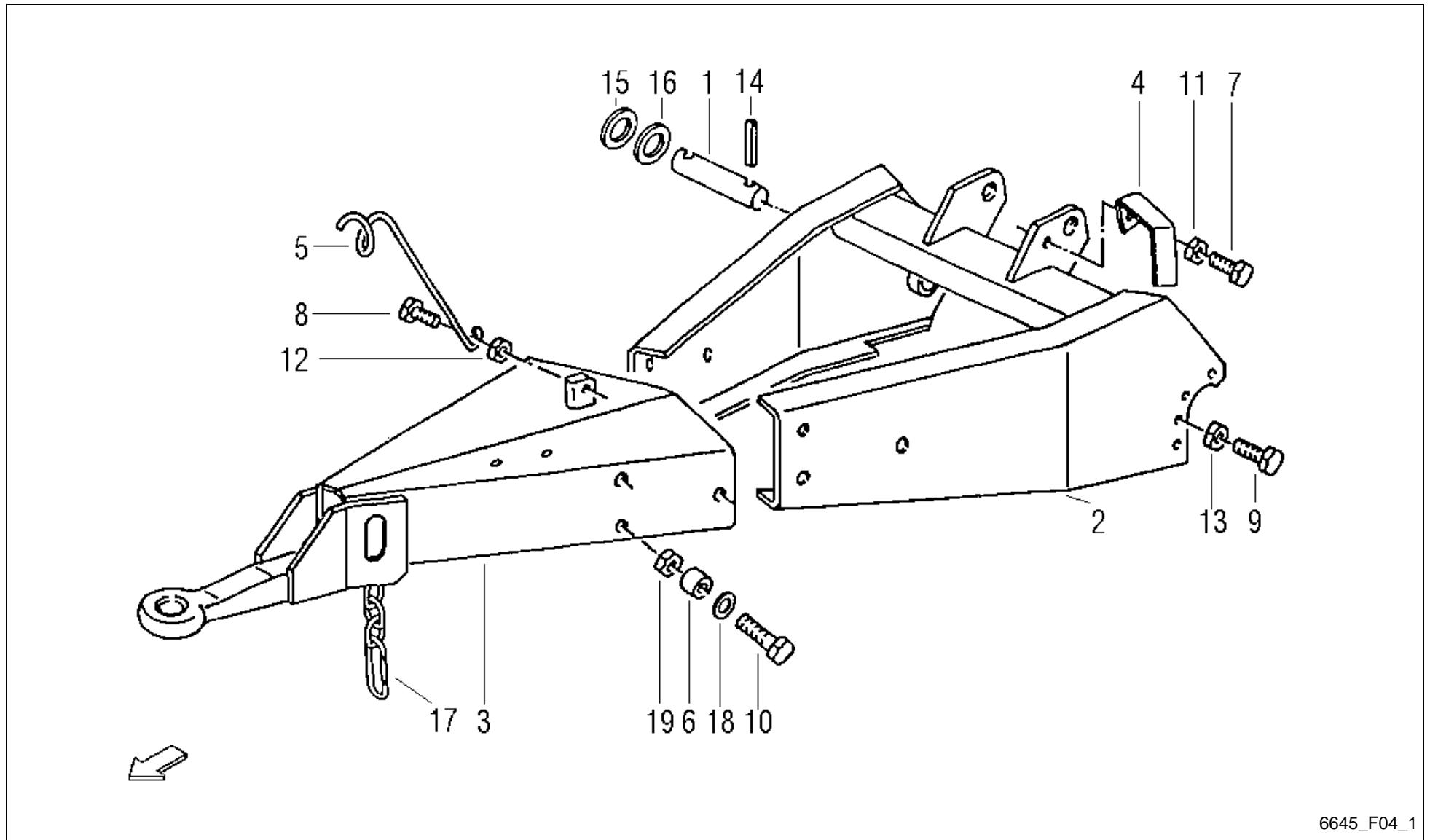


6645_F04

Alpex 220 / DRAWBAR Z 800 (-0147)



PosNo.	Part No.	Qty.	Description	Remark
1	VF06554790	1	PIN	
2	VF06554794	1	DRAWBAR	
3	VF06556268	1	TRACTION BAR	
4	VF16630283	1	CLAMPING PIECE	
5	VF06558567	1	SUPPORT	
6	VF06575227	6	SPACER RING	
7	VF01112333	1	HEX. HEAD SCREW	
8	VF01112418	1	BOLT, SCREW	
9	VF01112687	4	HEX. HEAD SCREW	
10	VF01111867	6	HEX.BOLT	
11	VF01104944	1	NY LOCK NUT 8A3CD985	
12	VF06209768	1	LOCK NUT	
13	VF01127856	4	LOCK NUT	
14	VF01115478	2	DOWEL PIN	
15	VF01137526	2	WASHER	
16	VF06214486	1	SPACER 35X45X1,0 D988	
17	VF16611356	1	CHAIN 4X32 20 LINKS + SNAP HOOK	
18	VF01142556	12	SPACING RING	
19	VF01100590	6	LOCK NUT	

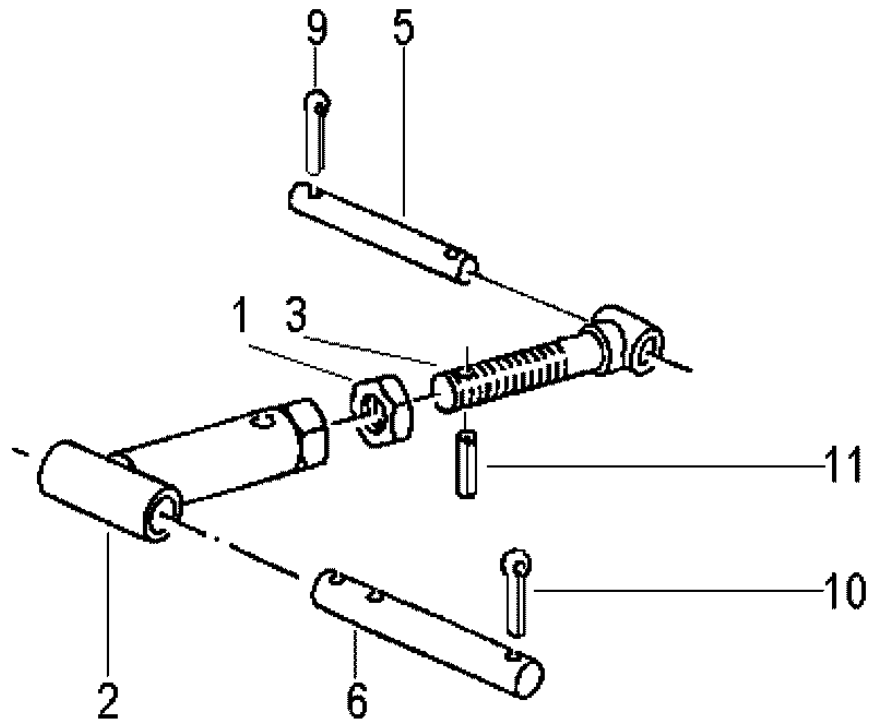


6645_F04_1

Alpex 220 / DRAWBAR Z 800 (+0148)



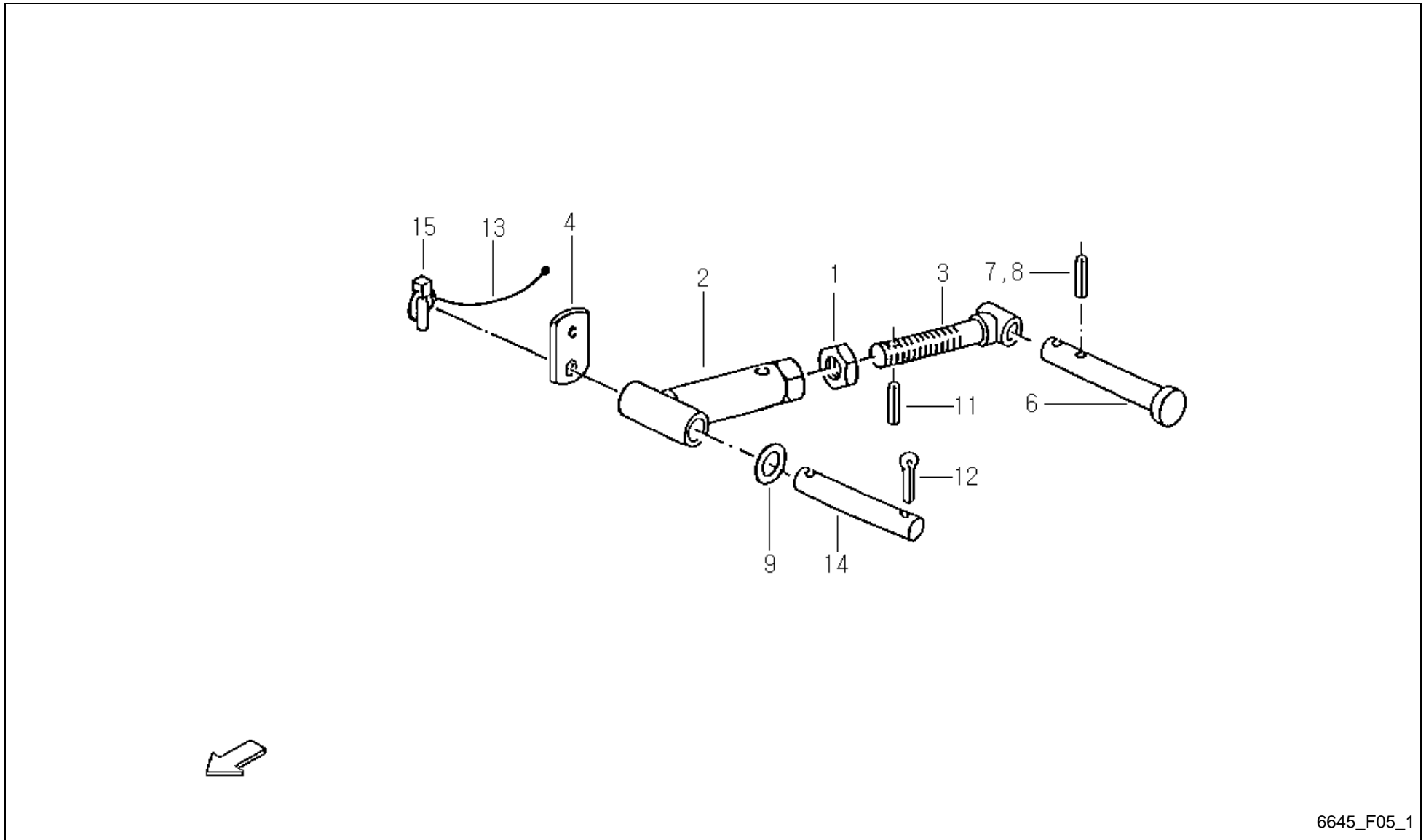
PosNo.	Part No.	Qty.	Description	Remark
1	VF06554790	1	PIN	
2	VF16631491	1	DEICHSEL GSW.	
3	VF06556268	1	TRACTION BAR	
4	VF16630283	1	CLAMPING PIECE	
5	VF06558567	1	SUPPORT	
6	VF06575227	6	SPACER RING	
7	VF01112333	1	HEX. HEAD SCREW	
8	VF01112418	1	BOLT, SCREW	
9	VF01112687	4	HEX. HEAD SCREW	
10	VF01111867	6	HEX.BOLT	
11	VF01104944	1	NY LOCK NUT 8A3CD985	
12	VF06209768	1	LOCK NUT	
13	VF01127856	4	LOCK NUT	
14	VF01115478	2	DOWEL PIN	
15	VF01137526	2	WASHER	
16	VF06214486	1	SPACER 35X45X1,0 D988	
17	VF16611356	1	CHAIN 4X32 20 LINKS + SNAP HOOK	
18	VF01142556	12	SPACING RING	
19	VF01100590	6	LOCK NUT	



Alpex 220 / SPINDLE (-0147)



PosNo.	Part No.	Qty.	Description	Remark
1	VF01112972	1	HEX.NUT	
2	VF06554536	1	ADJUSTING SPINDLE	
3	VF06554540	1	THREADED SPINDLE	
5	VF16631685	1	BOLT D=25MM	
6	VF06554569	1	PIN	
9	VF01132647	2	SPLIT PIN	
10	VF01143009	2	SPLIT PIN	
11	VF01115438	1	DOWEL PIN	

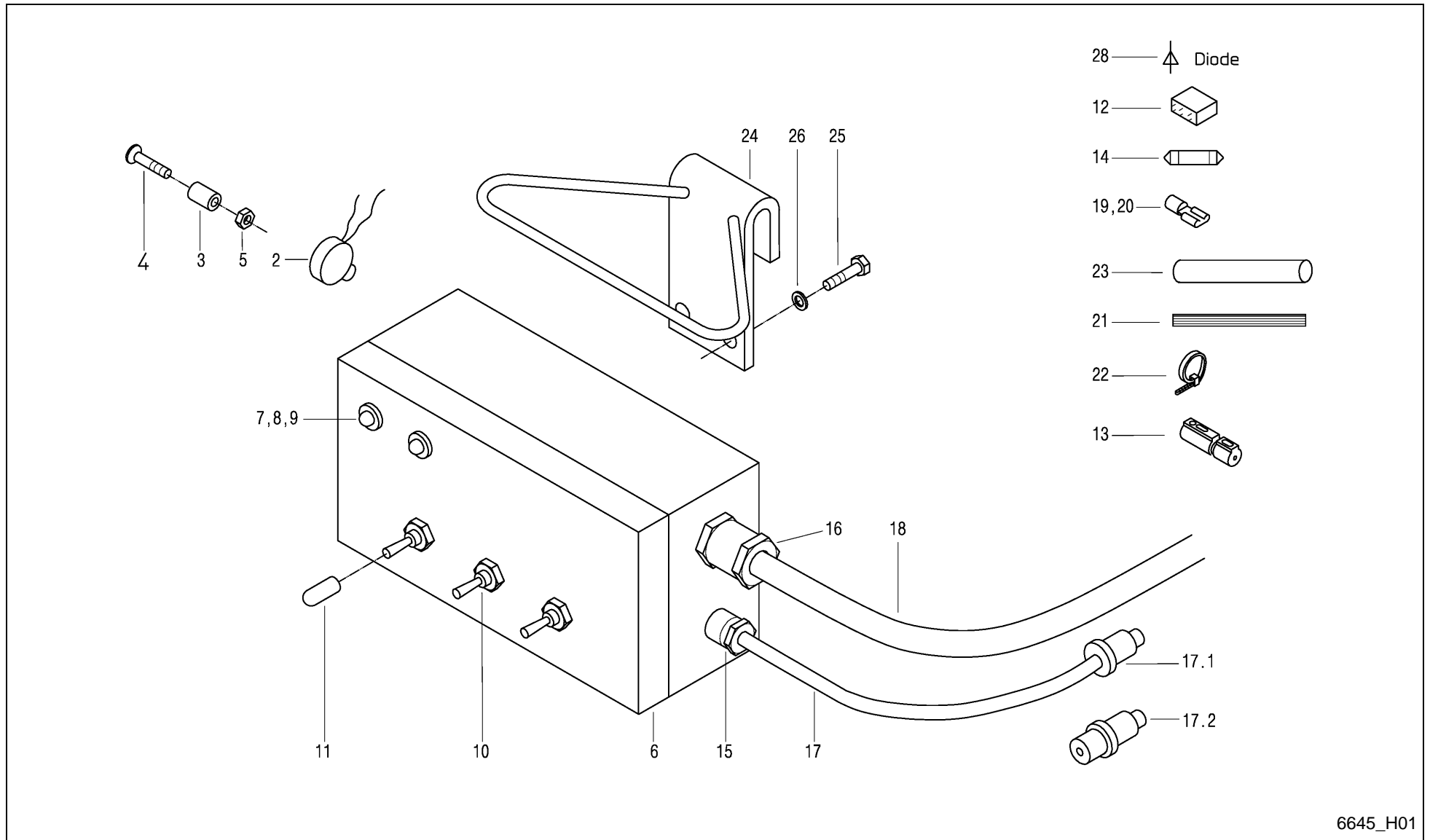




Alpex 220 / SPINDLE (+0148)

PosNo.	Part No.	Qty.	Description	Remark
1	VF01112972	1	HEX.NUT	
2	VF16517160	1	SPINDLE	
3	VF16517144	1	THREADED SPINDLE	
4	VF16517165	1	CONNECTING PLATE	
6	VF16635313	1	BOLT D=33MM	S D02_1 Pos. 15
7	VF01136930	1	DOWEL PIN	
8	VF01157345	1	DOWEL PIN	
9	VF06214238	2	WASHER 34X50X5 A2C DIN 1441	
11	VF01115438	1	DOWEL PIN	
12	VF01106500	1	SPLIT PIN 8X50DIN94 GALV.	
13	VF06564448	1	CORD L= 240 COLOUR BLACK	
14	VF01397597	1	PIN/BOLT/STUD	
15	VF06213664	1	FOLDING PLUG	

Alpex 220 / ELECTRICAL CONTROLLER ()



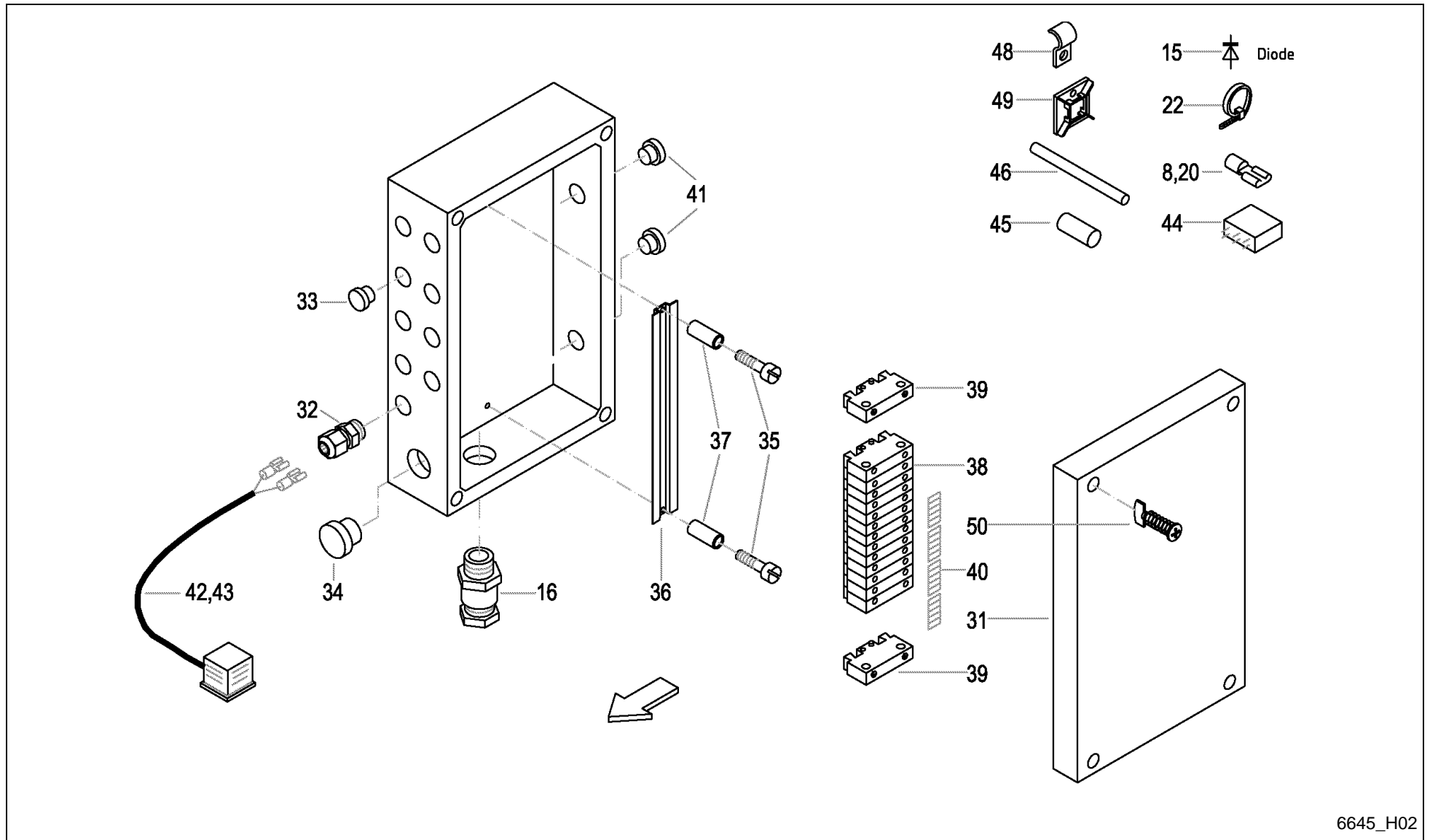
6645_H01

Alpex 220 / ELECTRICAL CONTROLLER ()



PosNo.	Part No.	Qty.	Description	Remark
1	VF16613394	1	PILOTBOX-T	
2	VF06579959	1	HORN	
3	VF06579960	2	SLEEVE	
4	VF01397550	2	C'SUNK SCREW	
5	VF01143097	2	HEX.NUT	
6	VF16613387	1	HOUSING/CASE	
7	VF16613236	1	RED LAMP	
8	VF16613237	1	GREEN LAMP	
9	VF16613238	2	O-RING	
10	VF06579979	3	TOGGLE SWITCH	
11	VF16515453	3	CAP	
12	VF01164017	1	RELAY	
13	VF06587052	1	SUPPORT	
14	VF01121330	1	FUSE	
15	VF06213737	1	UNION	
16	VF01151892	1	THREADED UNION	
17	VF06579961	1	CABLE	mit Pos. 17.1
17.1	VF01101600	1	PLUG	
17.2	VF16518524	1	PLUG CONTACT 3-POLE BIS 25A DIN 9680	alternativ zu Pos. 17.1
18	VF01142889	1	ELECTRIC LINES	
19	VF01397896	13	PLUG-IN SLEEVE	
20	VF01397920	15	PLUG-IN SLEEVE	
21	VF01403239	1	ELECTRIC LINES	
22	VF06216479	3	CABLE TIE 150X3,6 SW SNX 2-35	
23	VF16513942	1	SHRINK HOSE	
24	VF16515468	1	YOKE/RETAINER	
25	VF01112240	2	HEX. HEAD SCREW	
26	VF01118645	2	SEAL RING	
28	VF16511469	5	DIODE	

Alpex 220 / DISTRIBUTION BOX



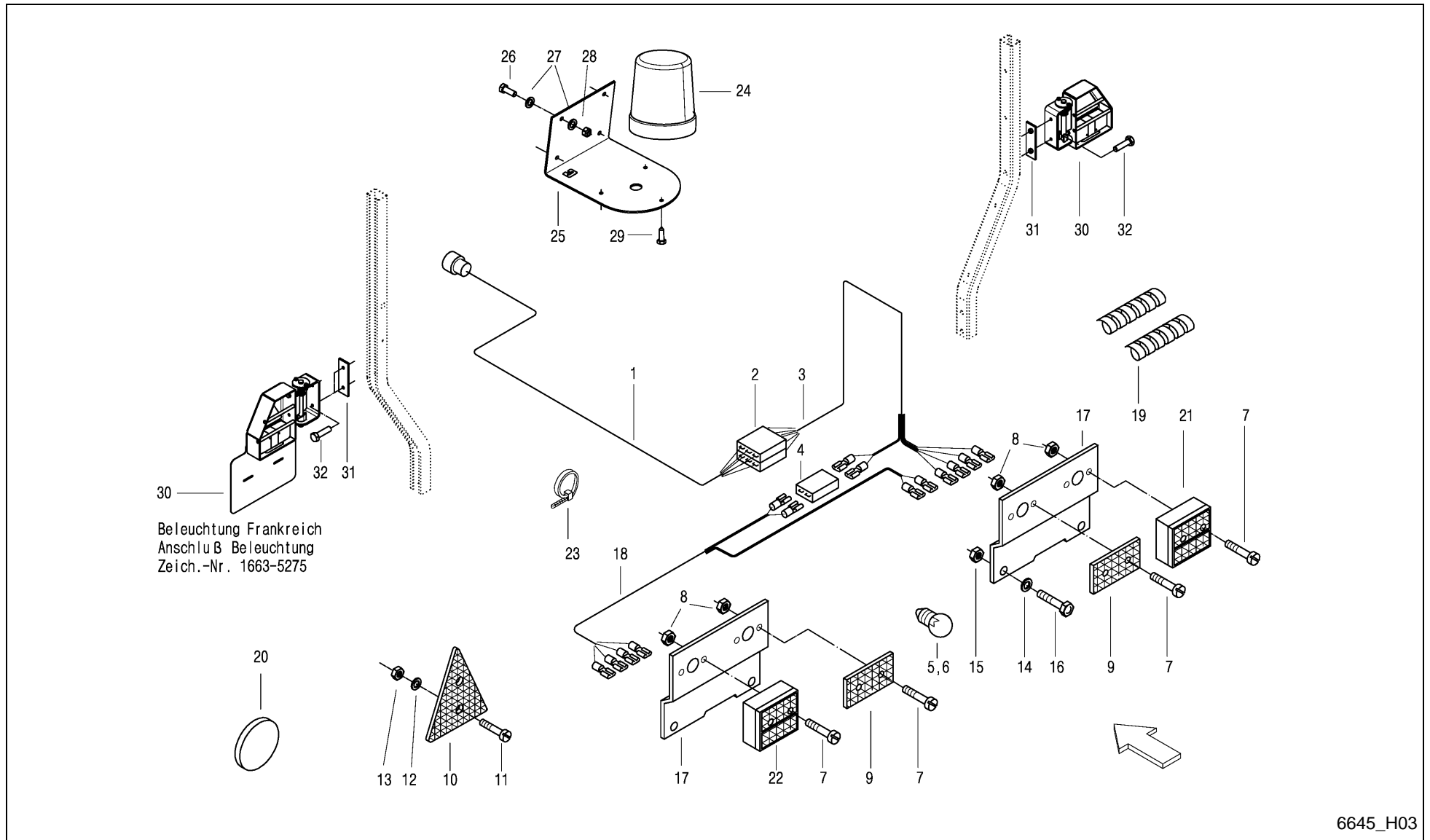
6645_H02



Alpex 220 / DISTRIBUTION BOX

PosNo.	Part No.	Qty.	Description	Remark
8	VF01397896	2	PLUG-IN SLEEVE	
15	VF16511469	5	DIODE	
16	VF01151892	1	THREADED UNION	
20	VF01397920	17	PLUG-IN SLEEVE	
22	VF06216479	13	CABLE TIE 150X3,6 SW SNX 2-35	
31	VF16517792	1	HOUSING	
31	VF16611275	4	QUICK FASTENER	
32	VF02953409	4	THREADED UNION	
33	VF01397704	5	BLANK PLUG	
34	VF02953408	1	BLANK PLUG	
35	VF01105571	2	CHEESE-HEAD SCREW	
36	VF16517922	1	SUPPORT RAIL	
37	VF16517923	2	SLEEVE	
38	VF16515446	14	TERMINAL	
39	VF16515448	2	END HOLDER	
40	VF16517917	1	LETTERING	
41	VF02953410	2	NIPPLE	
42	VF16518970	4	PIPE/LINE/LEAD	
42	VF01128192	6	CABLE END SOCKET	
42	VF06579981	3	TIN	
42	VF06579982	3	SECTIONAL SEAL	
43	VF16611079	3	INSCRIPTION PLATE	
44	VF16613243	1	RELAY	
45	VF16611081	1	SHRINK HOSE	
46	VF01404321	2	SHRINK HOSE	
48	VF06216397	2	FIXING CLIP	
49	VF16613283	2	CABLE RETAINER	
50	VF01397598	2	SELF-TAPPING SCREW	

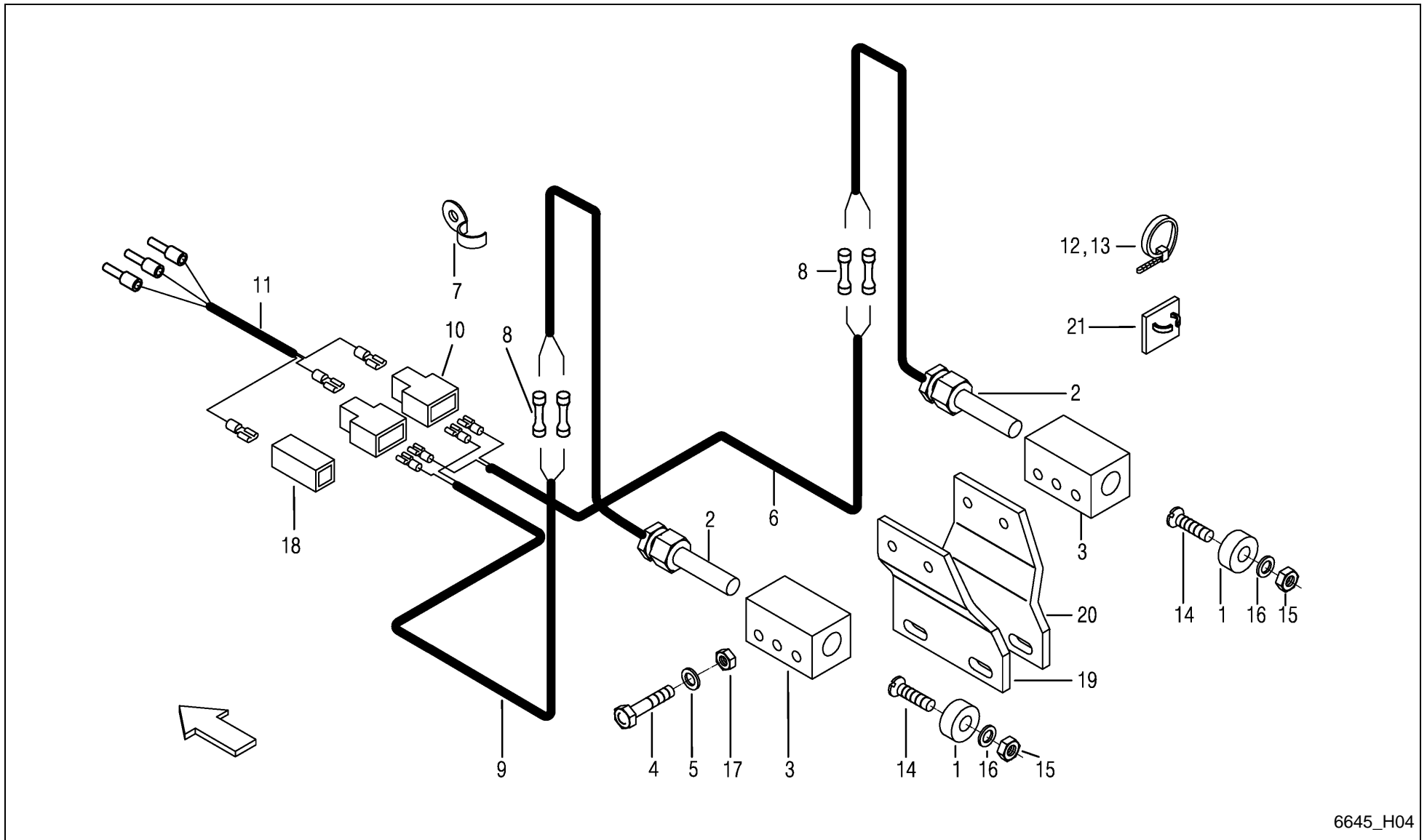
Alpex 220 / ELECTR.EQUIPMENT LIGHTING



Alpex 220 / ELECTR.EQUIPMENT LIGHTING



PosNo.	Part No.	Qty.	Description	Remark
1	VF16631704	1	CABLE L=9400	
2	VF06213977	1	CABLE CONNECTOR	
3	VF16516330	1	ELECTRIC LINES	
4	VF06213973	1	CONNECTING PIECE	
5	VF01102550	2	TABULAR LAMP12V 21W D72601	
6	VF01135950	2	BULB	
7	VF01105524	8	CHEESE HEAD SCREW	
8	VF06209765	8	LOCK NUT M5 8 GALV. DIN985	
9	VF04308511	2	REAR REFLECTOR	außer Frankreich
10	VF16631249	2	TRIANGLE REAR REFLECTOR	
11	VF01105526	4	CYL. SCREW AM 5X16 DIN 84 - A3C -4.8	
12	VF01102796	4	SPRING WASHER	
13	VF01112803	4	HEX. NUT M5	
14	VF01107095	4	WASHER 6,4DIN125 GALV.	
15	VF01114357	4	LOCK NUT	
16	VF01103316	4	HEX. HEAD SCREW	
17	VF16515977	2	LIGHT RETAINER	
18	VF16516333	1	ELECTRIC LINES	
19	VF06558568	4	WIRE CHAFING GUARD	
20	VF06214041	2	REFLECTOR WHITE D80 WITH HOLE 5.5	Schweiz
21	VF01397870	1	TAIL LIGHT	
22	VF01397871	1	TAIL LIGHT	
23	VF06216479	35	CABLE TIE 150X3,6 SW SNX 2-35	
24	VF16635245	1	BEACON	Option Rundumkennleuchte
25	VF16635247	1	ANGLE PLATE,	Option Rundumkennleuchte
26	VF01112264	4	HEX. HEAD SCREW	Option Rundumkennleuchte
27	VF06214189	8	WASHER 6,4X18X2 A2C	Option Rundumkennleuchte
28	VF01114357	4	LOCK NUT	Option Rundumkennleuchte
29	VF16635249	3	SCREW 4.8X16	Option Rundumkennleuchte
30	A132715530	1	85X FRENCH LIGHTNING KIT (GREY)	Sonderbausatz Beleuchtung Frankreich
31	A143045286	2	COUNTER PLATE, WELDED	
32	VF01112341	4	HEX. HEAD SCREW	



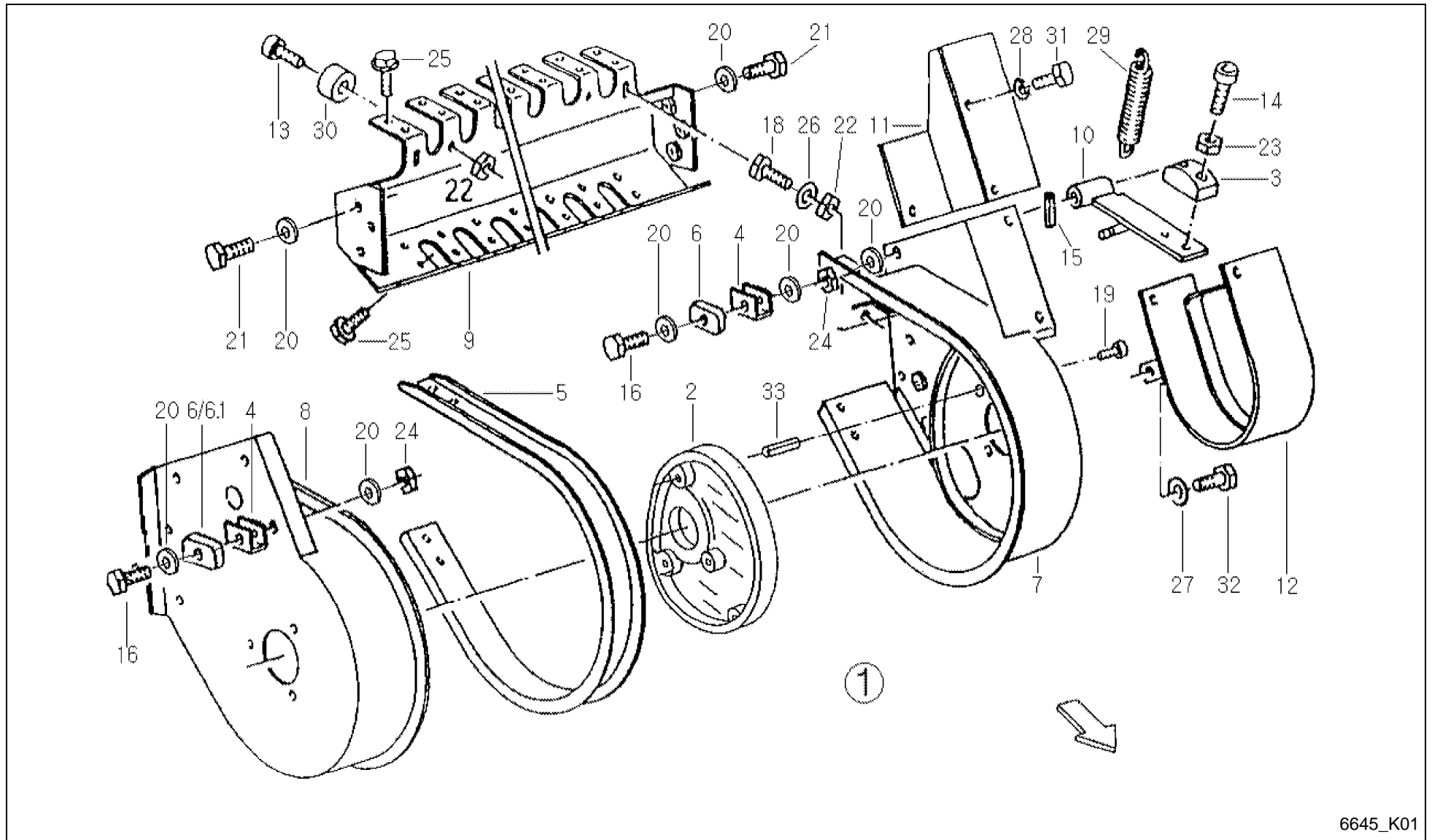
6645_H04

Alpex 220 / ELECTR.EQUIPMENT LIGHTING



PosNo.	Part No.	Qty.	Description	Remark
1	VF16512287	2	MAGNET	
2	VF16514460	2	SWITCH	
3	VF16517215	2	SWITCH HOUSING	
4	VF01111071	4	HEX. HEAD SCREW	
5	VF01107095	4	WASHER 6,4DIN125 GALV.	
6	VF16631703	1	ELECTRIC CABLE 2X1X2700	
7	VF06216396	4	HOSE CLIP	
8	VF01397855	4	CONNECTOR/UNION	
9	VF16631702	1	ELECTRIC CABLE 2X1X1100	
10	VF06213974	2	PLUG CONNECTION	
11	VF16515739	1	ELECTRIC LINES	
12	VF06216479	6	CABLE TIE 150X3,6 SW SNX 2-35	
13	VF06216480	2	CABLE TIE 368X4,8 SW SNX 3-100	
14	VF01132294	2	SCR. M5X25 D963 48 GALV.	
15	VF06209765	2	LOCK NUT M5 8 GALV. DIN985	
16	VF01107158	2	WASHER	
17	VF01114357	4	LOCK NUT	
18	VF01169436	1	CABLE-CONNECTOR	
19	VF16611318	1	BASE PLATE	
20	VF16611317	1	BASE PLATE	
21	VF16613283	6	CABLE RETAINER	

Alpex 220 / PICK-UP 1.6 SCRAPER

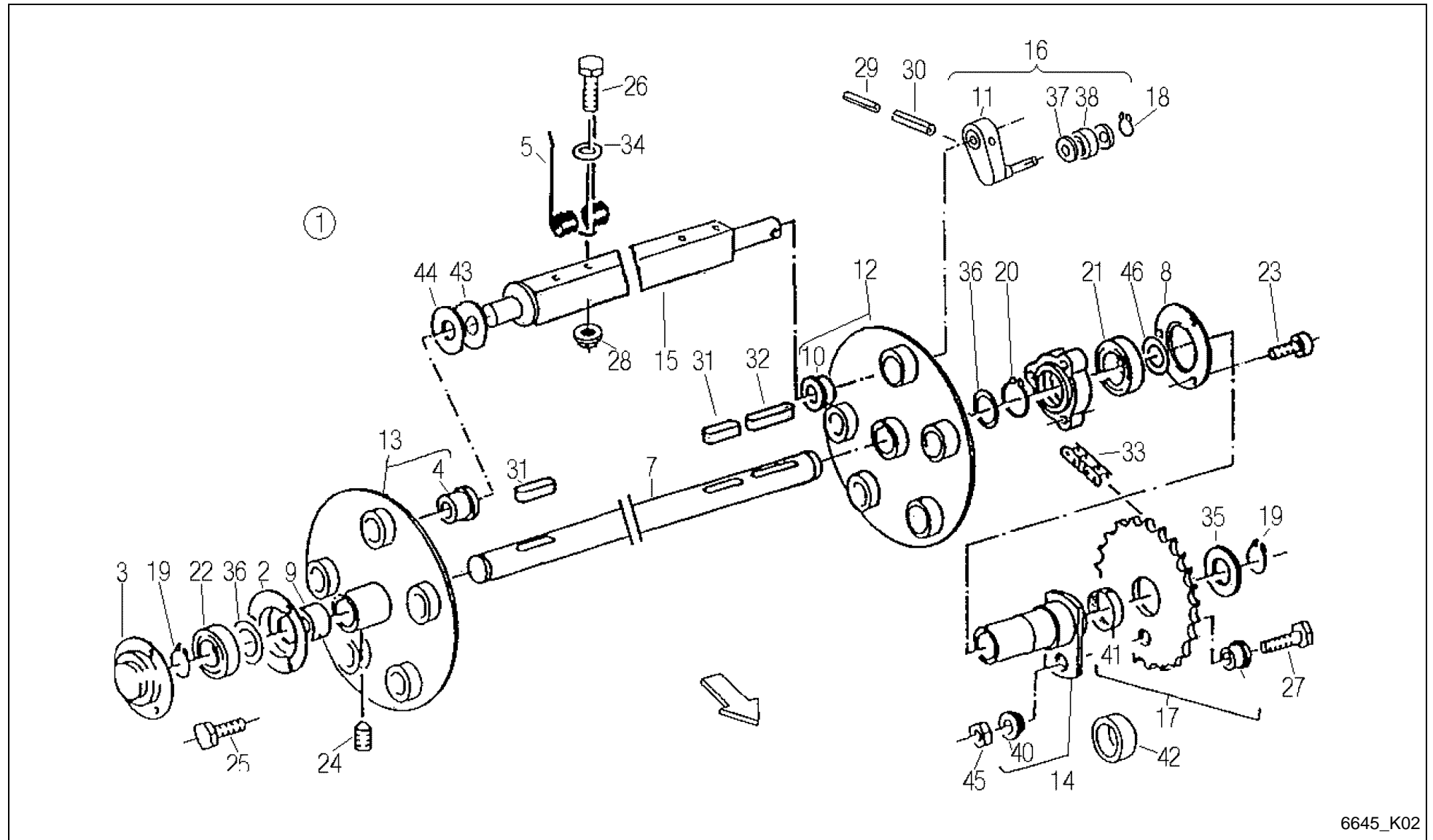


6645_K01



Alpex 220 / PICK-UP 1.6 SCRAPER

PosNo.	Part No.	Qty.	Description	Remark
1	VF16630125	1	PICK-UP 5 REEL	
2	VF06296264	1	STEERING PLATE	
3	VF06571134	1	TENSION-BLOCK	
4	VF06571322	3	YOKE	
5	VF16630114	25	SCRAPER	
6	VF06571323	6	STOP	
6.1	VF16635132	1	LIMIT STOP	+A 2012 Serie
7	VF16630115	1	SIDE PLATE LEFT	
8	VF16630119	1	SIDE PLATE RIGHT	
9	VF16630112	1	SUPPORT	
10	VF06559221	1	TENSIONER	
11	VF06571099	1	GUARD PLATE	
12	VF06571090	1	CHAIN/TRACK GUARD	
13	VF01105544	2	CYLINDRICAL SCREW	
14	VF01110577	2	SCREW	
15	VF01115441	1	DOWEL PIN	
16	VF01111288	3	HEX. HEAD SCREW	
18	VF01112264	2	HEX. HEAD SCREW	
19	VF06209476	2	BOLT M8X30 D933 8.8 A3C DIN267-27 COATE	
21	VF01112418	6	BOLT, SCREW	
22	VF01114357	4	LOCK NUT	
23	VF01104944	2	NY LOCK NUT 8A3CD985	
24	VF06209768	9	LOCK NUT	
25	VF06273854	106	HEX. HEAD SCREW	
25.1	VF0905191000	106	GEWINDEFURCHSCHRAUBE M 6 X 16	E Pos.25 +A 2009
26	VF06214189	4	WASHER 6,4X18X2 A2C	
27	VF01107163	1	WASHER	
28	VF01102799	3	SPRING WASHER	
29	VF06215561	1	TENSION SPRING	
30	VF06571355	2	RUBBER BLOCK	
31	VF01112322	3	HEX. HEAD SCREW	
32	VF01112307	1	HEX. HEAD SCREW	
33	VF16614668	1	PIN, TENSION	

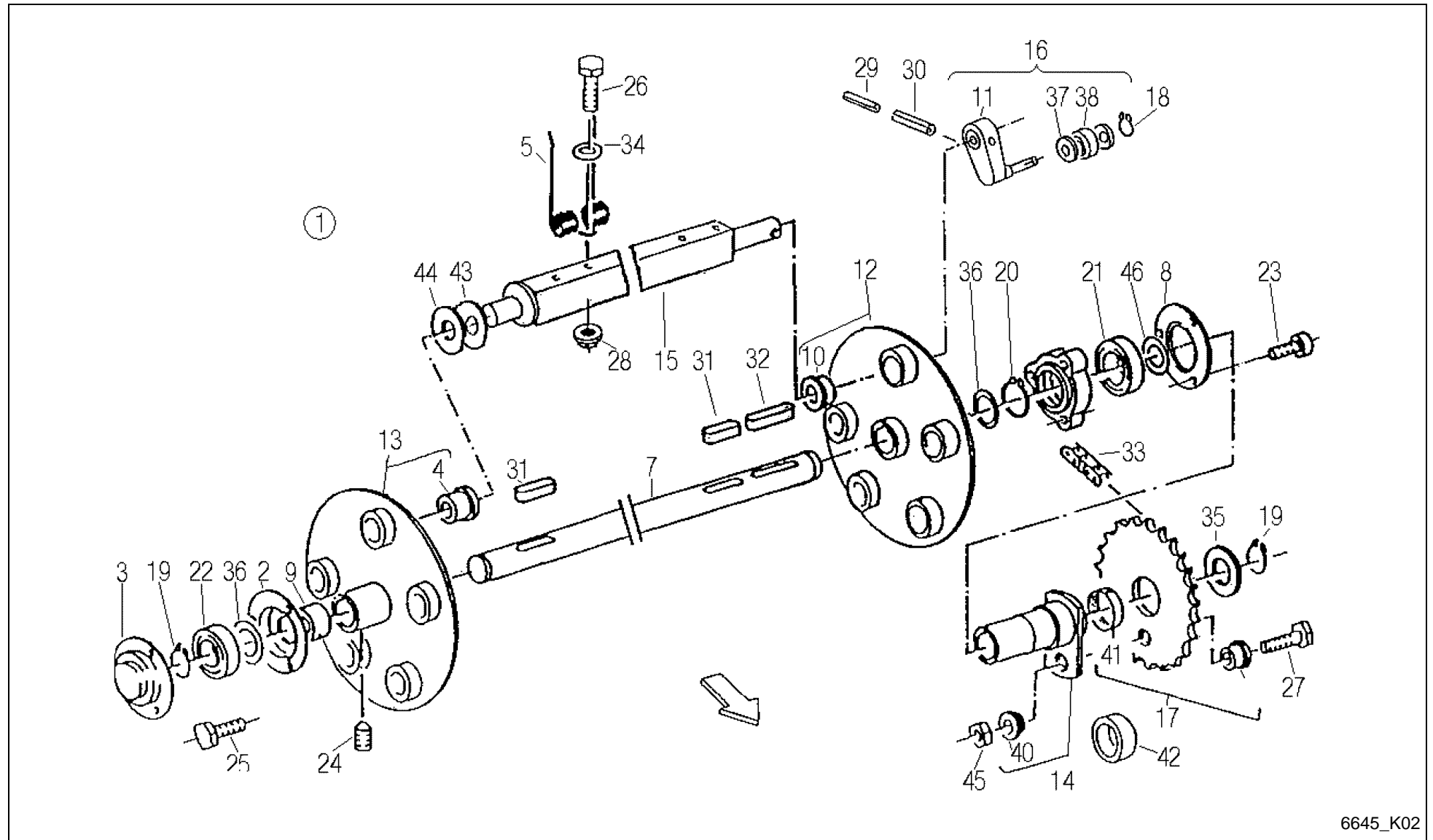


6645_K02



Alpek 220 / PICK-UP 1.6 DRUM

PosNo.	Part No.	Qty.	Description	Remark
1	VF16630125	1	PICK-UP 5 REEL	
2	VF06282196	1	TERMINAL RING	
3	VF06301830	1	TERMINAL RING	
4	VF06246795	5	BUSH	
5	VF06296285	65	PICK-UP TINE, TWIN	
6	VF06577397	1	FLANGE	
7	VF06571004	1	DRIVE SHAFT	
8	VF06577406	1	COVER	
9	VF06577407	1	SPACER RING	
10	VF06571309	5	BUSH	
11	VF06571321	5	PIN	
12	VF16513298	1	ROSETTE	
13	VF16513299	1	ROSETTE	
14	VF06559244	1	FLANGED HUB	
15	VF16613400	5	TUBE	
16	VF16615203	5	CONTROL ARM	
17	VF06577432	1	CHAIN SPROCKET	
18	VF01107726	5	CIRCLIP	
19	VF01107742	2	CIRCLIP	
20	VF01107760	1	CIRCLIP	
21	VF01108982	1	GR.BALL BEARING	
22	VF01136763	1	GR. BALL BEARING	
23	VF02953340	3	BOLT M8X50 D912 DIN267-27 COATED	
24	VF06208913	2	ALLEN SET SCREW, INT. HEX.	
25	VF01173381	3	SCR.M8X20 D933 8.8 GALV.DIN267-27MKL	
26	VF01111184	65	HEX.BOLT	
27	VF16630966	1	SHEAR SCREW	
28	VF01397863	65	WHEEL NUT M8 D6926 8 GALV.	
29	VF01157348	5	DOWEL PIN	
30	VF01157382	5	ROLL PIN 10X65 EN ISO 8752 ZN.FL.	
31	VF06212426	2	FITTING KEY	
32	VF06212435	1	FITTING KEY	
33	A143015000	1	CHAIN 12B-1VX86E INCL. VGL	
34	VF01138374	65	WASHER	
35	VF06214490	1	SPACER	
36	VF06214481		SPACER 30X42X1 DIN988	
36	VF01138686		SPACER 30X42X0,5 DIN988	
37	VF06214938	10	NILOSRING 6303 ZAV	
38	VF06215027	5	LAUFROLLE LR 203NPPU 17X47X12	
40	VF06571314	2	BUSH	



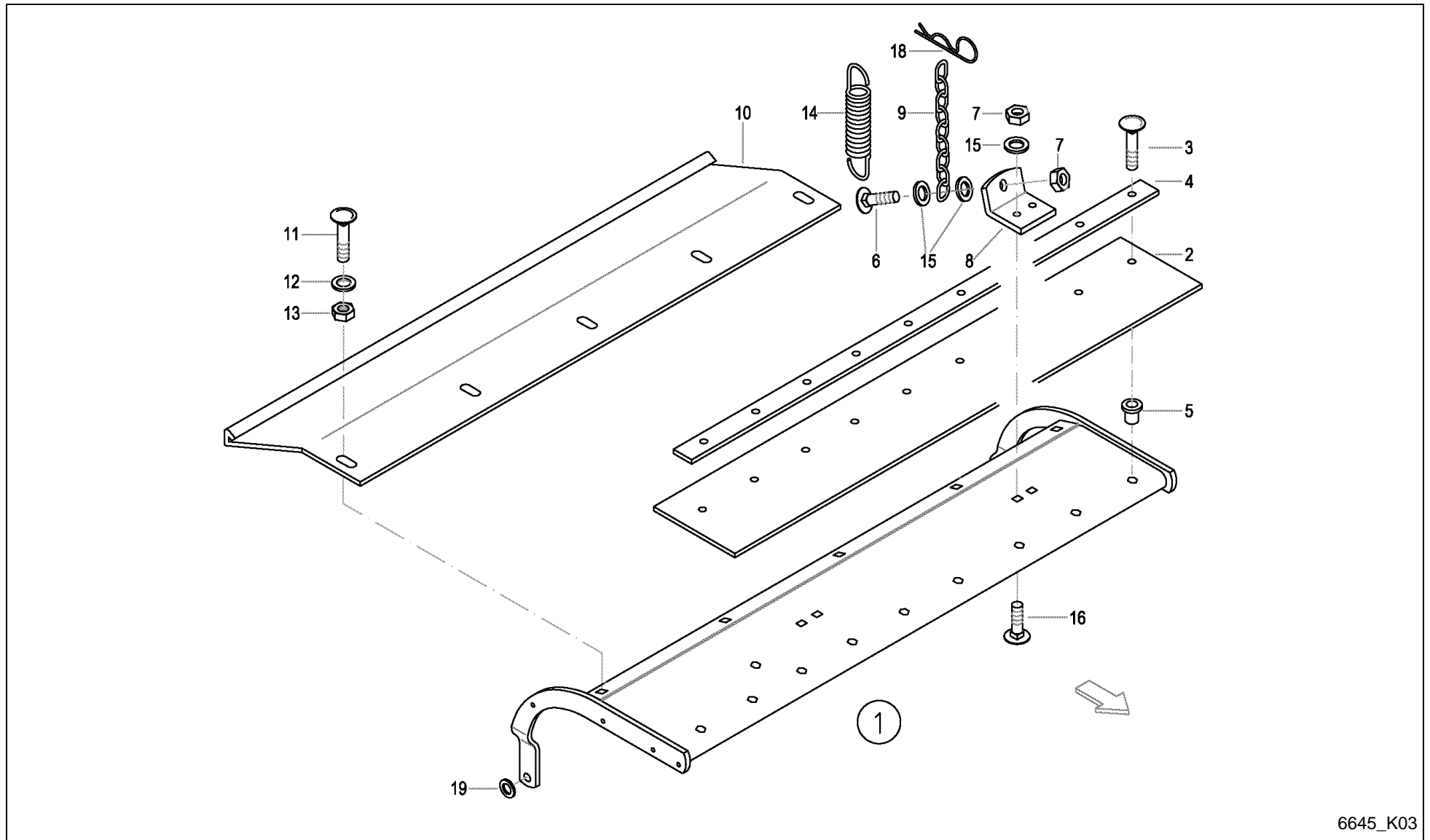
6645_K02

Alpex 220 / PICK-UP 1.6 DRUM



PosNo.	Part No.	Qty.	Description	Remark
41	VF06277516	1	BEARING BUSH	
42	VF06571148	1	PIPE/TUBE	
43	VF06214314	5	WASHER 26X38X1 GALV.	
44	VF06214313	5	WASHER 26X38X2 GALV.	
45	VF01104944	1	NY LOCK NUT 8A3CD985	
46	VF06214570		SPACER	
46	VF06214572		SPACER 45X55X0,5	

Alpex 220 / PICK-UP 1.6 BAFFLE PLATE



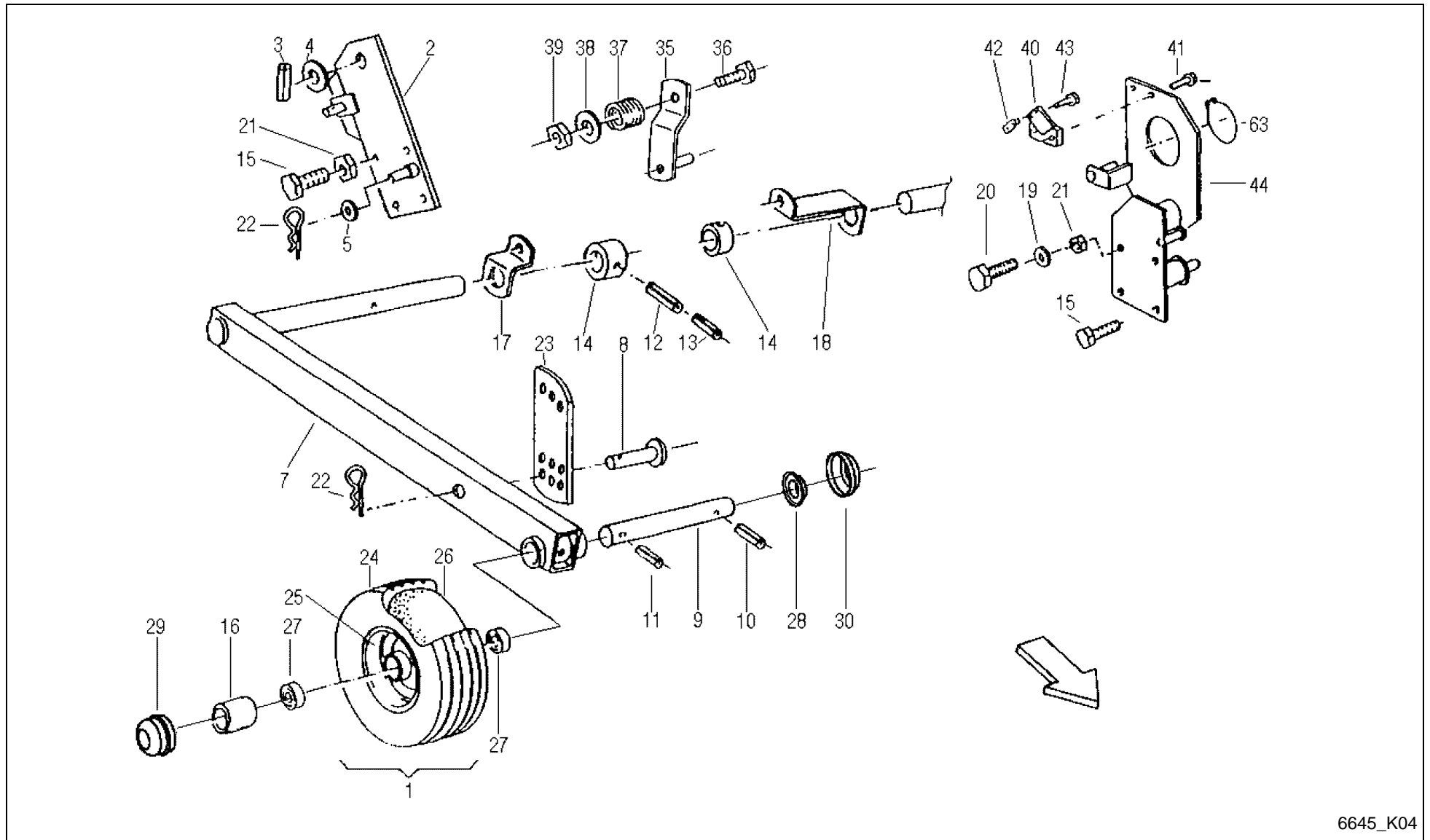
6645_K03



Alpex 220 / PICK-UP 1.6 BAFFLE PLATE

PosNo.	Part No.	Qty.	Description	Remark
1	VF16611487	1	BAFFELE-PLATE	
2	VF16611479	1	RUBBER BAR	x 1
3	VF01142806	9	TRUSS-HEAD SCREW	x1
4	VF06578934	1	STRIP	x1
5	VF01142805	9	RIVET NUT	x1
6	VF01137628	2	SAUCER HEAD SCREW	
7	VF01104944	6	NY LOCK NUT 8A3CD985	x1
8	VF16513473	2	RETAINER	x1
9	VF01397609	2	CHAIN/TRACK	
10	VF06577423	1	EXTENSION	
11	VF06207535	5	OVAL HEADED BOLT	
12	VF01107165	5	WASHER M10 11X20X2 A2C DIN126	
13	VF01104944	5	NY LOCK NUT 8A3CD985	
14	VF01397931	2	DRAW SPRING	
15	VF01127538	4	WASHER	
16	VF01108524	4	SCREW	x1
18	VF06215666	2	SPRING CLIP	

Alpex 220 / PICK-UP 1.6 TACTILE WHEEL PNEUMATIC TIRE



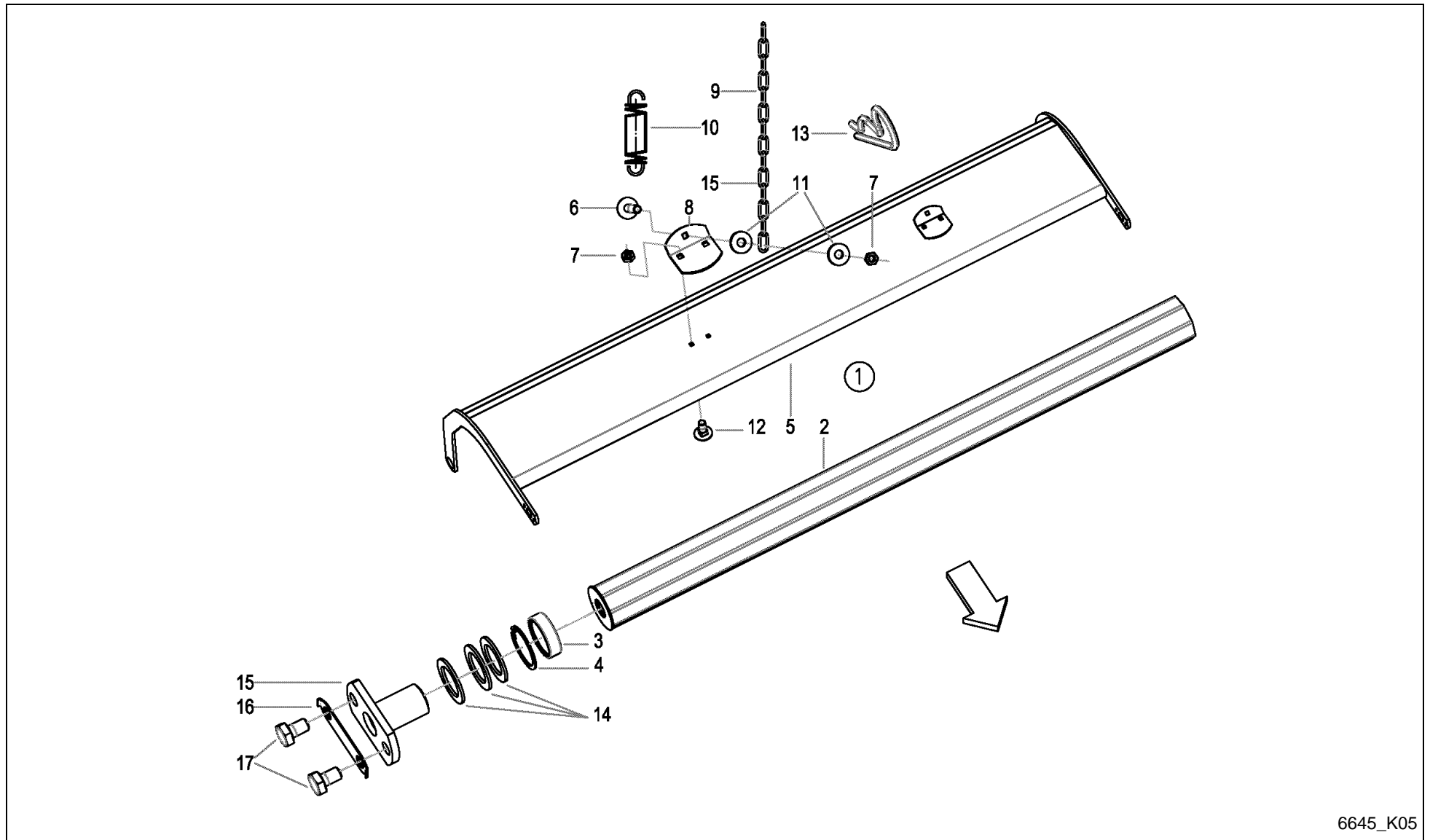
6645_K04

Alpex 220 / PICK-UP 1.6 TACTILE WHEEL PNEUMATIC TIRE



PosNo.	Part No.	Qty.	Description	Remark
1	VF06564733	2	CPL. WHEEL 15X6.0-6 TT 6PR SILVER RIM	
2	VF16630109	1	RETAINER RIGHT	
3	VF01115460	1	COLLET CHUCK	
4	VF06214234	1	WASHER 31X45X2 GALV.	
5	VF06214226	1	WASHER	
7	VF16517499	2	AXLE LINK	
8	VF06210033	2	PIN	
9	VF16514201	2	PIN/BOLT/STUD	
10	VF01115457	2	DOWEL PIN	
11	VF01157344	1	DOWEL PIN	
12	VF01123863	1	DOWEL PIN	
13	VF01157338	2	DOWEL PIN	
14	VF06577422	2	RING	
15	VF01173914	4	SCR. M10X25D933 8.8 GALV. DIN267-27	
16	VF06576830	2	PIPE	
17	VF06577421	1	SUPPORT	
18	VF06577420	1	SUPPORT	
19	VF01127538	2	WASHER	
20	VF01112429	4	HEX. HEAD SCREW	
21	VF06209768	4	LOCK NUT	
22	VF06215666	4	SPRING CLIP	
23	VF06556744	2	ARM	
24	VF01141364	2	TIRE 15X6.00-6 6PR TT C737	
25	VF06564735	2	RIM 4.50 AX6 SILVER	
26	VF01141365	2	INNER TUBE 15X6,00X6 TR13	
27	VF01124703	4	BEARING	
28	VF06567492	1	BUSH D25+31,5 L13,5	
29	VF06567493	2	WHEEL CAP D 52 H = 36 MM	
30	VF16622598	1	ANTI WRAPPING DEVICE MEFRO 15"+16" ZN	
35	VF06558198	1	LEVER	
36	VF01111298	1	HEX. HEAD SCREW	
37	VF06215308	1	COMPRESSION SPRING	
38	VF01107165	1	WASHER M10 11X20X2 A2C DIN126	
39	VF06209768	1	LOCK NUT	
40	A143018986	1	RELEASE UNIT	
41	VF06277504	2	HEX. HEAD SCREW	
42	VF06587560	1	SLIDE PIECE	
43	VF01112333	2	HEX. HEAD SCREW	
44	VF16630106	1	SUPPORT	
63	VF01107792	1	CIRCLIP	

Alpex 220 / PICK-UP 1.6 BAFFLE PLATE WITH ROLE



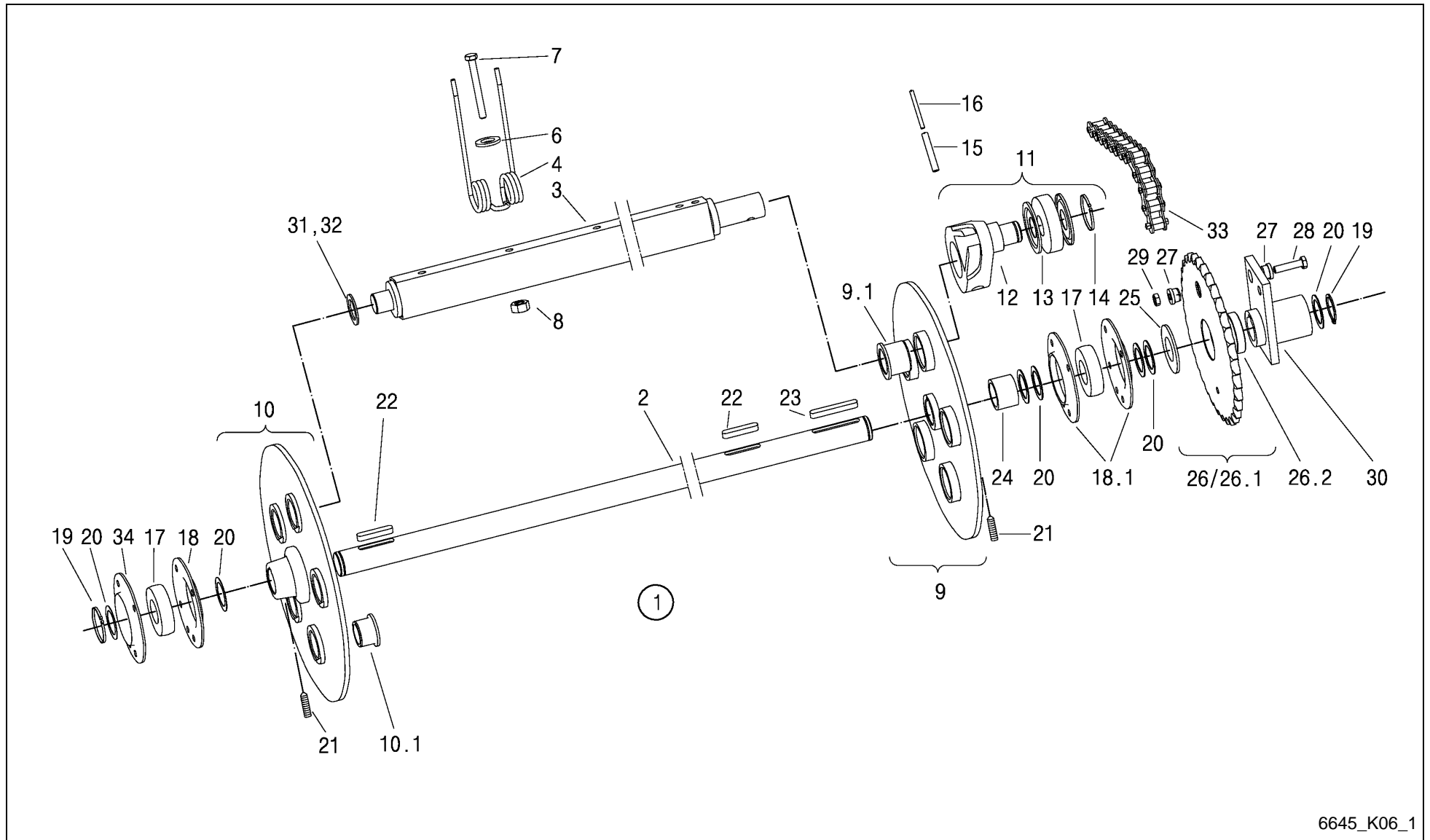
6645_K05



Alpex 220 / PICK-UP 1.6 BAFFLE PLATE WITH ROLE

PosNo.	Part No.	Qty.	Description	Remark
1	VF16631430	1	BAFFLE PLATE WITH ROLE	
2	VF16631427	1	ROLE PREASSEMBLED	inkl. Pos. 3+4
3	VF01136762	2	BEARING	
4	VF01107838	2	CIRCLIP	
5	VF16631429	1	BAFFLE PLATE	
6	VF01137628	2	SAUCER HEAD SCREW	
7	VF01104944	6	NY LOCK NUT 8A3CD985	
8	VF16513473	2	RETAINER	
9	VF01397609	2	CHAIN/TRACK	
10	VF01397931	2	DRAW SPRING	
11	VF01127538	4	WASHER	
12	VF01108524	4	SCREW	
13	VF06215666	2	SPRING CLIP	
14	VF06214313	12	WASHER 26X38X2 GALV.	
15	VF16631126	2	BOLT WELDED	
16	VF16631133	2	SAFETY PLATE	
17	VF01178250	4	HEX. HEAD SCREW	

Alpex 220 / PICK-UP 1.8 DRUM



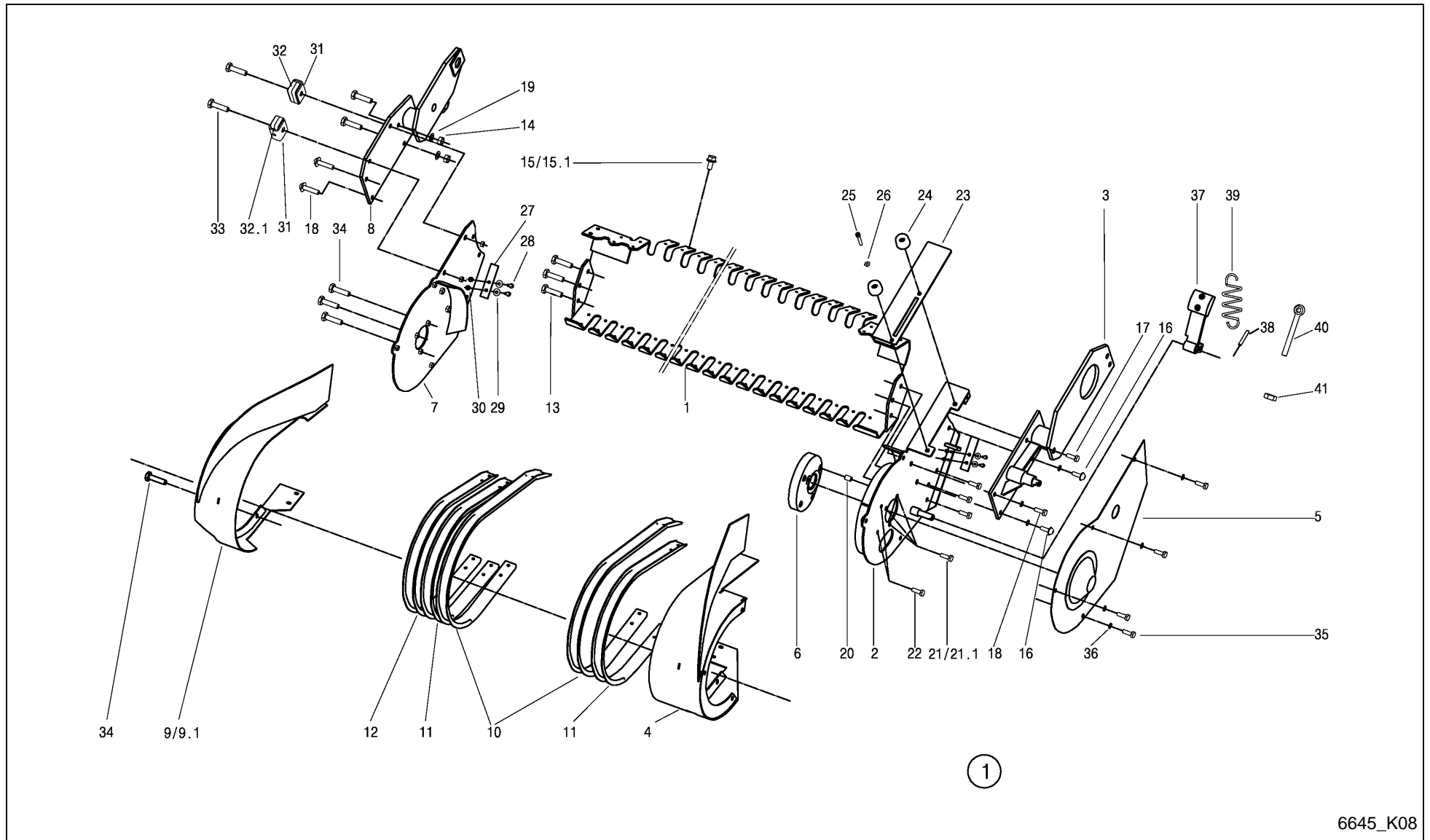
6645_K06_1



Alpek 220 / PICK-UP 1.8 DRUM

PosNo.	Part No.	Qty.	Description	Remark
1	A143030430	1	PICK-UP 1.8 ASSEMBLED	
2	VF16630685	1	DRIVE SHAFT	
3	VF16630682	5	TUBE WELDED	
4	VF06296285	70	PICK-UP TINE, TWIN	
6	VF01138374	70	WASHER	
7	VF01111184	70	HEX.BOLT	
8	VF01397863	70	WHEEL NUT M8 D6926 8 GALV.	
9	VF16513298	1	ROSETTE	
9.1	VF06571309	5	BUSH	
10	VF16513299	1	ROSETTE	
10.1	VF06246795	5	BUSH	
11	VF16615203	5	CONTROL ARM	
12	VF16618715	5	LEVER	
13	VF06215027	5	LAUFROLLE LR 203NPPU 17X47X12	
14	VF01107726	5	CIRCLIP	
15	VF01157382	5	ROLL PIN 10X65 EN ISO 8752 ZN.FL.	
16	VF01157348	5	DOWEL PIN	
17	VF16630709	2	FLANGED SLEEVE 1726206 2RS	
18	VF16630686	0.5000	SHEET METAL CASE 2-PIECE	
18.1	VF16631187	1	BEARING FLANGE 2-PIECE	2x VF16630769
19	VF01107742	2	CIRCLIP	
20	VF06214481	20	SPACER 30X42X1 DIN988	
21	VF06208913	2	ALLEN SET SCREW, INT. HEX.	
22	VF06212426	2	FITTING KEY	
23	VF16630743	1	FITTING KEY A8X7X60	
24	VF16630766	1	SPACER RING	
25	VF06214420	1	DISC	
26	VF16630156	1	CHAIN SPROCKET Z=34	-A 2005 für 6R
26.1	VF06577432	1	CHAIN SPROCKET	für 4R; +A 2006 auch für 6R
26.2	VF06277516	1	BEARING BUSH	
27	VF06571314	2	BUSH	
28	VF16630966	1	SHEAR SCREW	
29	VF01104944	1	NY LOCK NUT 8A3CD985	
30	VF16630744	1	FLANGED HUB	
31	VF06214314	5	WASHER 26X38X1 GALV.	
32	VF06214313	5	WASHER 26X38X2 GALV.	
33	VF16630768.01	1	CHAIN 12B-1VX90E	-A 2005 für 6R
33	VF16630767.01	1	CHAIN 12B-1VX89L	+A 2006
34	VF16631868	1	COVER	

Alpex 220 / PICK-UP 1.8 SCRAPER



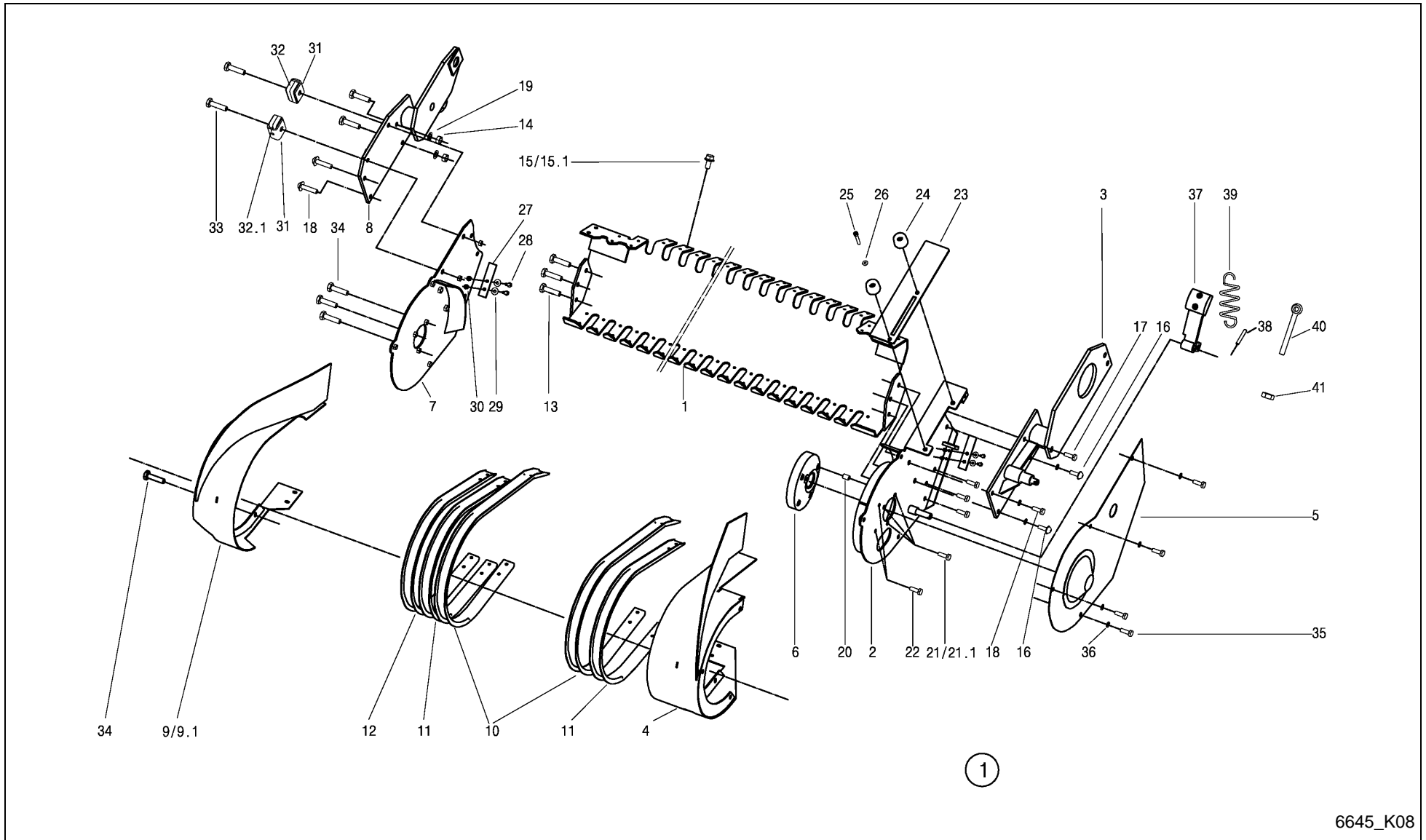
6645_K08



Alpex 220 / PICK-UP 1.8 SCRAPER

PosNo.	Part No.	Qty.	Description	Remark
1	VF16630705	1	SUPPORT	
2	VF16630695	1	SIDE MEMBER LEFT	
3	VF16630690	1	SUPPORT LEFT	
4	VF16630716	1	COVERING LEFT WELDED	
5	VF16630738	1	GUARD PLATE	
6	VF06296264	1	STEERING PLATE	
7	VF16630700	1	SIDE MEMBER RIGHT	
8	VF16630710	1	SUPPORT RIGHT WELDED	
9	VF16630736	1	COVERING	
9.1	VF16630736.01	1	COVERING PU 1,8	+A 2004
10	VF16630706	24	SHEET	
11	VF16630707	2	SHEET OUTSIDE	
12	VF16630746	1	SHEET SHORT	
13	VF01112418	6	BOLT, SCREW	
14	VF06209768	4	LOCK NUT	
15	VF06273854	114	HEX. HEAD SCREW	
15.1	VF0905191000	114	GEWINDEFURCHSCHRAUBE M 6 X 16	E Pos.15 +A 2009 Serie
16	VF01142213	22	TRUSS-HEAD SCREW	
17	VF01112429	3	HEX. HEAD SCREW	
18	VF01173914	3	SCR. M10X25D933 8.8 GALV. DIN267-27	
19	VF01127538	4	WASHER	
20	VF16614668	3	PIN, TENSION	
21	VF01111136	3	VIS	
21.1	VF16631186	3	BOLT M8X45 D933 8.8	+A 2004 mit Pos 18.1/K06
22	VF06209476	2	BOLT M8X30 D933 8.8 A3C DIN267-27 COATE	
23	VF16630721	1	CRANK PU 1,8	
24	VF01141112	2	RUBBER PAD	
25	VF16630742	2	SCREW M8X35 DIN912 8.8	
26	VF01107163	2	WASHER	
27	VF16630734	2	RUBBER SHEET	
28	VF01112264	4	HEX. HEAD SCREW	
29	VF06214189	4	WASHER 6,4X18X2 A2C	
30	VF01114357	4	LOCK NUT	
31	VF06571322	2	YOKE	
32	VF06571323	4	STOP	
32.1	VF16635132	1	LIMIT STOP	+A 2012 Serie
33	VF01112451	2	HEX. HEAD SCREW	
34	VF01173381	9	SCR.M8X20 D933 8.8 GALV.DIN267-27MKL	
35	VF01112307	4	HEX. HEAD SCREW	
36	VF16631181	4	WASHER A8	

Alpex 220 / PICK-UP 1.8 SCRAPER



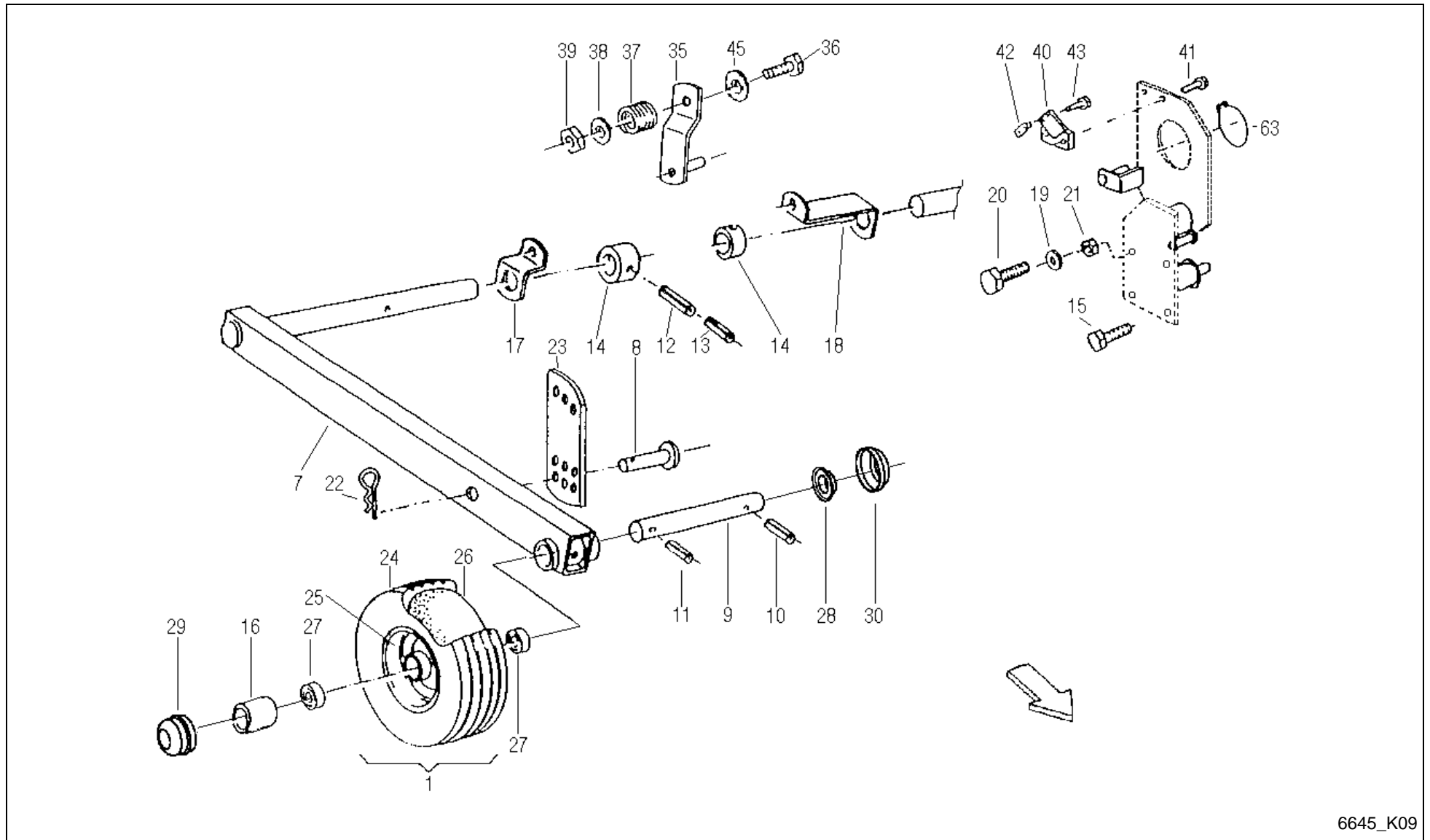
6645_K08

Alpex 220 / PICK-UP 1.8 SCRAPER



PosNo.	Part No.	Qty.	Description	Remark
37	VF16630745	1	TENSIONER	
38	VF01115441	1	DOWEL PIN	
39	VF06215561	1	TENSION SPRING	
40	VF01138951	1	EYE BOLT LBM 8X 50 DIN 444 - 4.6	
41	VF01112824	2	HEX. NUT	

Alpex 220 / PICK-UP 1.8 TACTILE WHEEL PNEUMATIC TIRE



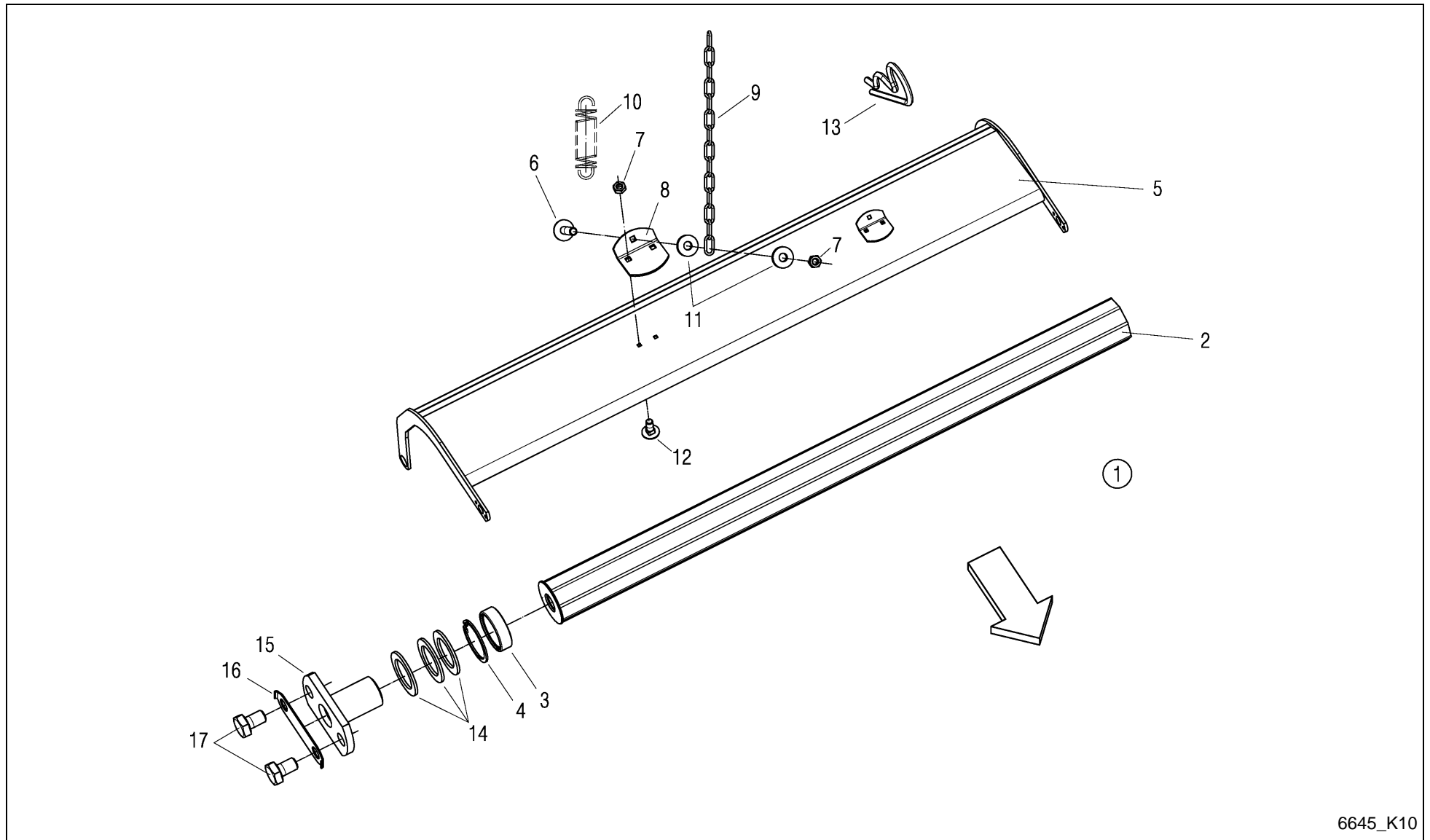
6645_K09

Alpex 220 / PICK-UP 1.8 TACTILE WHEEL PNEUMATIC TIRE



PosNo.	Part No.	Qty.	Description	Remark
1	VF06564733	2	CPL. WHEEL 15X6.0-6 TT 6PR SILVER RIM	
7	VF16517499	2	AXLE LINK	
8	VF06210033	2	PIN	
9	VF16514201	2	PIN/BOLT/STUD	
10	VF01115457	2	DOWEL PIN	
11	VF01157344	2	DOWEL PIN	
12	VF01123863	2	DOWEL PIN	
13	VF01157338	2	DOWEL PIN	
14	VF06577422	2	RING	
15	VF01173914	4	SCR. M10X25D933 8.8 GALV. DIN267-27	
16	VF06576830	2	PIPE	
17	VF06577421	1	SUPPORT	
18	VF06577420	1	SUPPORT	
19	VF01127538	2	WASHER	
20	VF01112429	4	HEX. HEAD SCREW	
21	VF06209768	4	LOCK NUT	
22	VF06215666	4	SPRING CLIP	
23	VF06556744	2	ARM	
24	VF01141364	2	TIRE 15X6.00-6 6PR TT C737	
25	VF06564735	2	RIM 4.50 AX6 SILVER	
26	VF01141365	2	INNER TUBE 15X6,00X6 TR13	
27	VF01124703	4	BEARING	
28	VF01167577	4	ND 6198	
29	VF06580546	2	CAP	
30	VF06567492	2	BUSH D25+31,5 L13,5	
35	VF06558198	1	LEVER	
36	VF01111315	1	HEX.HEAD SCREW	
37	VF06215308	1	COMPRESSION SPRING	
38	VF01107165	1	WASHER M10 11X20X2 A2C DIN126	
39	VF06209768	1	LOCK NUT	
40	VF06577387	1	GRAPHITE RING	
41	VF06277504	2	HEX. HEAD SCREW	
42	VF06587560	1	SLIDE PIECE	
43	VF01112333	2	HEX. HEAD SCREW	
45	KG01273861	1	WASHER DIN7349 M14 A3C	
63	VF01107792	1	CIRCLIP	

Alpex 220 / PICK-UP 1.8 BAFFLE PLATE WITH ROLE



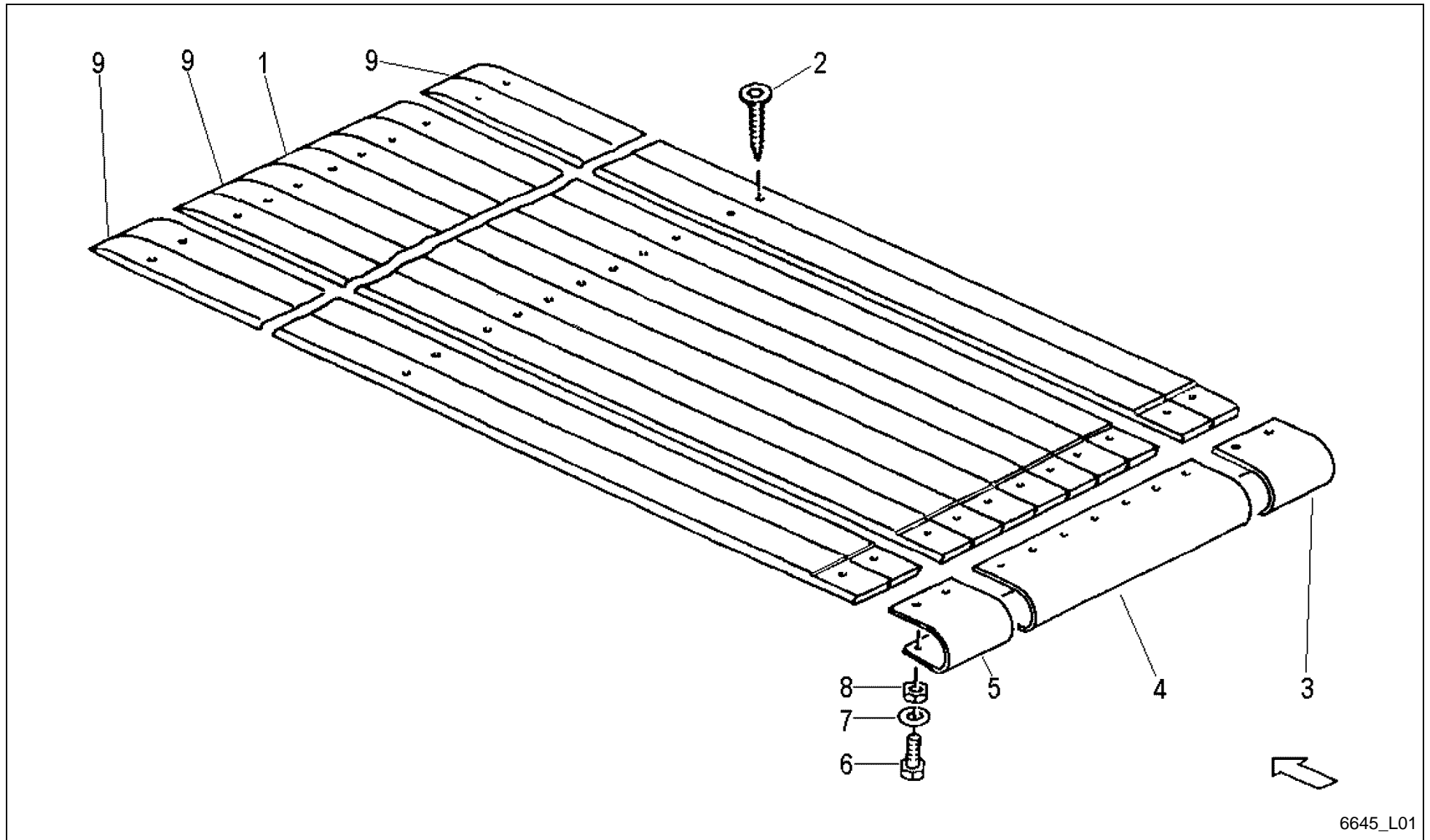
6645_K10



Alpex 220 / PICK-UP 1.8 BAFFLE PLATE WITH ROLE

PosNo.	Part No.	Qty.	Description	Remark
1	VF16631135	1	BAFFLE PLATE WITH ROLE	
2	VF16631134	1	ROLE PREASSEMBLED	inkl. Pos.3+4
3	VF01136762	2	BEARING	
4	VF01107838	2	CIRCLIP	
5	VF16631129	1	BAFFLE PLATE WELDED	
6	VF01137628	2	SAUCER HEAD SCREW	
7	VF01104944	6	NY LOCK NUT 8A3CD985	
8	VF16513473	2	RETAINER	
9	VF01397609	2	CHAIN/TRACK	
10	VF01397931	2	DRAW SPRING	
11	VF01127538	4	WASHER	
12	VF01108524	4	SCREW	
13	VF06215666	2	SPRING CLIP	
14	VF06214313	12	WASHER 26X38X2 GALV.	
15	VF16631126	2	BOLT WELDED	
16	VF16631133	2	SAFETY PLATE	
17	VF01178250	4	HEX. HEAD SCREW	

Alpex 220 / SCRAPER FLOOR BOARDS



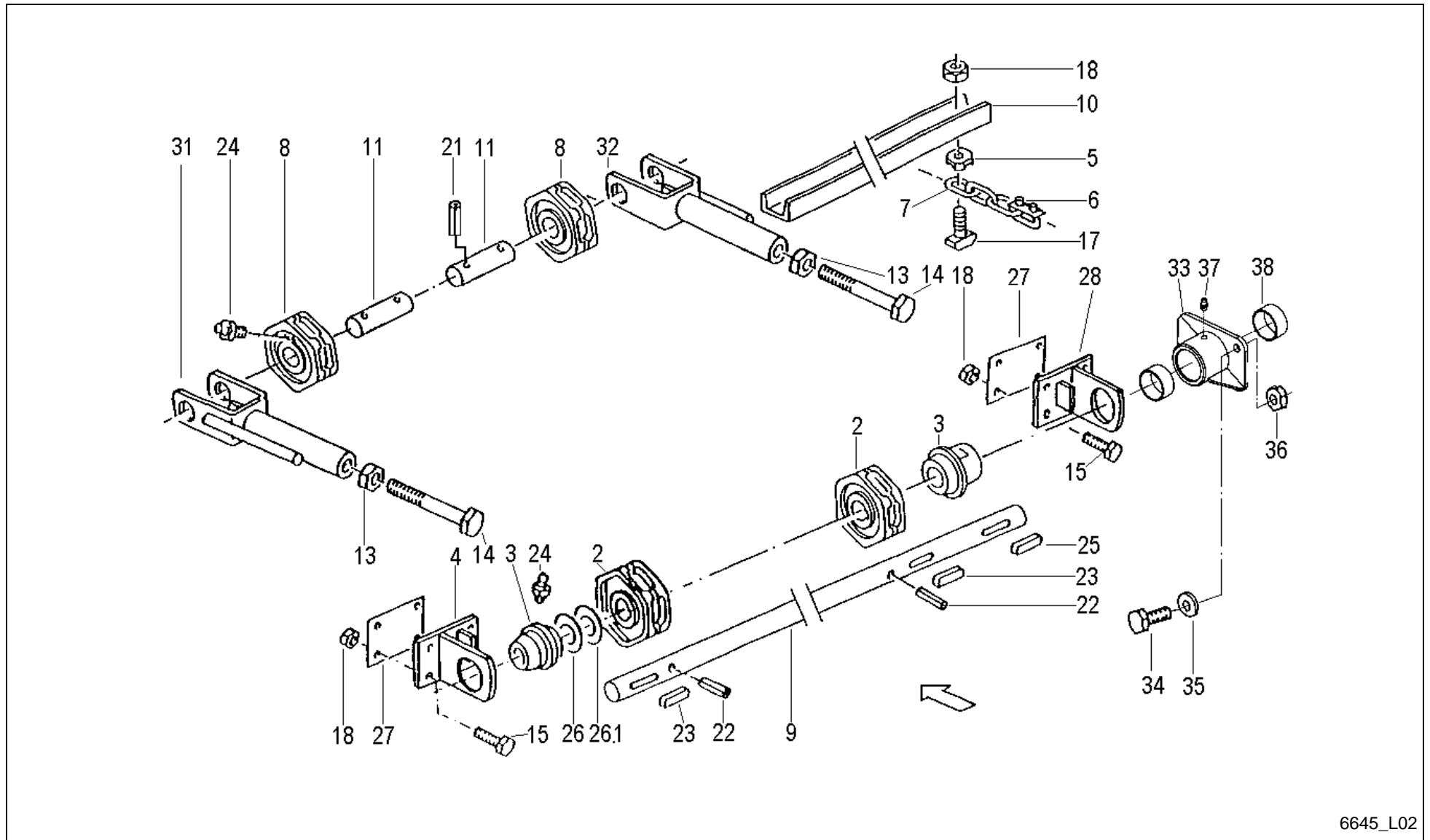
6645_L01



Alpex 220 / SCRAPER FLOOR BOARDS

PosNo.	Part No.	Qty.	Description	Remark
1	VF16631596	6	WOOD FOR FLOOR	
2	VF01142958	42	SELF-DRILLING SCREW 8X65 SCT 10/35 ZN	
3	VF16631599	1	METAL COVER FLOOR	
4	VF16515748	1	COVER PLATE	
5	VF16631598	1	METAL COVER FLOOR	
6	VF01173381	5	SCR.M8X20 D933 8.8 GALV.DIN267-27MKL	
7	VF06214193	5	WASHER 8,4X21X3 GALV.	
8	VF01104944	5	NY LOCK NUT 8A3CD985	
9	VF16631597	3	WOOD FOR FLOOR	

Alpex 220 / SCRAPER FLOOR



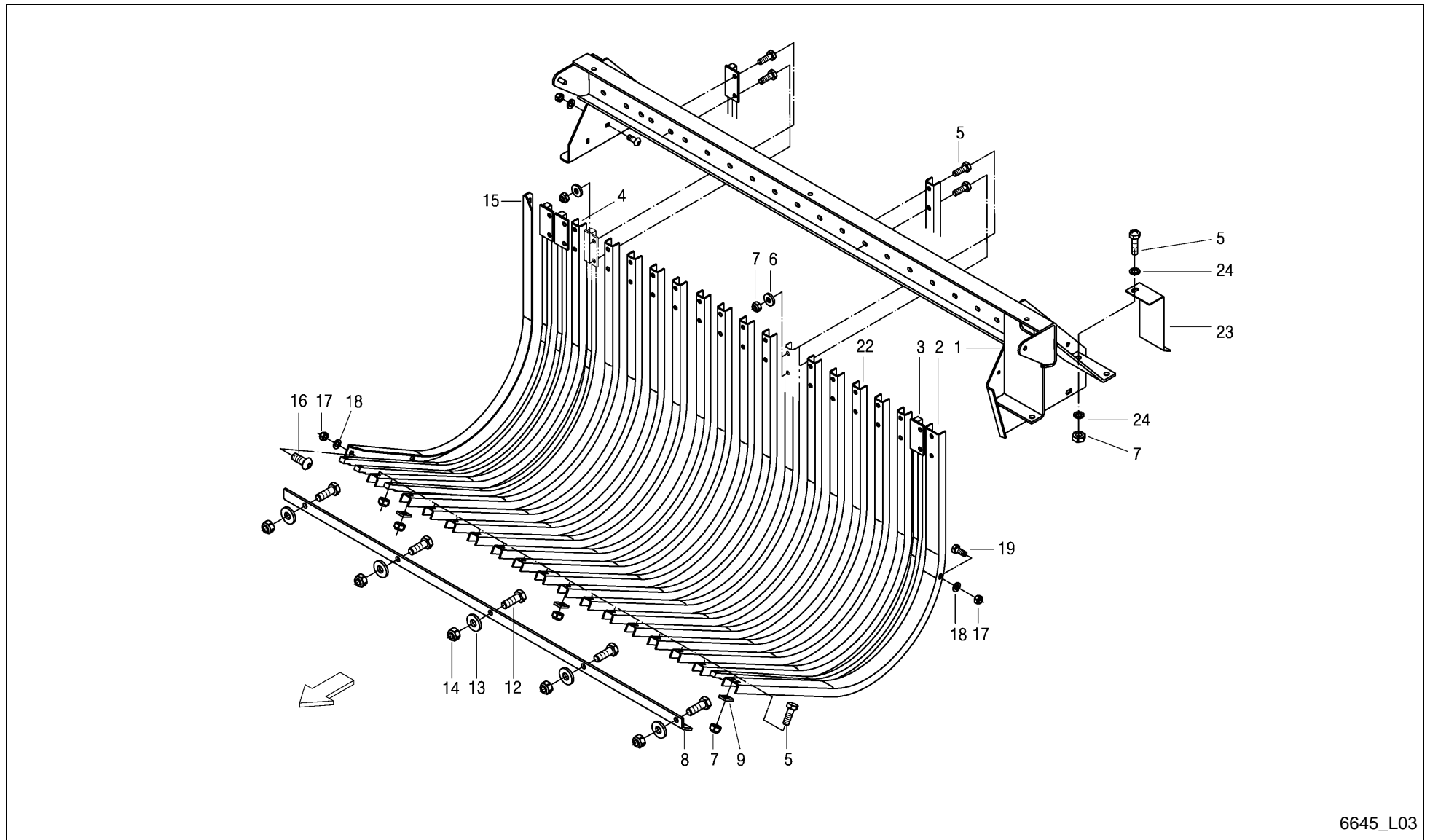
6645_L02



Alpex 220 / SCRAPER FLOOR

PosNo.	Part No.	Qty.	Description	Remark
2	VF06577063	2	CHAIN SPROCKET	
3	VF06577064	2	FLANGED SLEEVE	
4	VF06578750	1	SUPPORT PLATE	
5	VF06587268	22	DRIVE FLANGE	
6	VF06587269	2	CHAIN LOCK	
7	VF16631593	2	FLOOR CHAIN	
8	VF06577220	2	CHAIN WHEEL	
9	VF16631613	1	AXLE	
10	VF16631594	11	RAIL	
11	VF06577030	2	SHAFT	
13	VF01112916	2	HEX. NUT	
14	VF06209411	2	HEX.BOLT	
15	VF01112429	8	HEX. HEAD SCREW	
17	VF01138917	22	HAMMER BOLT	
18	VF06209768	30	LOCK NUT	
21	VF01157337	4	DOWEL PIN	
22	VF01115478	2	DOWEL PIN	
23	VF01118100	2	FITTING KEY	
24	VF01120692	4	GREASE NIPPLE H1 AM 6X1 DIN 71412	
25	VF06277510	1	SUNK KEY	
26	VF06214332	4	WASHER	
26.1	VF06214333	1	WASHER	
27	VF06577968	6	SHIM	
28	VF06550287	1	SUPPORT PLATE	
31	VF16611400	1	TENSION FORK	
32	VF16611401	1	TENSION FORK	
33	A143009986	1	BEARING TUBE, WELDED	
34	VF01112429	2	HEX. HEAD SCREW	
35	VF01107165	2	WASHER M10 11X20X2 A2C DIN126	
36	VF06209768	2	LOCK NUT	
37	VF01120693	1	GREASE FITTING H1 AM 8X1 DIN 71412	
38	VF06251677	2	SELF- LUBRICATING BUSH	

Alpex 220 / DRUM ELEVATOR GRATE



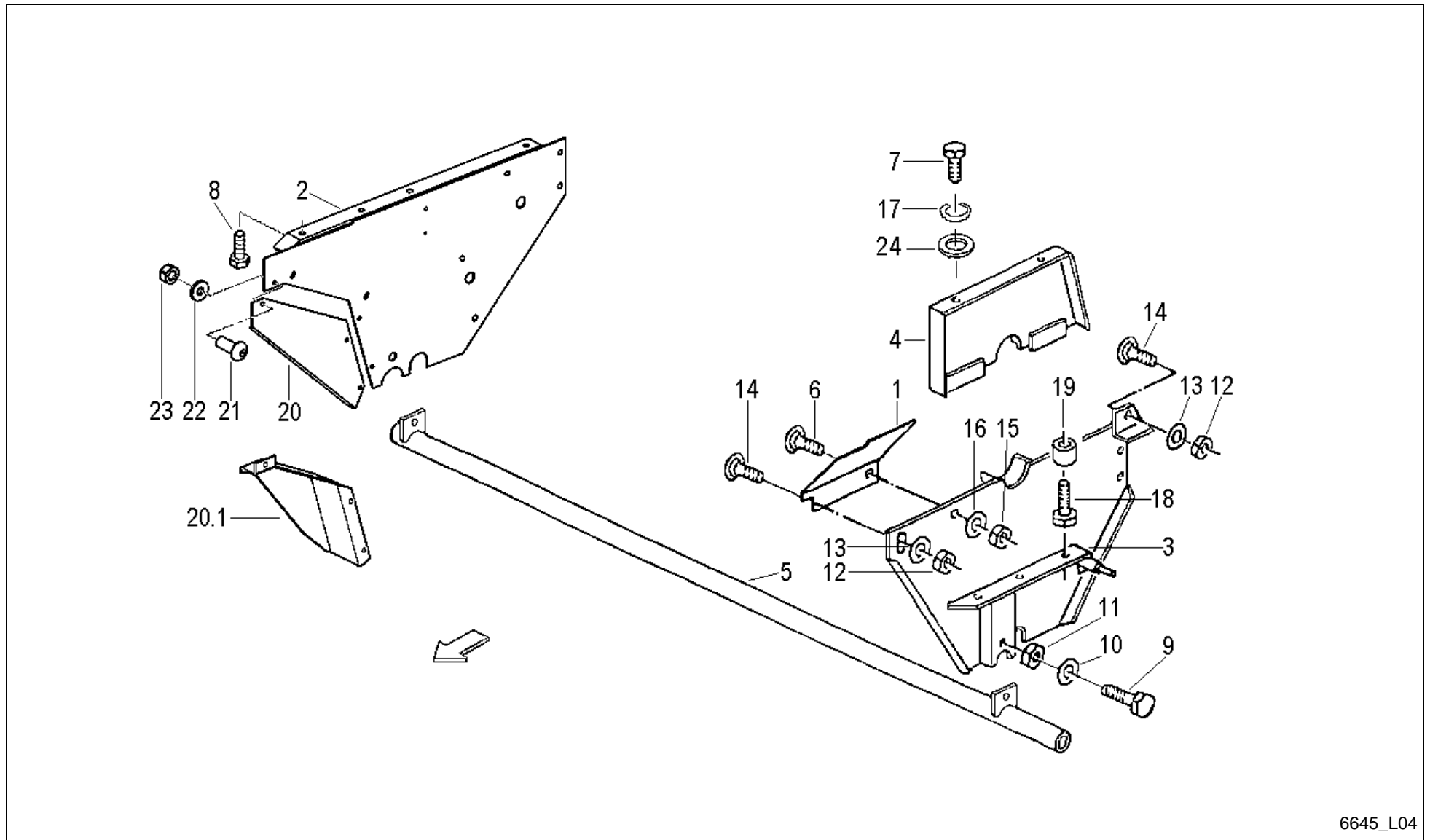
6645_L03



Alpex 220 / DRUM ELEVATOR GRATE

PosNo.	Part No.	Qty.	Description	Remark
1	VF16631530	1	SUPPORT	
2	VF16631539	1	GUIDE RAIL OUTSIDE	
3	VF16631535	4	BEND	
4	VF16631534	1	GUIDE RAIL	
5	VF01112429	61	HEX. HEAD SCREW	
6	VF01127538	40	WASHER	
7	VF06209768	61	LOCK NUT	
8	VF16611247	1	GUIDA RAIL	
9	VF06552906	32	CLIP	
12	VF01112538	5	HEX.HEAD SCREW	
13	VF06214206	5	WASHER 13X30X4 RM=580-680 MPA A2C	
14	VF06209769	5	LOCK NUT	
15	VF16631533	1	ANGLE	
16	VF01142565	6	TRUSS-HEAD SCR. M8X20 109 GALV.	
17	VF01104944	7	NY LOCK NUT 8A3CD985	
18	VF01107163	7	WASHER	
19	VF01112322	1	HEX. HEAD SCREW	
22	VF16631538	1	GUIDE RAIL	
23	VF16631659	1	ANGLED PLATE	
24	VF01107165	2	WASHER M10 11X20X2 A2C DIN126	

Alpex 220 / DRUM ELEVATOR SIDE PANELS



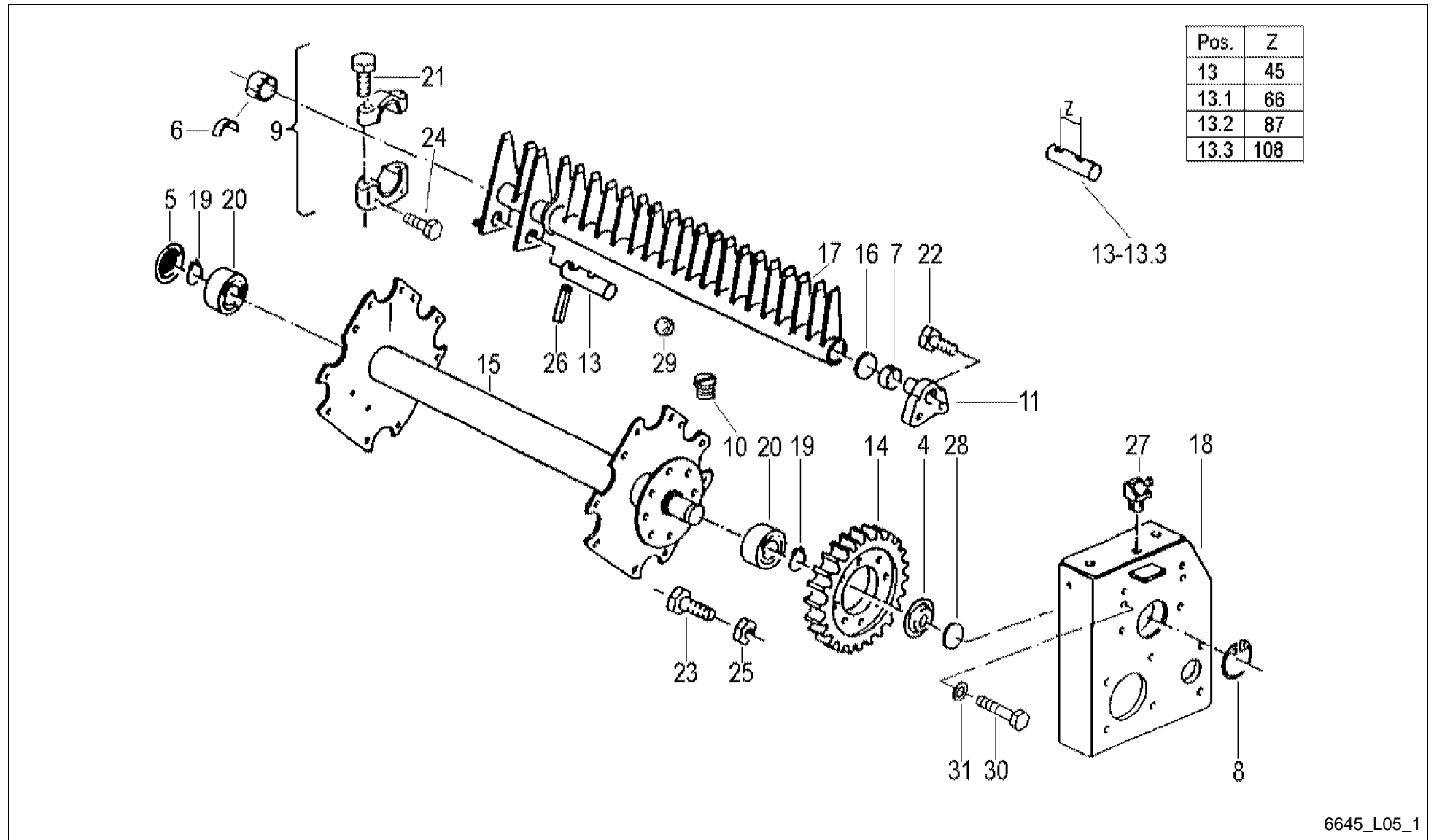
6645_L04



Alpex 220 / DRUM ELEVATOR SIDE PANELS

PosNo.	Part No.	Qty.	Description	Remark
1	VF06558937	1	SHEET	
2	VF16631220	1	SIDE PANEL RIGHT WELDED	
3	VF06571196	1	SIDE MEMBER L	
4	VF06577389	1	COVERING SHEET	
5	VF06577391	1	CROSS TUBE	
6	VF01138989	1	TRUSS-HEAD SCREW	
7	VF01112407	2	HEX. HEAD SCREW	
8	VF06209459	4	SCREW M12X35D933 8.8 A3C DIN267-27 COATE	
9	VF01177888	2	HEX.BOLT	
10	VF01169697	2	RETAINING WASHER	
11	VF01112886	2	HEX. NUT	
12	VF06209768	2	LOCK NUT	
13	VF01107165	2	WASHER M10 11X20X2 A2C DIN126	
14	VF06207557	2	SAUCER HEAD SCREW	
15	VF01114357	1	LOCK NUT	
16	VF06214189	1	WASHER 6,4X18X2 A2C	
17	VF01102800	2	SPRING WASHER	
18	VF06209245	3	SCR. M12X50D931 10.9 GALV. DIN267-27	
19	VF06571325	3	SPACER RING	
20	A143047286	1	SIDE PLATE	für Pu 1.6
20.1	VF16631184	1	REFUSE PLATE	für Pu 1.8
21	VF01142565	3	TRUSS-HEAD SCR. M8X20 109 GALV.	
22	VF06214193	3	WASHER 8,4X21X3 GALV.	
23	VF01104944	3	NY LOCK NUT 8A3CD985	
24	VF06214198	2	WASHER	

Alpex 220 / DRUM ELEVATOR DRUM 4- RAKE

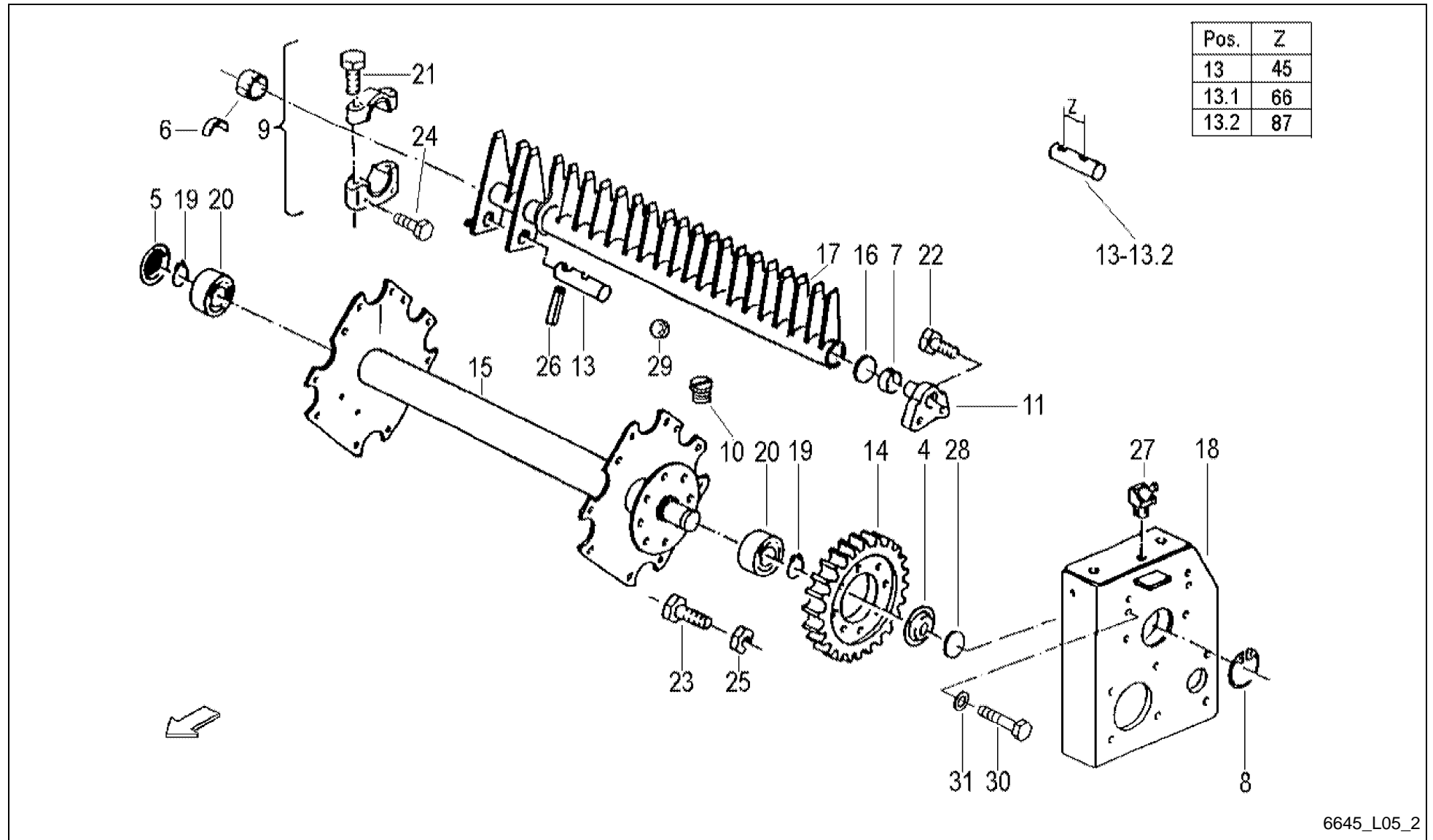




Alpex 220 / DRUM ELEVATOR DRUM 4- RAKE

PosNo.	Part No.	Qty.	Description	Remark
4	VF16516663	1	COVER	
5	VF06577317	1	CAP	
6	VF16515167	16	BEARING BRASS	
7	VF01142086	4	BUSH	
8	VF01107858	1	CIRCLIP	
9	VF16515168	4	BEARING/SUPPORT	
10	VF06216527	1	PROTECTING PLUG	
11	VF06571150	4	FLANGED PIN	
13	VF16516766	1	PIN/BOLT/STUD Z=45	
13.1	VF16516767	1	PIN/BOLT/STUD Z=66	
13.2	VF16516768	1	PIN/BOLT/STUD Z=87	
13.3	VF16516769	1	PIN/BOLT/STUD Z=108	
14	VF06577335	1	SPUR GEAR	
15	VF16516679	1	DRUM/REEL	
16	VF06578868	4	WASHER/DISC/PLATE	
17	VF16614454	4	RAKE	
18	VF16516664	1	SUPPORT PLATE	
19	VF01137321	2	RING	
20	VF01141159	2	ROLLER BEARING	
21	VF06273763	8	HEX. SCREW M12X60 I4014 8.8 A3C H2091	
22	VF06273771	8	HEX. SCREW M16X30 I4017 8.8 A3C H2091	
23	VF01112687	8	HEX. HEAD SCREW	
24	VF01142796	8	HEX.BOLT	
25	VF01127856	8	LOCK NUT	
26	VF01157381	4	DOWEL PIN	
27	VF01120696	2	GREASE NIPPLE H2 BM 6X1 DIN 71412	
28	VF16516754	1	RUBBER GROMMET	
29	VF01116946	4	BALL	
30	VF06273759	4	HEX. HEAD SCREW	
31	VF01142841	4	LOCKING WASHER	

Alpex 220 / DRUM ELEVATOR DRUM 3- RAKE

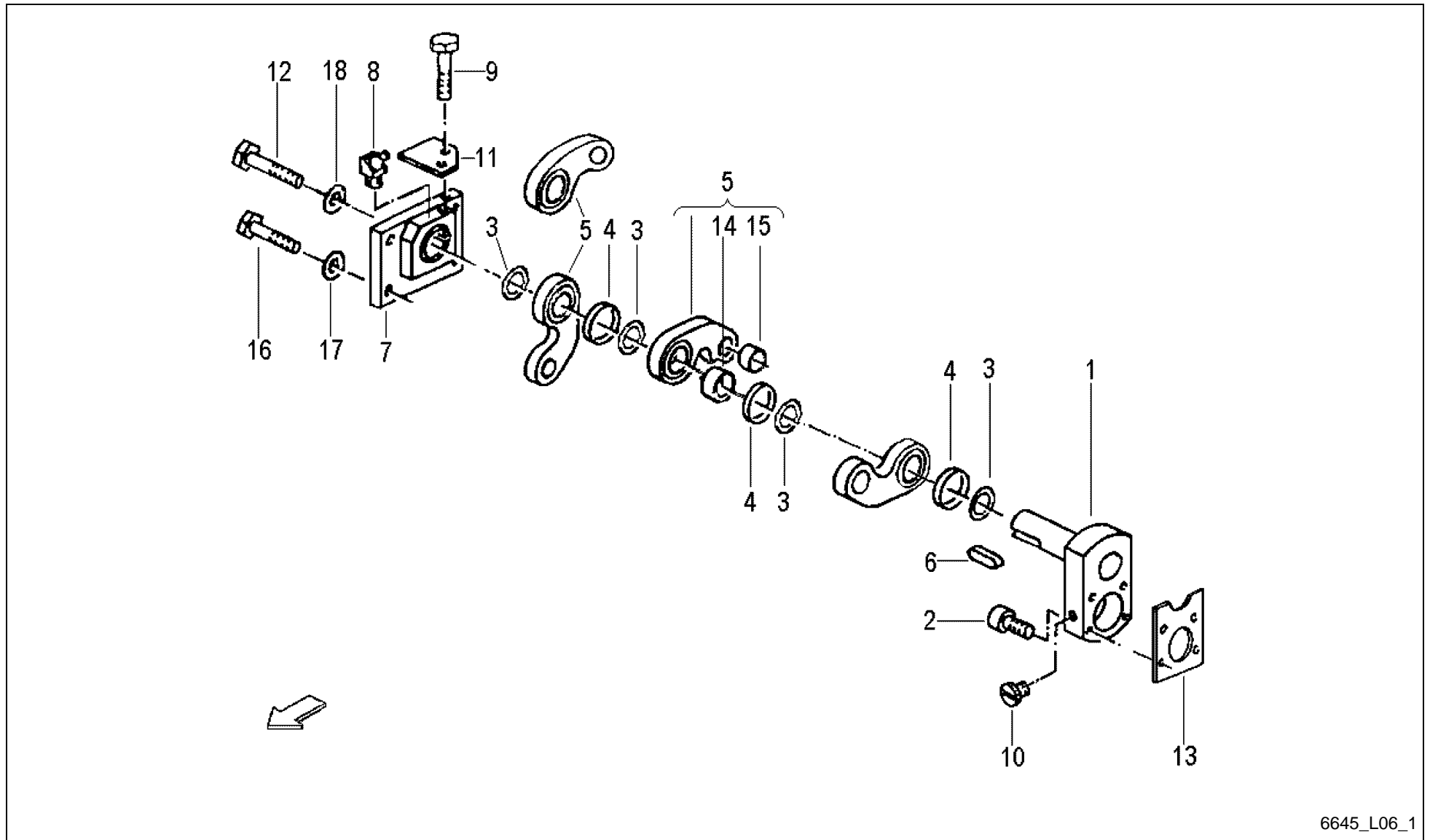




Alpex 220 / DRUM ELEVATOR DRUM 3- RAKE

PosNo.	Part No.	Qty.	Description	Remark
4	VF16516663	1	COVER	
5	VF06577317	1	CAP	
6	VF16515167	12	BEARING BRASS	
7	VF01142086	3	BUSH	
8	VF01107858	1	CIRCLIP	
9	VF16515168	3	BEARING/SUPPORT	
10	VF06216527	1	PROTECTING PLUG	
11	VF06571150	3	FLANGED PIN	
13	VF16516766	1	PIN/BOLT/STUD Z=45	
13.1	VF16516767	1	PIN/BOLT/STUD Z=66	
13.2	VF16516768	1	PIN/BOLT/STUD Z=87	
14	VF06577335	1	SPUR GEAR	
15	VF16631575	1	DRUM 3 FEEDER COMB	
16	VF06578868	3	WASHER/DISC/PLATE	
17	VF16614454	3	RAKE	
18	VF16516664	1	SUPPORT PLATE	
19	VF01137321	2	RING	
20	VF01141159	2	ROLLER BEARING	
21	VF06273763	6	HEX. SCREW M12X60 I4014 8.8 A3C H2091	
22	VF06273771	6	HEX. SCREW M16X30 I4017 8.8 A3C H2091	
23	VF01112687	6	HEX. HEAD SCREW	
24	VF01142796	6	HEX.BOLT	
25	VF01127856	6	LOCK NUT	
26	VF01157381	3	DOWEL PIN	
27	VF01120696	2	GREASE NIPPLE H2 BM 6X1 DIN 71412	
28	VF16516754	1	RUBBER GROMMET	
29	VF01116946	3	BALL	
30	VF06273759	4	HEX. HEAD SCREW	
31	VF01142841	4	LOCKING WASHER	

Alpex 220 / DRUM ELEVATOR CRANK WITH BEARING 4-RAKE



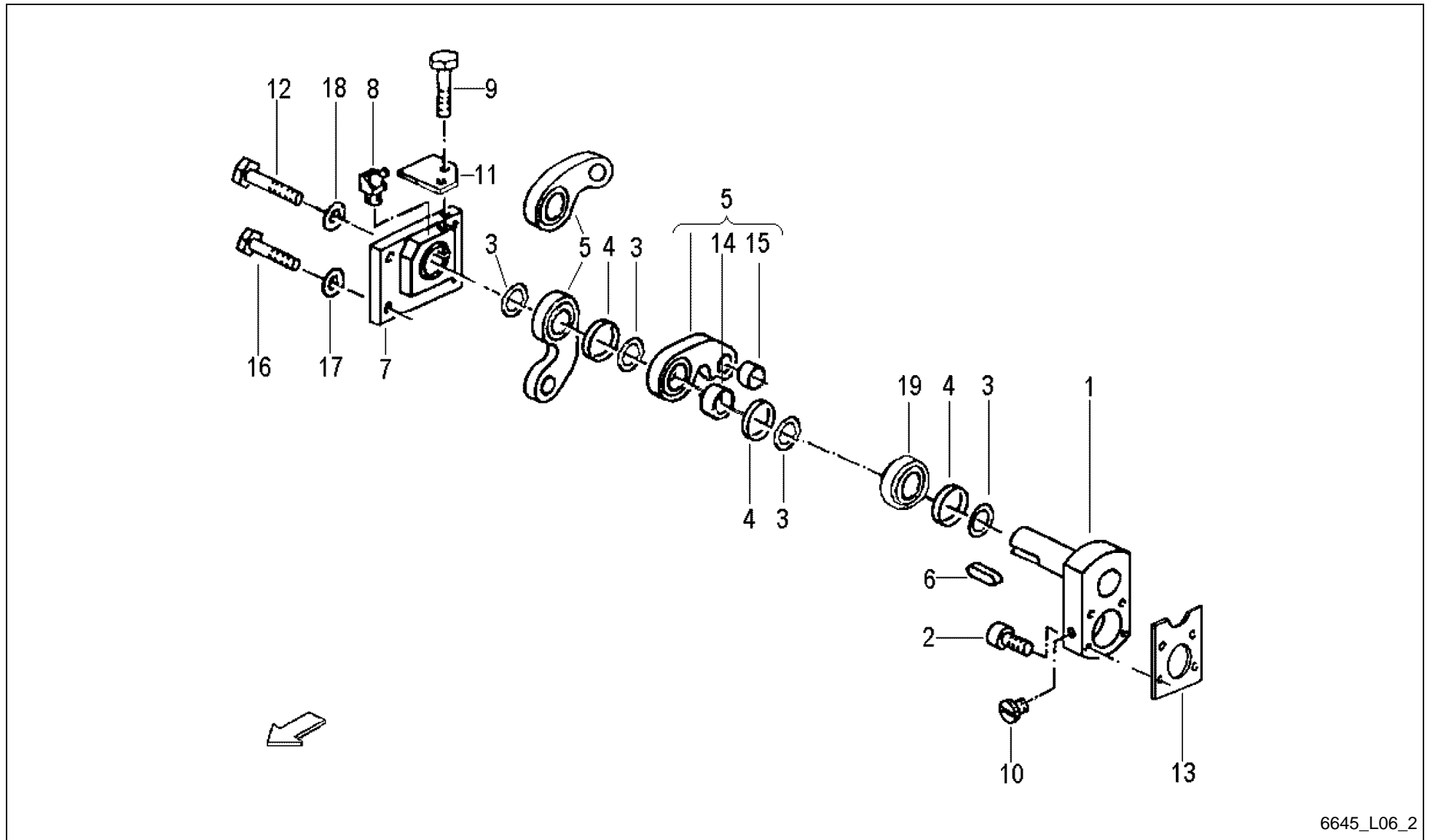
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Alpex 220 / DRUM ELEVATOR CRANK WITH BEARING 4-RAKE



PosNo.	Part No.	Qty.	Description	Remark
1	VF06577374	1	CRANK BEARING	
2	VF06273756	4	SOCKET HEAD SCREW	
3	VF06273873	7	NEEDLE BEARING	
4	VF06587559	5	SEAL RING	
5	VF16516750	4	AXLE LINK	
6	VF06277509	2	SUNK KEY	
7	VF16516772	1	FLANGE	
8	VF01120697	1	GREASE NIPPLE H2 BM 8X1 DIN 71412	
9	VF06273759	4	HEX. HEAD SCREW	
10	VF06216527	1	PROTECTING PLUG	
11	VF06577328	1	PLATE	
12	VF01139339	1	HEX.BOLT	
13	VF06553944	1	COVER	
14	VF06277518	4	BUSH 70W75X20-Y1-N2-C	
15	VF06277517	4	BEARING BUSH	
16	VF01143090	4	HEX.BOLT	
17	VF01142841	8	LOCKING WASHER	
18	A143047563	1	SAFETYWASHER HS20	

Alpex 220 / DRUM ELEVATOR CRANK WITH BEARING 3-RAKE



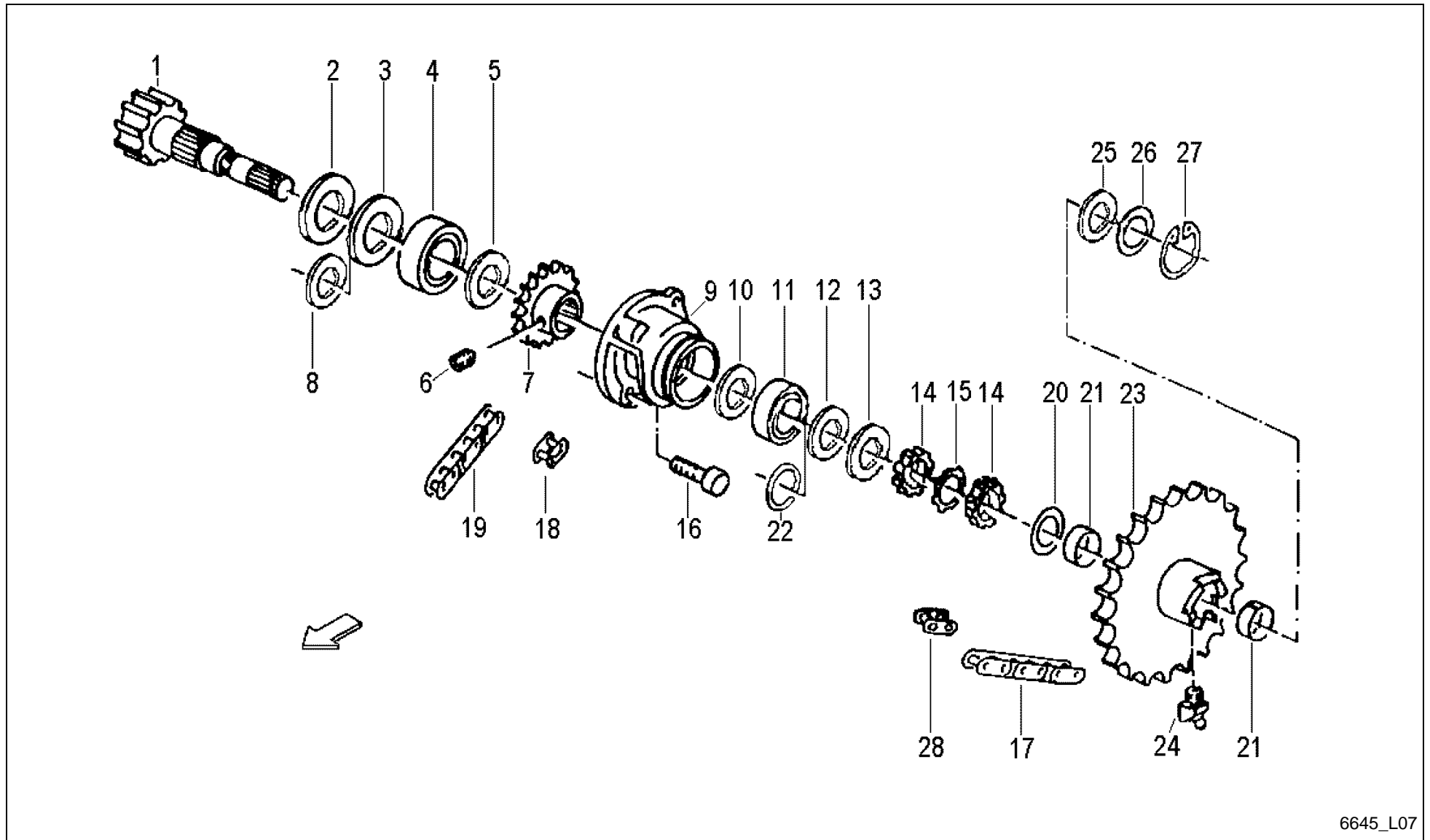
6645_L06_2

Alpex 220 / DRUM ELEVATOR CRANK WITH BEARING 3-RAKE



PosNo.	Part No.	Qty.	Description	Remark
1	VF06577374	1	CRANK BEARING	
2	VF06273756	4	SOCKET HEAD SCREW	
3	VF06273873	7	NEEDLE BEARING	
4	VF06587559	5	SEAL RING	
5	VF16516750	3	AXLE LINK	
6	VF06277509	2	SUNK KEY	
7	VF16516772	1	FLANGE	
8	VF01120697	1	GREASE NIPPLE H2 BM 8X1 DIN 71412	
9	VF06273759	4	HEX. HEAD SCREW	
10	VF06216527	1	PROTECTING PLUG	
11	VF06577328	1	PLATE	
12	VF01139339	1	HEX.BOLT	
13	VF06553944	1	COVER	
14	VF06277518	4	BUSH 70W75X20-Y1-N2-C	
15	VF06277517	3	BEARING BUSH	
16	VF01143090	4	HEX.BOLT	
17	VF01142841	8	LOCKING WASHER	
18	A143047563	1	SAFETYWASHER HS20	
19	VF16631687	1	FEEDER COMB RING COMPLETE -	

Alpex 220 / DRUM ELEVATOR PINION SHAFT



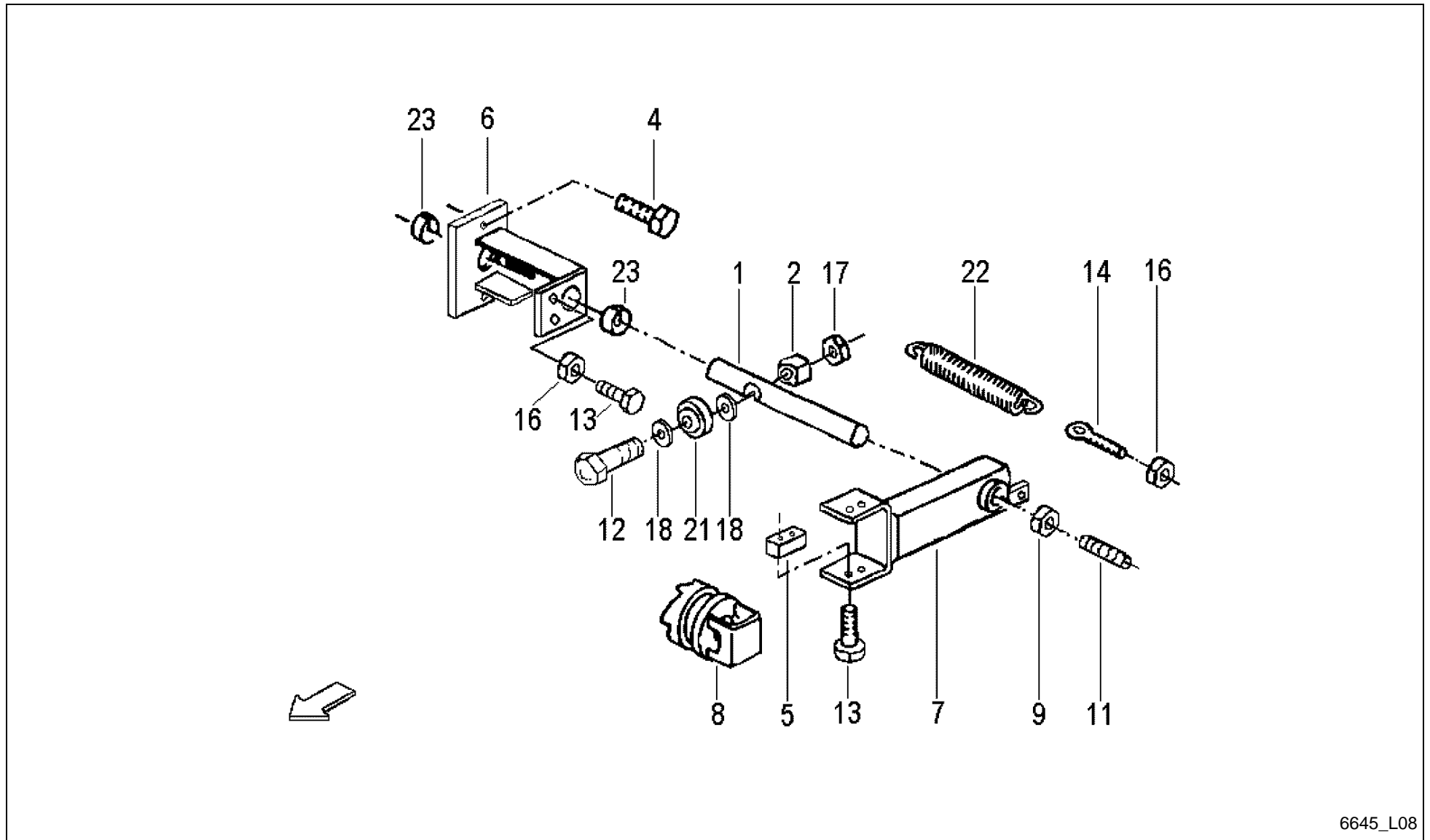
6645_L07



Alpex 220 / DRUM ELEVATOR PINION SHAFT

PosNo.	Part No.	Qty.	Description	Remark
1	VF06571032	1	PINION SHAFT	
2	VF06571205	1	SEALING WASHER	
3	VF06214950	1	NILOS RING	
4	VF01109962	1	TAPER R. BEARING	
5	VF06273872	1	NILOS RING	
6	VF06208934	1	FITTING DIN 914 M 10X16 10.9=32 HRC	
7	VF06570914	1	CHAIN SPROCKET 3/4" - Z=19	
8	VF01137990	1	SPACER 60X75X1,0 D988	
9	VF06577305	1	BEARING HOUSING	
10	VF06273871	1	NILOS RING	
11	VF01109960	1	TAPER R. BEARING	
12	VF06214948	1	NILOS RING	
13	VF06570007	1	SEALING WASHER	
14	VF01120613	2	GROOVED NUT	
15	VF01120671	1	LOCKING PLATE	
16	VF01175657	4	SCR.M16X40D912 8.8 GALV.DIN267-27MKL	
17	VF01142993.01	1	ROLLER CHAIN	
18	VF06213452		CHAIN-LOCKING-LINK	
19	A143015000	1	CHAIN 12B-1VX86E INCL. VGL	
20	VF06215016	1	THRUST WASHER AS 4565 45X65X1	
21	VF01139735	2	BUSH	
22	VF06214504	1	SPACER 50X62X1 D988	
23	VF06579358	1	HUB	
24	VF01120700	1	GREASE FITT. 90DEGR. H3 CM 8X1 DIN 71412	
25	VF06571033	1	RING	
26	VF06214500	1	WASHER 45X55X1,0 DIN 988	
26	VF06214499	1	SPACER 45X55X0,5 D988	
26	VF01137130	1	SHIM 45X55X3 DIN988-2	
27	VF01124663	1	CIRCLIP	
28	VF01397747		CHAIN LOCK	

Alpex 220 / DRUM ELEVATOR RELEASE LEVER



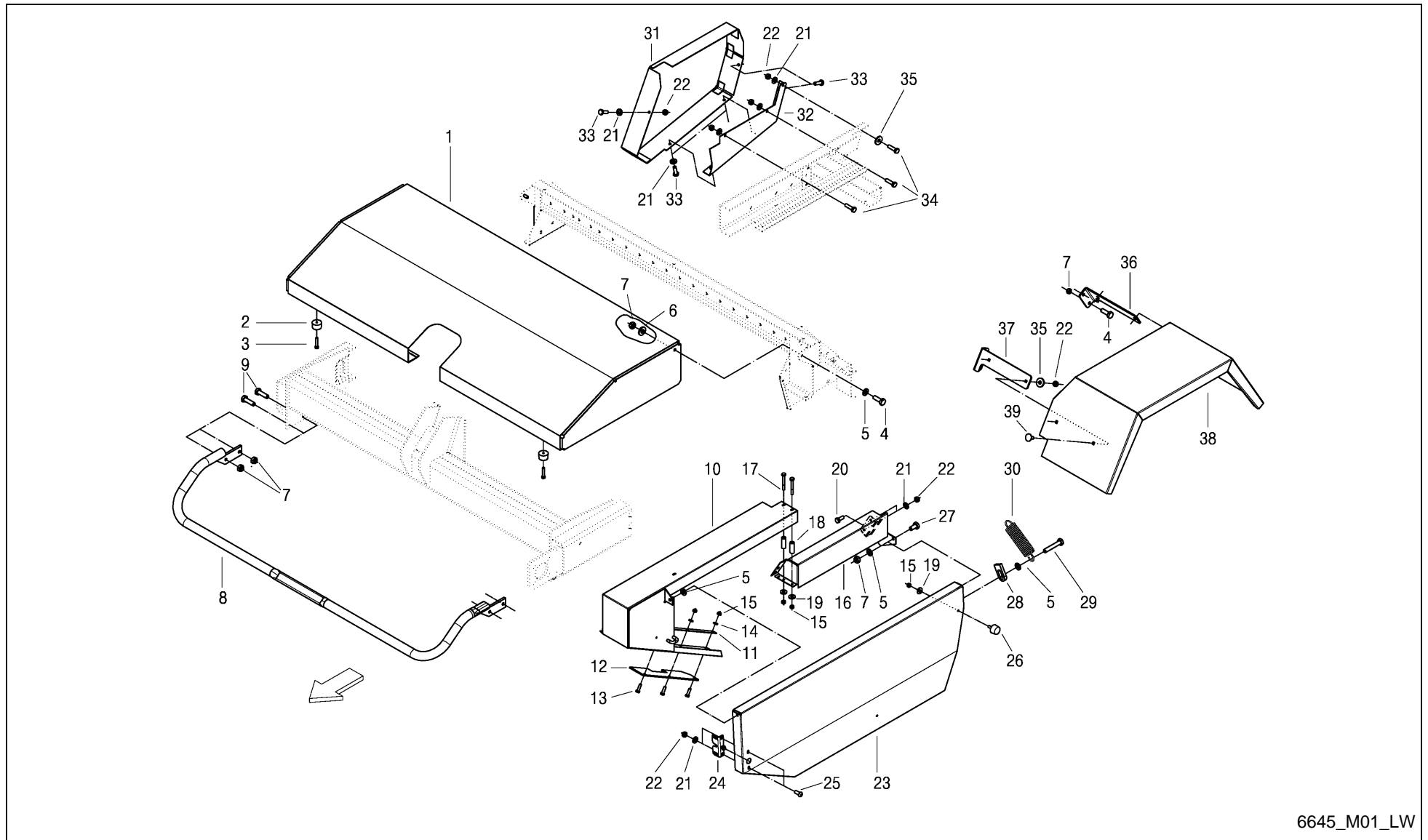
6645_L08



Alpex 220 / DRUM ELEVATOR RELEASE LEVER

PosNo.	Part No.	Qty.	Description	Remark
1	VF06577348	1	PIN	
2	VF06577349	1	GUIDE PIECE	
4	VF06277504	2	HEX. HEAD SCREW	
5	VF06587560	2	SLIDE PIECE	
6	VF16630386	1	SUPPORT, WELDED	
7	VF06577385	1	DISCONN.FORK	
8	VF06556728	1	SLIDE CLATCH	
9	VF01137252	1	HEXNUT	
11	VF06208962	1	THREADED PIN	
12	KG00358261	1	HEX. BOLT M12X90 8.8	
13	VF01112333	6	HEX. HEAD SCREW	
14	VF01138951	1	EYE BOLT LBM 8X 50 DIN 444 - 4.6	
16	VF01112824	3	HEX. NUT	
17	VF06209778	1	LOCK NUT	
18	VF06214207	3	WASHER	
21	VF06215029	1	ROLLER LR 201 KRRU AH 01 12X35X15	
22	VF06215561	1	TENSION SPRING	
23	VF06277514	2	BUSH	

Alpex 220 / PROTECTIVE COVERING



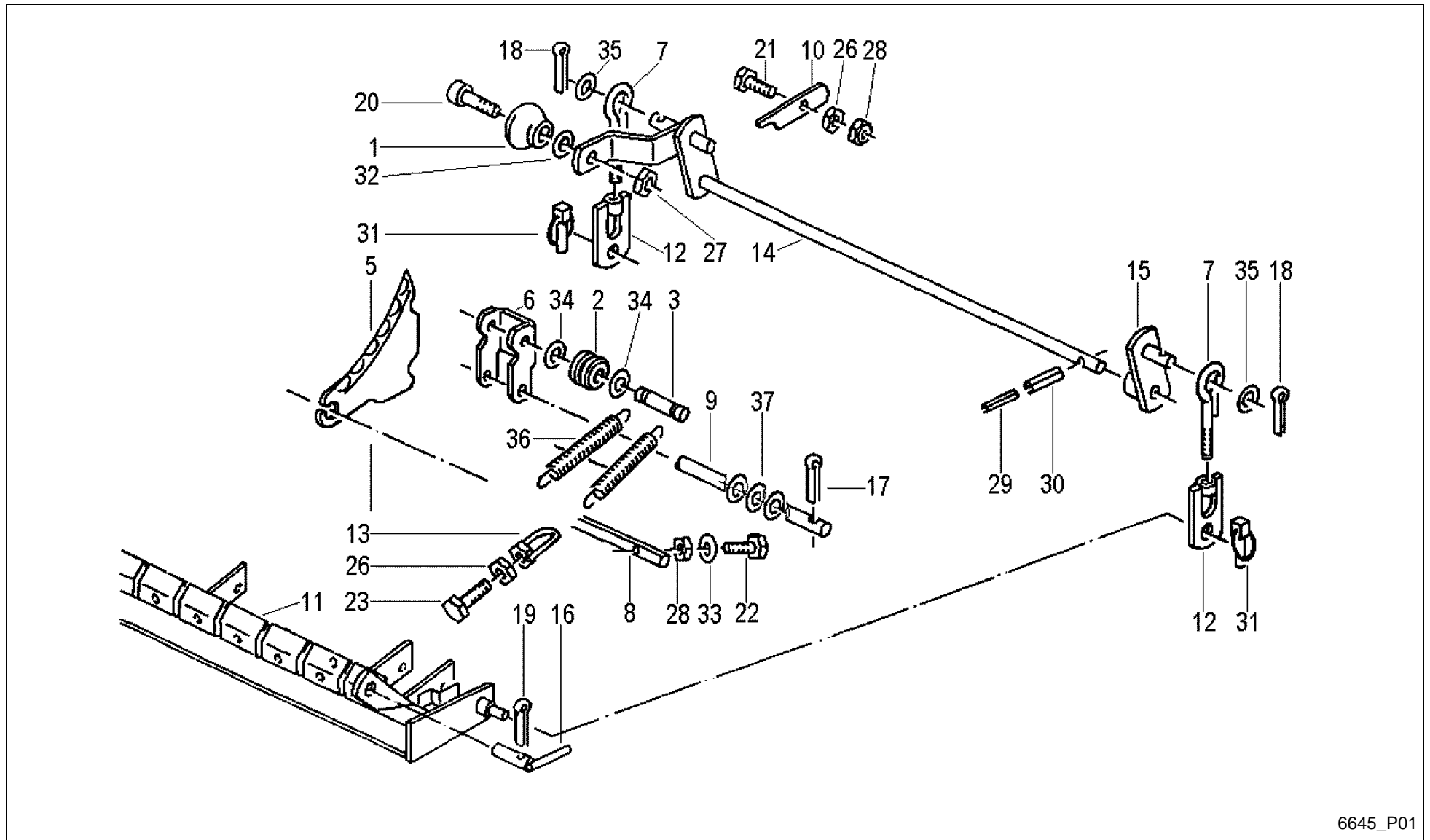
6645_M01_LW



Alpex 220 / PROTECTIVE COVERING

PosNo.	Part No.	Qty.	Description	Remark
1	A143029394	1	PROTECTION COVER WELDED	
2	VF01141112	2	RUBBER PAD	
3	VF01126049	2	SCREW	
4	VF01112429	10	HEX. HEAD SCREW	
5	VF01107165	5	WASHER M10 11X20X2 A2C DIN126	
6	VF16631676	2	WASHER 25/11/3	
7	VF06209768	13	LOCK NUT	
8	VF16611431	1	PROTECTIVE YOKE	
9	VF01112439	4	HEX. HEAD SCREW	
10	VF16611458	1	JACKET PLATE	
11	VF16611398	1	STRIP	
12	VF16611397	1	RUBBER STRIP	
13	VF01112264	3	HEX. HEAD SCREW	
14	VF01107095	3	WASHER 6,4DIN125 GALV.	
15	VF01114357	6	LOCK NUT	
16	A143029494	1	COVERING SHEET WELDED	
17	VF01111079	2	HEX.BOLT	
18	VF16518913	2	PIPE/TUBE	
19	VF06214189	3	WASHER 6,4X18X2 A2C	
20	VF01112322	2	HEX. HEAD SCREW	
21	VF06214358	10	WASHER	
22	VF01104944	16	NY LOCK NUT 8A3CD985	
23	A143025294	1	PROTECTION COVER	
24	VF16611457	1	LOCK	
25	VF01142565	2	TRUSS-HEAD SCR. M8X20 109 GALV.	
26	VF01142826	1	RUBBER PAD	
27	VF01112407	1	HEX. HEAD SCREW	
28	VF16630586	1	LIMIT STOP	
29	VF01111319	1	HEX.BOLT	
30	VF16613359	1	TENSION SPRING	
31	VF16631661	1	PROTECTIVE COVERING WELDED	
32	VF16631664	1	ANGLE WELDED	
33	VF01112333	4	HEX. HEAD SCREW	
34	VF01112341	3	HEX. HEAD SCREW	
35	VF06214192	9	WASHER 8,4X25X3 GALV.	
36	A143047686	2	SUPPORT, LEFT	
37	A143047786	2	SUPPORT, RIGHT	
38	A143047886	2	FENDER	
39	VF06207534	8	SCREW	

Alpex 220 / EQUIPMENT WITH 4 KNIVES ADJUSTMENT

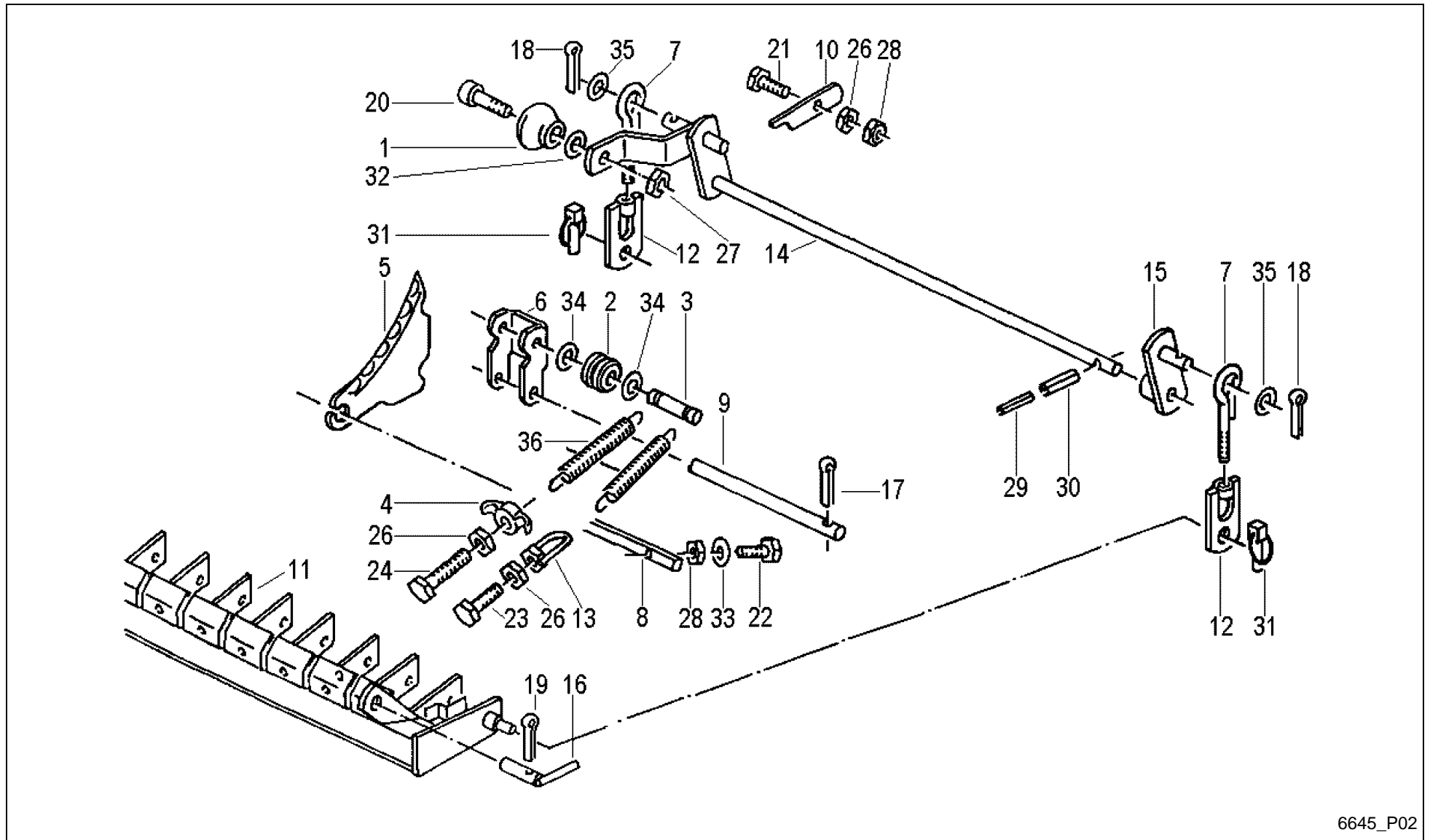


6645_P01



Alpex 220 / EQUIPMENT WITH 4 KNIVES ADJUSTMENT

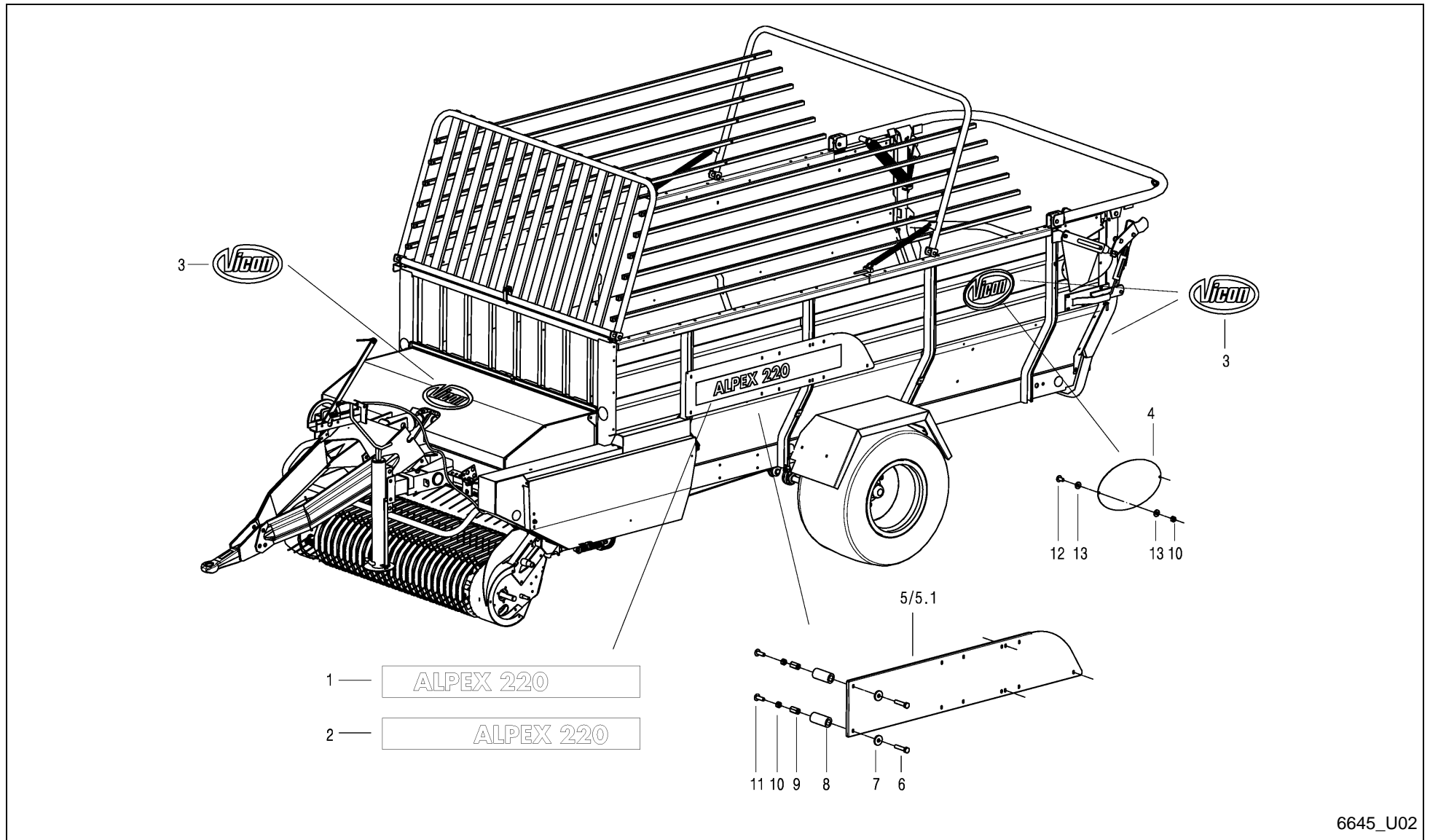
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1	VF06243750	1	BALL	
2	VF06577109	4	ROLLER	
3	VF06577110	4	PIN	
5	VF06278720	4	KNIFE	
6	VF06577442	4	YOKE	
7	VF06577483	2	EYEBOLT	
8	VF16511337	1	KNIFE AXLE	
9	VF06577586	1	AXLE	
10	VF06577489	1	FLAT CATCH	
11	VF16631744	1	CUTTING UNIT SUPPORT	
12	VF06577494	2	TRACTION EYE	
13	VF06577496	8	NUT	
14	VF06570195	1	TORSION ROD	
15	VF06570185	1	LEVER	
16	VF06577498	2	FIXING PIN	
17	VF01106451	6	SPLIT PIN	
18	VF01122072	2	SPLIT PIN	
19	VF01143009	2	SPLIT PIN	
20	VF01101405	1	SCREW	
21	VF01112429	1	HEX. HEAD SCREW	
22	VF01112439	15	HEX. HEAD SCREW	
23	VF01112451	8	HEX. HEAD SCREW	
26	VF01102659	9	HEX. NUT	
27	VF01104944	1	NY LOCK NUT 8A3CD985	
28	VF06209768	16	LOCK NUT	
29	VF01157344	1	DOWEL PIN	
30	VF01138412	1	DOWEL PIN	
31	VF01126332	2	DOWEL PIN	
32	VF01138374	1	WASHER	
33	VF01107165	15	WASHER M10 11X20X2 A2C DIN126	
34	VF06214206	8	WASHER 13X30X4 RM=580-680 MPA A2C	
35	VF06214226	2	WASHER	
36	VF06215561	8	TENSION SPRING	
37	VF06214217	3	WASHER 17X28X3DIN1441 GALV.	





Alpex 220 / DOUBLE-CHOP EQUIPM.

PosNo.	Part No.	Qty.	Description	Remark
1	VF06243750	1	BALL	
2	VF06577109	16	ROLLER	
3	VF06577110	16	PIN	
4	VF06577111	15	TIGHTENING PLATE	
5	VF06278720	16	KNIFE	
6	VF06577442	16	YOKE	
7	VF06577483	2	EYEBOLT	
8	VF16511337	1	KNIFE AXLE	
9	VF06577586	1	AXLE	
10	VF06577489	1	FLAT CATCH	
11	A143047986	1	SUPPORT	
12	VF06577494	2	TRACTION EYE	
13	VF06577496	2	NUT	
14	VF06570195	1	TORSION ROD	
15	VF06570185	1	LEVER	
16	VF06577498	2	FIXING PIN	
17	VF01106451	16	SPLIT PIN	
18	VF01122072	2	SPLIT PIN	
19	VF01143009	2	SPLIT PIN	
20	VF01101405	1	SCREW	
21	VF01112429	1	HEX. HEAD SCREW	
22	VF01112439	15	HEX. HEAD SCREW	
23	VF01112451	2	HEX. HEAD SCREW	
24	VF01112476	15	HEX. HEAD SCREW	
26	VF01102659	18	HEX. NUT	
27	VF01104944	1	NY LOCK NUT 8A3CD985	
28	VF06209768	16	LOCK NUT	
29	VF01157344	1	DOWEL PIN	
30	VF01138412	1	DOWEL PIN	
31	VF01126332	2	DOWEL PIN	
32	VF01138374	1	WASHER	
33	VF01107165	15	WASHER M10 11X20X2 A2C DIN126	
34	VF06214206	32	WASHER 13X30X4 RM=580-680 MPA A2C	
35	VF06214226	2	WASHER	
36	VF06215561	32	TENSION SPRING	

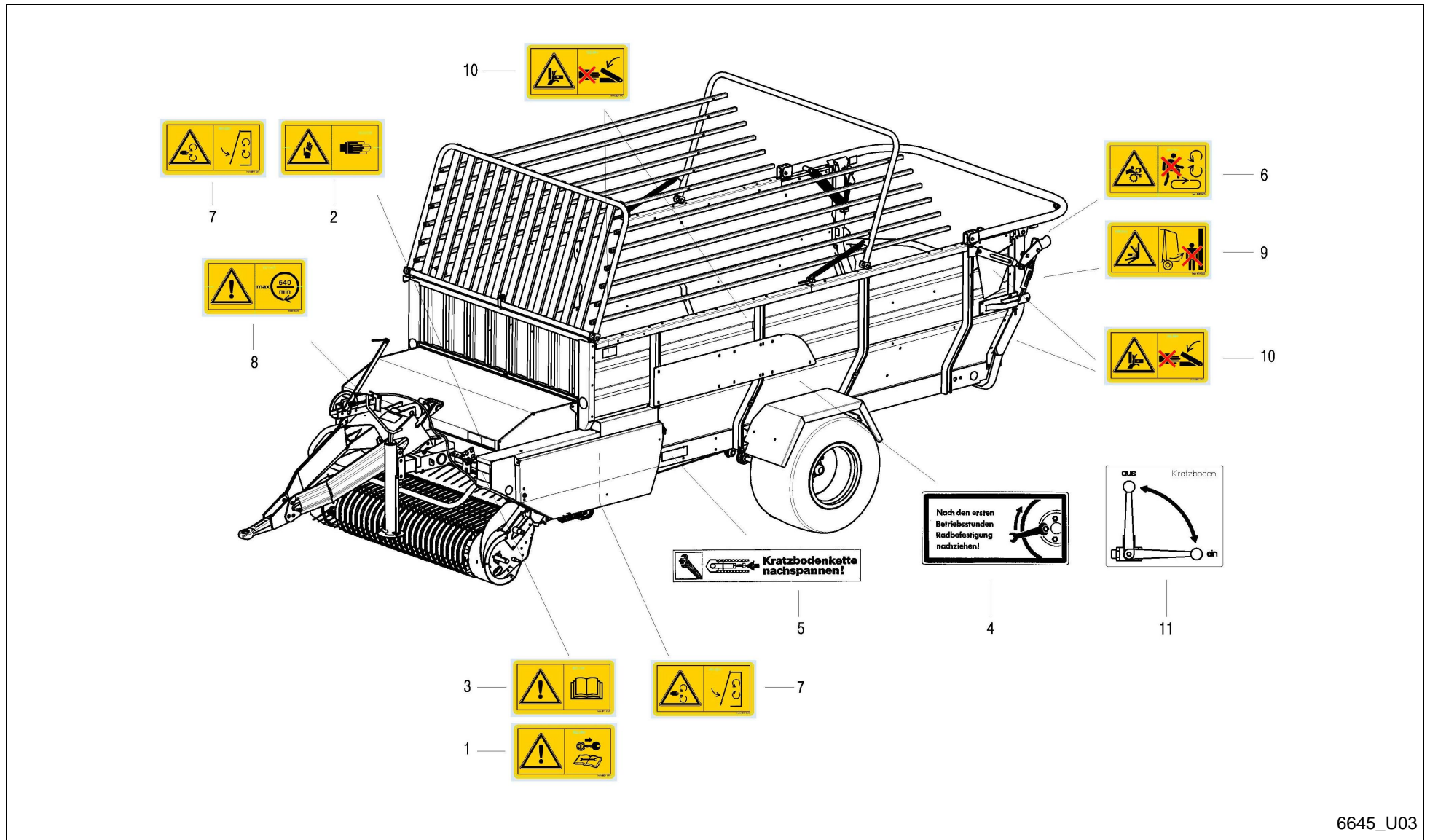


Alpex 220 / DECALS (+A 2015)



PosNo.	Part No.	Qty.	Description	Remark
1	A143017474	1	STICKER ALPEX 220 LEFT	
2	A143017574	1	STICKER ALPEX 220 RIGHT	
3	A143008974	4	STICKER VICON LOGO (MEDIUM-SIZED)	
4	A143009094	2	FITTING PANEL VICON_1	
5	A143017094	1	SHEET 1 LEFT	
5.1	A143017194	1	SHEET 2 RIGHT	
6	VF01112356	10	BOLT M8X40 ISO4017 8.8 A3C (D933)	
7	VF06214192	10	WASHER 8,4X25X3 GALV.	
8	A143017286	10	SPACER TUBE	
9	A143017300	10	EXTENSION NUT	
10	VF01104944	12	NY LOCK NUT 8A3CD985	
11	VF01142856	10	CUP SQR. BOLT M8X25DIN7380-2 10.9 GALV.	
12	VF01141006	2	TRUSS-HEAD SCR. M8X16 109 GALV.	
13	VF06214358	2	WASHER	

Alpex 220 / WARNING DECAL EU



6645_U03

Alpex 220 / WARNING DECAL EU



PosNo.	Part No.	Qty.	Description	Remark
1	VF16601350	1	WARNING DECAL SWITCH OF THE ENGINE	
2	VF16613392	1	WARNING PLATE	
3	VF16613391	1	WARNING DECAL READ OPENING MANUAL	
4	VF06216097	1	MARKING PLATE	
5	A143019674	1	STICKER CHAIN TIGHTEN	
6	VF16613390	2	WARNING PLATE	
7	VF16613728	3	WARNSCHILD	
8	VF16601375	1	WARNING DECAL MAX. 540 RPM	
9	VF16613389	1	AUFKLEBER WARNSCHILD .	
10	VF16613719	8	WARNING DECAL RISK OF CRUSHING	
11	A143019774	1	STICKER HANDLING SCRAPER FLOOR	

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A10000300	4	14	A143029494	64	16	A143493500	14	14	KG00480461	1	15
A132715530	43	30	A143030430	50	1	A143493500	15	14	KG00742063	3	52
A143008974	67	3	A143039600	24	29	A143493600	14	15	KG00742063	4	52
A143009094	67	4	A143039600	24	29	A143493600	15	15	KG01185862	9	5
A143009986	55	33	A143043200	34	2	A143493700	14	16	KG01194500	3	27
A143014200	11	1	A143043400	25	5	A143493700	15	16	KG01194500	4	27
A143014300	11	2	A143043500	25	6	A143493800	14	19	KG01273861	21	1
A143015000	46	33	A143043600	25	7	A143493800	15	19	KG01273861	52	45
A143015000	62	19	A143043700	25	8	A143501400	22	23.2	VF01100590	5	4
A143017094	67	5	A143043800	25	9	A143502000	4	16	VF01100590	6	4
A143017194	67	5.1	A143043900	25	10	A143502100	3	13	VF01100590	37	19
A143017286	67	8	A143044000	25	12	A143503300	12	53	VF01100590	38	19
A143017300	67	9	A143045286	43	31	A143503300	13	53	VF01100600	14	2
A143017474	67	1	A143046200	23	5	A143503500	12	59	VF01100600	15	2
A143017574	67	2	A143046463	24	28	A143503800	12	96	VF01100982	25	30
A143018800	18	43	A143047286	57	20	A143503800	13	96	VF01100982	26	30
A143018986	48	40	A143047563	60	18	A143504600	12	61	VF01101405	65	20
A143019674	68	5	A143047563	61	18	A143504600	13	61	VF01101405	66	20
A143019774	68	11	A143047686	64	36	A143505100	12	62	VF01101600	41	17.1
A143021763	32	7	A143047786	64	37	A143505100	13	62	VF01102550	43	5
A143023286	30	40	A143047886	64	38	A143505300	12	43	VF01102659	30	27
A143025294	64	23	A143047986	66	11	A143505400	12	44	VF01102659	31	26
A143028394	29	1	A143472600	14	12	A143505600	12	84	VF01102659	32	23
A143028494	29	2	A143472600	15	12	A143505700	12	91	VF01102659	65	26
A143028594	29	3	A143476100	14	20	A143507700	12	32	VF01102659	66	26
A143028694	29	4	A143476100	15	20	A143507700	13	32	VF01102664	23	35
A143028794	29	5	A143476900	14	11	A143507800	13	43	VF01102796	43	12
A143028894	29	6	A143476900	15	11	A143507900	13	44	VF01102797	25	3
A143028994	29	8	A143484600	14	10	A143508000	13	59	VF01102797	26	3
A143029094	29	9	A143484600	15	10	A143508100	13	86	VF01102799	2	29
A143029194	29	11	A143488500	13	1	A143519900	12	1	VF01102799	45	28
A143029294	30	44	A143493400	14	13	KG00358261	63	12	VF01102800	2	23
A143029394	64	1	A143493400	15	13	KG00476561	4	13	VF01102800	57	17

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VF01104944	6	11	VF01106451	30	3	VF01107165	66	33	VF01111145	10	2
VF01104944	10	4	VF01106451	31	13	VF01107726	46	18	VF01111168	5	9
VF01104944	27	22	VF01106451	32	14	VF01107726	50	14	VF01111168	6	9
VF01104944	28	22	VF01106451	65	17	VF01107727	10	22	VF01111168	20	33
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VF01104944	30	36	VF01106474	10	20	VF01107742	46	19	VF01111184	50	7
VF01104944	37	11	VF01106500	17	16	VF01107742	50	19	VF01111288	45	16
VF01104944	38	11	VF01106500	40	12	VF01107755	1	28	VF01111298	48	36
VF01104944	45	23	VF01107095	21	24	VF01107755	18	63	VF01111315	28	23
VF01104944	46	45	VF01107095	43	14	VF01107760	46	20	VF01111315	29	21
VF01104944	47	13	VF01107095	44	5	VF01107792	48	63	VF01111315	52	36
VF01104944	47	7	VF01107095	64	14	VF01107792	52	63	VF01111319	64	29
VF01104944	49	7	VF01107103	19	19	VF01107838	49	4	VF01111504	8	20
VF01104944	50	29	VF01107103	28	24	VF01107838	53	4	VF01111514	30	5
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VF01104944	65	27	VF01107158	44	16	VF01108524	53	12	VF01111867	38	10
VF01104944	66	27	VF01107163	20	32	VF01108982	46	21	VF01112240	41	25
VF01104944	67	10	VF01107163	45	27	VF01109063	2	14	VF01112264	21	19
VF01105524	43	7	VF01107163	51	26	VF01109886	9	13	VF01112264	43	26
VF01105526	43	11	VF01107163	56	18	VF01109958	2	15	VF01112264	45	18
VF01105544	45	13	VF01107165	8	1	VF01109960	62	11	VF01112264	51	28
VF01105571	42	35	VF01107165	47	12	VF01109962	62	4	VF01112264	64	13
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VF01112322	56	19	VF01112429	65	21	VF01112886	57	11	VF01116705	22	2
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VF01112333	38	7	VF01112439	65	22	VF01114357	8	18	VF01116731	21	13
VF01112333	48	43	VF01112439	66	22	VF01114357	18	56	VF01116740	24	21
VF01112333	52	43	VF01112451	51	33	VF01114357	21	22	VF01116758	18	37
VF01112333	63	13	VF01112451	65	23	VF01114357	22	17	VF01116946	58	29
VF01112333	64	33	VF01112451	66	23	VF01114357	23	26	VF01116946	59	29
VF01112341	43	32	VF01112476	33	2	VF01114357	43	15	VF01118100	55	23
VF01112341	64	34	VF01112476	66	24	VF01114357	43	28	VF01118645	41	26
VF01112356	67	6	VF01112529	1	33	VF01114357	44	17	VF01118675	20	25
VF01112407	57	7	VF01112529	7	2	VF01114357	45	22	VF01120613	62	14
VF01112407	64	27	VF01112538	1	38	VF01114357	51	30	VF01120671	62	15
VF01112418	19	18	VF01112538	18	60	VF01114357	57	15	VF01120692	30	47
VF01112418	24	11	VF01112538	27	15	VF01114357	64	15	VF01120692	35	25
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VF01112429	7	14	VF01112687	59	23	VF01115457	48	10	VF01120696	58	27
VF01112429	27	26	VF01112803	43	13	VF01115457	52	10	VF01120696	59	27
VF01112429	28	26	VF01112824	9	8	VF01115460	48	3	VF01120697	60	8
VF01112429	48	20	VF01112824	20	22	VF01115478	35	17	VF01120697	61	8
VF01112429	51	17	VF01112824	24	22	VF01115478	36	17	VF01120700	62	24
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Alpex 220

0101 < Mach. ID <=

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Print date: 2019-05-16

